



US009455409B2

(12) **United States Patent**
Lee et al.

(10) **Patent No.:** **US 9,455,409 B2**
(45) **Date of Patent:** **Sep. 27, 2016**

(54) **AMINE-BASED COMPOUND AND ORGANIC LIGHT EMITTING DEVICE INCLUDING THE SAME**

51/0085 (2013.01); H01L 51/0087 (2013.01);
H01L 51/5056 (2013.01)

(71) Applicant: **Samsung Display Co., Ltd.**, Yongin,
Gyeonggi-do (KR)

(58) **Field of Classification Search**

None

See application file for complete search history.

(56) **References Cited**

U.S. PATENT DOCUMENTS

5,635,308	A	6/1997	Inoue et al.
5,645,948	A	7/1997	Shi et al.
5,972,247	A	10/1999	Shi et al.
6,465,115	B2	10/2002	Shi et al.
6,596,415	B2	7/2003	Shi et al.
7,431,997	B2	10/2008	Hwang et al.
7,737,627	B2	6/2010	Hwang et al.
2005/0221124	A1	10/2005	Hwang et al.
2011/0193074	A1*	8/2011	Lee H01L 51/0072 257/40
2011/0240979	A1*	10/2011	Kim C07D 487/04 257/40

(72) Inventors: **Ji-Youn Lee**, Yongin (KR); **Yoon-Hyun Kwak**, Yongin (KR); **Bum-Woo Park**, Yongin (KR); **Sun-Young Lee**, Yongin (KR); **Jong-Won Choi**, Yongin (KR); **Wha-Il Choi**, Yongin (KR); **So-Yeon Kim**, Yongin (KR)

(73) Assignee: **Samsung Display Co., Ltd.**, Yongin,
Gyeonggi-Do (KR)

(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 437 days.

FOREIGN PATENT DOCUMENTS

JP	08-12600	1/1996
JP	2000-003782	1/2000

(Continued)

OTHER PUBLICATIONS

Tang et al., "Organic electroluminescent diodes." *Appl. Phys. Lett.*, Sep. 21, 1987, pp. 913-915, vol. 51, No. 12. American Institute of Physics.

Adachi, et al., "Confinement of charge carriers and molecular excitons within 5-nm-thick emitter layer in organic electroluminescent devices with a double heterostructure." *Appl. Phys. Lett.*, Aug. 6, 1990, pp. 531-533, vol. 57, No. 6. American Institute of Physics.
Sakamoto et al., "Synthesis, Characterization, and Electron-Transport Property of Perfluorinated Phenylene Dendrimers." *J. Am. Chem. Soc.* 2000, pp. 1832-1833, vol. 122, No. 8. American Chemical Society.

(Continued)

Primary Examiner — Gregory Clark

(74) Attorney, Agent, or Firm — Knobbe Martens Olson & Bear LLP

(57) **ABSTRACT**

An amine-based compound and an organic light-emitting device including the amine-based compound are provided.

20 Claims, 1 Drawing Sheet

(21) Appl. No.: **13/959,273**

(22) Filed: **Aug. 5, 2013**

(65) **Prior Publication Data**

US 2014/0117329 A1 May 1, 2014

(30) **Foreign Application Priority Data**

Oct. 29, 2012 (KR) 10-2012-0120612

(51) **Int. Cl.**

H01L 51/50 (2006.01)

H01L 51/00 (2006.01)

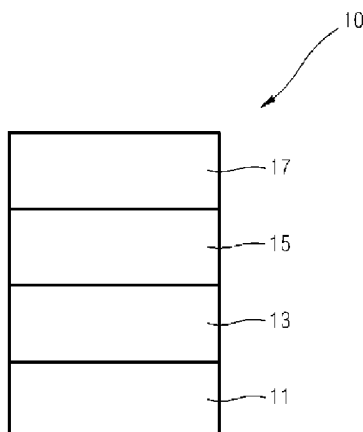
C07D 401/12 (2006.01)

C07D 409/14 (2006.01)

C07D 209/88 (2006.01)

(52) **U.S. Cl.**

CPC **H01L 51/006** (2013.01); **C07D 209/88** (2013.01); **C07D 401/12** (2013.01); **C07D 409/14** (2013.01); **H01L 51/0061** (2013.01); **H01L 51/0067** (2013.01); **H01L 51/0072** (2013.01); **H01L 51/0081** (2013.01); **H01L**



(56)

References Cited

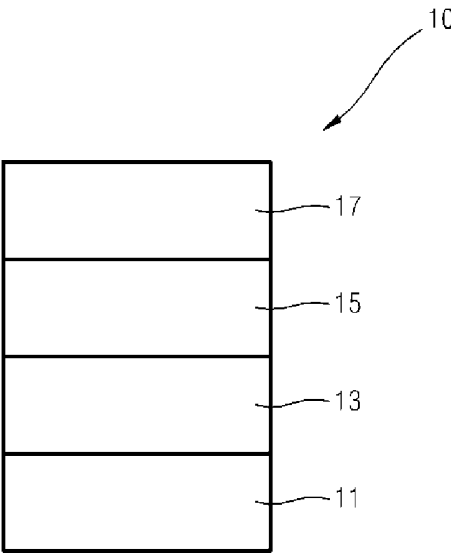
FOREIGN PATENT DOCUMENTS

JP	2011-001349	1/2011	
KR	10-2005-0097670	10/2005	
KR	10-0573137	* 4/2006	 C09K 11/06
KR	10-2010-0039815	4/2010	

OTHER PUBLICATIONS

Yamaguchi et al., "Diphenylamino-Substituted 2,5-Diarylsiloles for Single-Layer Organic Electroluminescent Devices." *Chemistry Letters*, 2001, pp. 98-99. The Chemical Society of Japan.

* cited by examiner



AMINE-BASED COMPOUND AND ORGANIC LIGHT EMITTING DEVICE INCLUDING THE SAME

CROSS-REFERENCE TO RELATED APPLICATIONS

This application claims the benefit of Korean Patent Application No. 10-2012-0120612, filed on Oct. 29, 2012, in the Korean Intellectual Property Office, the disclosure of which is incorporated herein in its entirety by reference.

BACKGROUND

1. Field

The present embodiments relate to an amine-based compound and an organic light-emitting device including the same.

2. Description of the Related Technology

Organic light-emitting devices (OLEDs), which are self-emitting devices, have advantages such as wide viewing angles, excellent contrast, quick response, high brightness, excellent driving voltage characteristics, and can provide multicolored images.

A typical OLED has a structure including a substrate, and an anode, a hole transport layer (HTL), an emission layer (EML), an electron transport layer (ETL), and a cathode which are sequentially stacked on the substrate. In this regard, the HTL, the EML, and the ETL are organic thin films comprising organic compounds.

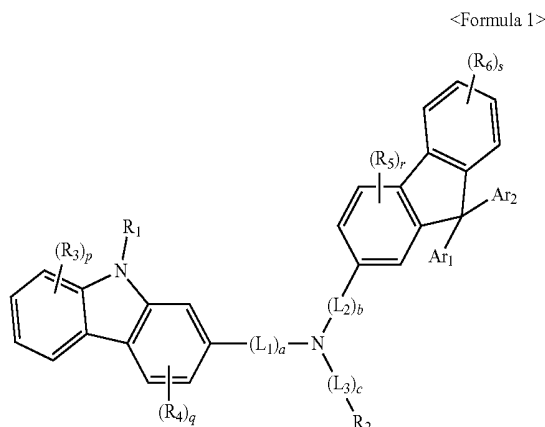
An operating principle of an OLED having the above-described structure is as follows.

When a voltage is applied between the anode and the cathode, holes injected from the anode move to the EML via the HTL, and electrons injected from the cathode move to the EML via the ETL. The holes and electrons recombine in the EML to generate excitons. When the excitons drop from an excited state to a ground state, light is emitted.

SUMMARY

The present embodiments provide a novel amine-based compound and an organic light-emitting device including the same.

According to an aspect of the present embodiments, there is provided an amine-based compound represented by Formula 1 below:



wherein, in Formula 1,

Ar₁ and Ar₂ are each independently a substituted or unsubstituted C₆-C₃₀ aryl group, and Ar₁ and Ar₂ are optionally linked to each other via a single bond;

L₁ to L₃ are each independently a substituted or unsubstituted C₃-C₁₀ cycloalkylene group, a substituted or unsubstituted C₂-C₁₀ heterocycloalkylene group, a substituted or unsubstituted C₃-C₁₀ cycloalkenylene group, a substituted or unsubstituted C₂-C₁₀ heterocycloalkenylene group, a substituted or unsubstituted C₆-C₃₀ arylene group, or a substituted or unsubstituted C₂-C₆₀ hetero arylene group;

a, b, and c are each independently an integer from 0 to 5;

R₁ to R₆ are each independently a hydrogen atom, a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a substituted or unsubstituted C₁-C₆₀ alkyl group, a substituted or unsubstituted C₂-C₆₀ alkenyl group, a substituted or unsubstituted C₂-C₆₀ alkynyl group, a substituted or unsubstituted C₁-C₆₀ alkoxy group, a substituted or unsubstituted C₃-C₆₀ cycloalkyl group, a substituted or unsubstituted C₃-C₆₀ cycloalkenyl group, a substituted or unsubstituted C₃-C₆₀ heterocycloalkyl group, a substituted or unsubstituted C₃-C₆₀ heterocycloalkenyl group, a substituted or unsubstituted C₆-C₆₀ aryl group, a substituted or unsubstituted C₆-C₆₀ aryloxy group, a substituted or unsubstituted C₆-C₆₀ arylthio group, a substituted or unsubstituted C₂-C₆₀ heteroaryl group, —N(Q₁)(Q₂), or —Si(Q₃)(Q₄)(Q₅), wherein Q₁ to Q₅ are each independently a hydrogen atom, a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a substituted or unsubstituted C₁-C₆₀ alkyl group, a substituted or unsubstituted C₂-C₆₀ alkenyl group, a substituted or unsubstituted C₂-C₆₀ alkynyl group, a substituted or unsubstituted C₁-C₆₀ alkoxy group, a substituted or unsubstituted C₃-C₆₀ cycloalkyl group, a substituted or unsubstituted C₃-C₆₀ cycloalkenyl group, a substituted or unsubstituted C₃-C₆₀ heterocycloalkyl group, a substituted or unsubstituted C₃-C₆₀ heterocycloalkenyl group, a substituted or unsubstituted C₆-C₆₀ aryl group, a substituted or unsubstituted C₆-C₆₀ aryloxy group, a substituted or unsubstituted C₆-C₆₀ arylthio group, or a substituted or unsubstituted C₂-C₆₀ heteroaryl group;

p and s are each independently an integer from 1 to 4; and q and r are each independently an integer from 1 to 3.

According to another aspect of the present embodiments, there is provided an organic light-emitting device including: a first electrode; a second electrode disposed opposite to the first electrode; and an organic layer disposed between the first electrode and the second electrode, wherein the organic layer includes at least one of the amine-based compounds of Formula 1 above.

BRIEF DESCRIPTION OF THE DRAWING

The above and other features and advantages of the present embodiments will become more apparent by describing in detail example embodiments thereof with reference to the attached drawing in which:

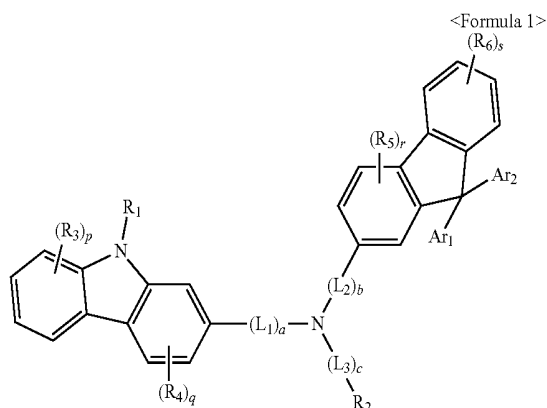
FIG. 1 schematically illustrates the structure of an organic light-emitting device according to an embodiment.

DETAILED DESCRIPTION

As used herein, the term “and/or” includes any and all combinations of one or more of the associated listed items.

Expressions such as “at least one of,” when preceding a list of elements, modify the entire list of elements and do not modify the individual elements of the list.

According to an aspect of the present embodiments, there is provided an amine-based compound represented by Formula 1 below:



In Formula 1 above, Ar₁ and Ar₂ may be each independently a substituted or unsubstituted C₆-C₃₀ aryl group. Ar₁ and Ar₂ may be optionally linked to each other via a single bond.

Ar₁ and Ar₂ may be each independently one of a C₆-C₁₄ aryl group; and a C₆-C₁₄ aryl group substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C₁-C₂₀ alkyl group, a C₁-C₂₀ alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a pyridinyl group, a pyrimidinyl group, a triazinyl group, and a thiophenyl group.

For example, Ar₁ and Ar₂ may be each independently a substituted or unsubstituted phenyl group, a substituted or unsubstituted naphthyl group, or a substituted or unsubstituted anthryl group.

In some embodiments, Ar₁ and Ar₂ may be each independently one of a phenyl group, a naphthyl group, and an anthryl group; and a phenyl group, a naphthyl group, and an anthryl group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C₁-C₂₀ alkyl group, a C₁-C₂₀ alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a pyridinyl group, a pyrimidinyl group, a triazinyl group, and a thiophenyl group, but are not limited thereto.

Ar₁ and Ar₂ may be identical to or differ from each other.

In Formula 1, L₁ to L₃ may be each independently a substituted or unsubstituted C₃-C₁₀ cycloalkylene group, a substituted or unsubstituted C₂-C₁₀ heterocycloalkylene group, a substituted or unsubstituted C₃-C₁₀ cycloalkenylene group, a substituted or unsubstituted C₂-C₁₀ heterocycloalkenylene group, a substituted or unsubstituted C₆-C₃₀ arylene group, or a substituted or unsubstituted C₂-C₆₀ hetero arylene group.

For example, L₁ to L₃ may be each independently one of a C₆-C₁₄ arylene group, and a C₂-C₁₄ hetero arylene group; and a C₆-C₁₄ arylene group, and a C₂-C₁₄ hetero arylene that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C₁-C₂₀ alkyl group, a C₁-C₂₀ alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a pyridinyl group, a pyrimidinyl group, a triazinyl group, and a thiophenyl group, but are not limited thereto.

In some embodiments, L₁ to L₃ may be each independently one of a phenylene group, a naphthylene group, an anthrylene group, a pyridinylene group, a pyrimidinylene group, a triazinylene group, and a thiophenylene group; and a phenylene group, a naphthylene group, an anthrylene group, a pyridinylene group, a pyrimidinylene group, a triazinylene group, and a thiophenylene group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C₁-C₂₀ alkyl group, a C₁-C₂₀ alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a pyridinyl group, a pyrimidinyl group, a triazinyl group, and a thiophenyl group, but are not limited thereto.

In Formula 1, a indicates the number of L₁s, b indicates the number of L₂s, and c indicates the number of L₃s. When a is 0, the carbazole and N in Formula 1 may be directly linked to each other. When b is 0, the fluorene and N in Formula 1 may be directly linked to each other. When c is 0, R₂ and N may be directly linked to each other. When a is 2 or greater, at least two of L₁s may be identical to or differ from each other. When a is 2 or greater, at least two of L₂s may be identical to or differ from each other. When c is 2 or greater, at least two of L₃s may be identical to or differ from each other.

In Formula 1, a and b may be each independently an integer from 0 to 5.

For example, in Formula 1, a may be an integer from 1 to 5.

In some embodiments, all of a and b may be 0. In some other embodiments, a, b, and c may be each independently 0, 1, or 2, but are not limited thereto.

In Formula 1, R₁ to R₆ may be each independently a hydrogen atom, a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a substituted or unsubstituted C₁-C₆₀ alkyl group, a substituted or unsubstituted C₂-C₆₀ alkenyl group, a substituted or unsubstituted C₂-C₆₀ alkynyl group, a substituted or unsubstituted C₁-C₆₀ alkoxy group, a substituted or unsubstituted C₃-C₆₀ cycloalkyl group, a substituted or unsubstituted C₃-C₆₀ cycloalkenyl group, a substituted or unsubstituted C₃-C₆₀ heterocycloalkyl group, a substituted or unsubstituted C₃-C₆₀ heterocycloalkenyl group, a substituted or unsubstituted C₆-C₆₀ aryl group, a substituted or unsubstituted C₆-C₆₀ aryloxy group, a substituted or unsubstituted

C₆-C₆₀ arylthio group, a substituted or unsubstituted C₂-C₆₀ heteroaryl group, —N(Q₁)(Q₂), or —Si(Q₃)(Q₄)(Q₅), wherein Q₁ to Q₅ may be each independently, a hydrogen atom, a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a substituted or unsubstituted C₁-C₆₀ alkyl group, a substituted or unsubstituted C₂-C₆₀ alkenyl group, a substituted or unsubstituted C₂-C₆₀ alkynyl group, a substituted or unsubstituted C₁-C₆₀ alkoxy group, a substituted or unsubstituted C₃-C₆₀ cycloalkyl group, a substituted or unsubstituted C₃-C₆₀ cycloalkenyl group, a substituted or unsubstituted C₃-C₆₀ heterocycloalkyl group, a substituted or unsubstituted C₃-C₆₀ heterocycloalkenyl group, a substituted or unsubstituted C₆-C₆₀ aryl group, a substituted or unsubstituted C₆-C₆₀ aryloxy group, a substituted or unsubstituted C₆-C₆₀ arylthio group, or a substituted or unsubstituted C₂-C₆₀ heteroaryl group.

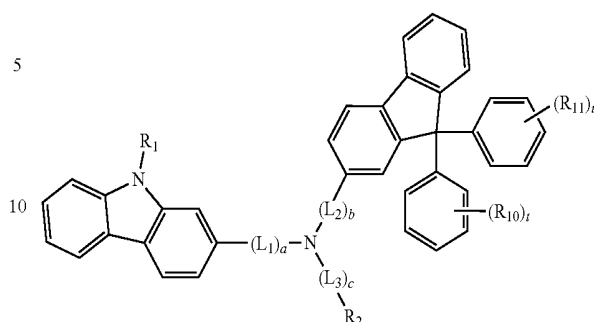
For example, R₁ and R₂ may be each independently one of a phenyl group, a naphthyl group, an anthryl group, a pyridinyl group, a pyrimidinyl group, a triazinyl group, and a thiophenyl group; and a phenyl group, a naphthyl group, an anthryl group, a pyridinyl group, a pyrimidinyl group, a triazinyl group, and a thiophenyl group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C₁-C₂₀ alkyl group, a C₁-C₂₀ alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a pyridinyl group, a pyrimidinyl group, a triazinyl group, and a thiophenyl group, but are not limited thereto.

In some embodiments, R₃ to R₆ may be each independently one of a hydrogen atom, a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C₁-C₂₀ alkyl group, and a C₁-C₆₀ alkoxy group; a phenyl group, a naphthyl group, an anthryl group, a pyridinyl group, a pyrimidinyl group, a triazinyl group, and a thiophenyl group; and a phenyl group, a naphthyl group, an anthryl group, a pyridinyl group, a pyrimidinyl group, a triazinyl group, and a thiophenyl group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C₁-C₂₀ alkyl group, a C₁-C₂₀ alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a pyridinyl group, a pyrimidinyl group, a triazinyl group, and a thiophenyl group.

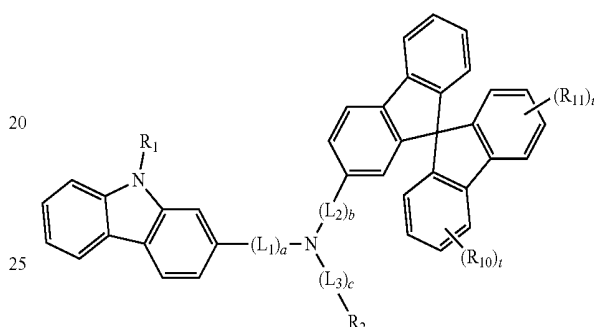
In Formula 1, p indicates the number of R₃s, q indicates the number of R₄s, r indicates the number of R₅s; and s indicates the number of R₆s. When p is 2 or greater, at least two of R₃ s may be identical to or differ from each other. When q is 2 or greater, at least two of R₄s may be identical to or differ from each other. When r is 2 or greater, at least two of R₅s may be identical to or differ from each other. When s is 2 or greater, at least two of R₆s may be identical to or differ from each other.

The amine-based compound may be a compound represented by Formula 1A or 1B below:

<Formula 1A>



<Formula 1B>



In Formulae 1A and 1B, L₁ to L₃, a, b, c, R₁, and R₂ are as defined above, R₁₀ and R₁₁ are as defined above in conjunction with R₁, t and u are each independently an integer from 1 to 4.

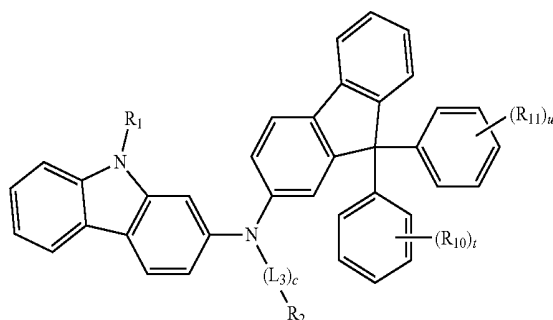
For example, in Formulae 1A and 1B, i) L₁ to L₃ may be each independently one of a phenylene group, a naphthylene group, an anthrylene group, a pyridinylene group, a pyrimidinylene group, a triazinylene group, and a thiophenylene group; and a phenylene group, a naphthylene group, an anthrylene group, a pyridinylene group, a pyrimidinylene group, a triazinylene group, and a thiophenylene group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C₁-C₂₀ alkyl group, a C₁-C₂₀ alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a pyridinyl group, a pyrimidinyl group, a triazinyl group, and a thiophenyl group; ii) a may be an integer from 1 to 5, and a, b, and c may be each independently 0, 1, or 2; iii) R₁ and R₂ may be each independently one of a phenyl group, a naphthyl group, an anthryl group, a pyridinyl group, a pyrimidinyl group, a triazinyl group, and a thiophenyl group; and a phenyl group, a naphthyl group, an anthryl group, a pyridinyl group, a pyrimidinyl group, a triazinyl group, and a thiophenyl group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C₁-C₂₀ alkyl group, a C₁-C₂₀ alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a pyridinyl group, a pyrimidinyl group, a triazinyl group, and a thiophenyl group; iv) R₁₀ and R₁₁ may be each independently one of a hydrogen atom, a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine,

7

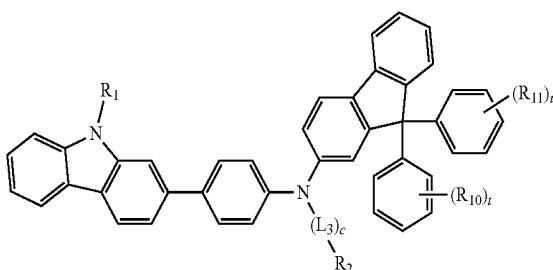
a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C_1 - C_{20} alkyl group, and a C_1 - C_{60} alkoxy group; a phenyl group, a naphthyl group, an anthryl group, a pyridinyl group, a pyrimidinyl group, a triazinyl group, and a thiophenyl group; and a phenyl group, a naphthyl group, an anthryl group, a pyridinyl group, a pyrimidinyl group, a triazinyl group, and a thiophenyl group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C_1 - C_{20} alkyl group, a C_1 - C_{20} alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a pyridinyl group, a pyrimidinyl group, a triazinyl group, and a thiophenyl group; and v) t and u may be each independently an integer from 1 to 4, but are not limited thereto.

In some other embodiments, the amine-based compound may be a compound represented by one of Formulae 1A(1), 1A(2), 1B(1), and 1B(2), but is not limited thereto:

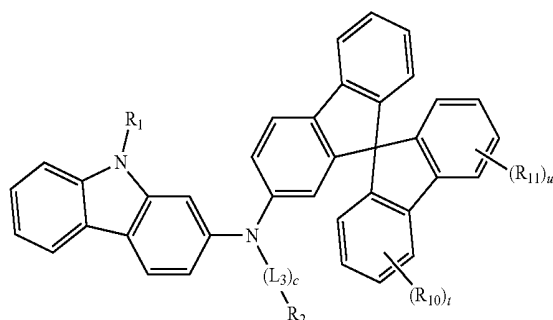
<Formula 1A(1)>



<Formula 1A(2)>



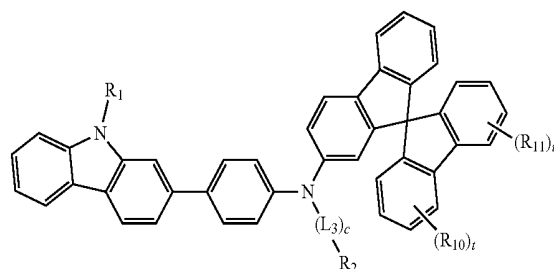
<Formula 1B(1)>



8

-continued

<Formula 1B(2)>



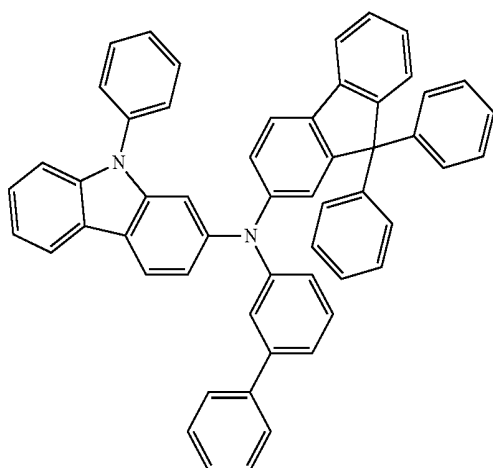
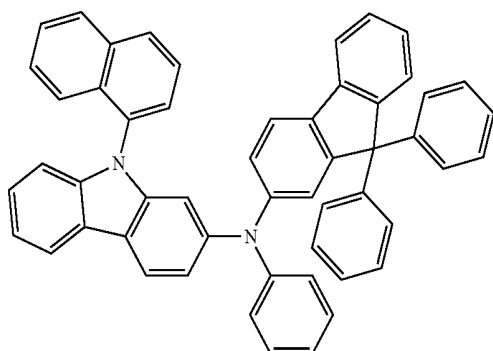
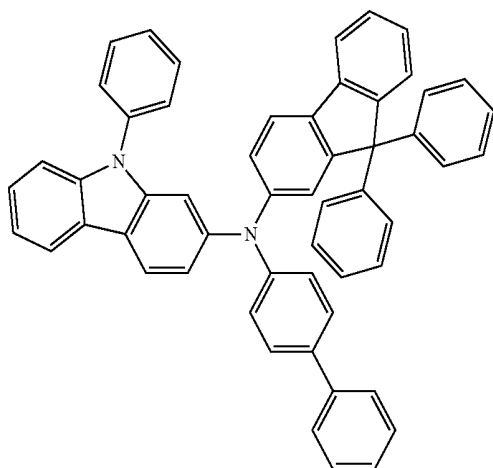
In Formulae 1A(1), 1A(2), 1B(1), and 1B(2), L_3 , c, R_1 , and R_2 are as defined above, R_{10} and R_{11} are as defined above in conjunction with R_1 , and t and u are each independently an integer from 1 to 4.

For example, in Formulae 1A(1), 1A(2), 1B(1), and 1B(2), i) L_3 may be one of a phenylene group, a naphthylene group, an anthrylene group, a pyridinylene group, a pyrimidinylene group, a triazinylene group, and a thiophenylene group; and a phenylene group, a naphthylene group, an anthrylene group, a pyridinylene group, a pyrimidinylene group, a triazinylene group, and a thiophenylene group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C_1 - C_{20} alkyl group, a C_1 - C_{20} alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a pyridinyl group, a pyrimidinyl group, a triazinyl group, and a thiophenyl group; ii) c may be 0, 1, or 2; iii) R_1 and R_2 may be each independently one of a phenyl group, a naphthyl group, an anthryl group, a pyridinyl group, a pyrimidinyl group, a triazinyl group, and a thiophenyl group; and a phenyl group, a naphthyl group, an anthryl group, a pyridinyl group, a pyrimidinyl group, a triazinyl group, and a thiophenyl group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C_1 - C_{20} alkyl group, a C_1 - C_{20} alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a pyridinyl group, a pyrimidinyl group, a triazinyl group, and a thiophenyl group; iv) R_{10} and R_{11} may be each independently one of a hydrogen atom, a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C_1 - C_{20} alkyl group, and a C_1 - C_{60} alkoxy group; a phenyl group, a naphthyl group, an anthryl group, a pyridinyl group, a pyrimidinyl group, a triazinyl group, and a thiophenyl group; and a phenyl group, a naphthyl group, an anthryl group, a pyridinyl group, a pyrimidinyl group, a triazinyl group, and a thiophenyl group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C_1 - C_{20} alkyl group, a C_1 - C_{20} alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a pyridinyl group, a pyrimidinyl group, a triazinyl group, and a thiophenyl group.

9

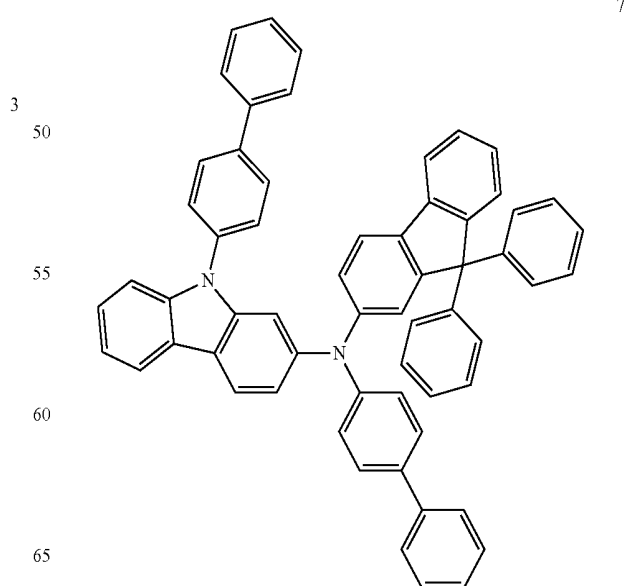
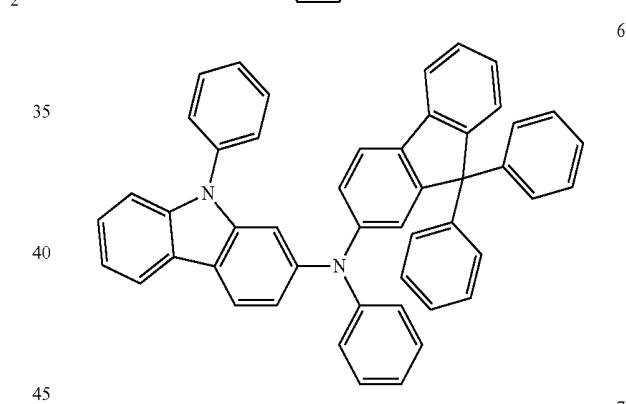
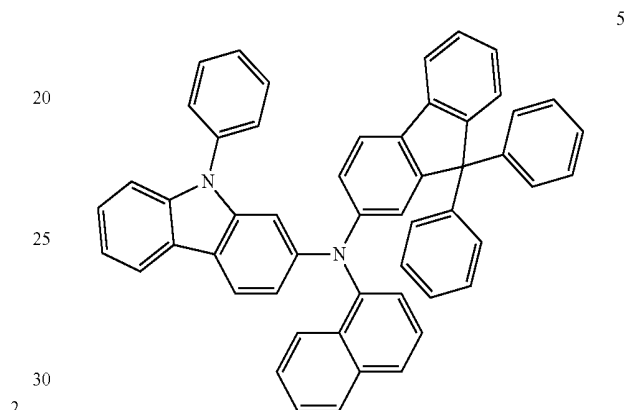
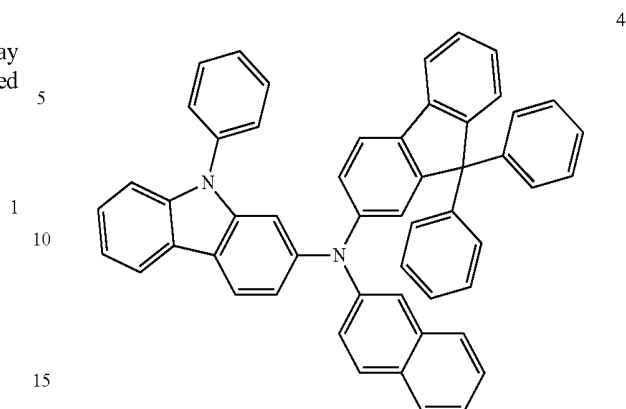
group; and v) t and u may be each independently an integer from 1 to 4, but are not limited thereto.

In some embodiments, the amine-based compound may be one of Compounds 1 to 48 below, but is not limited thereto:



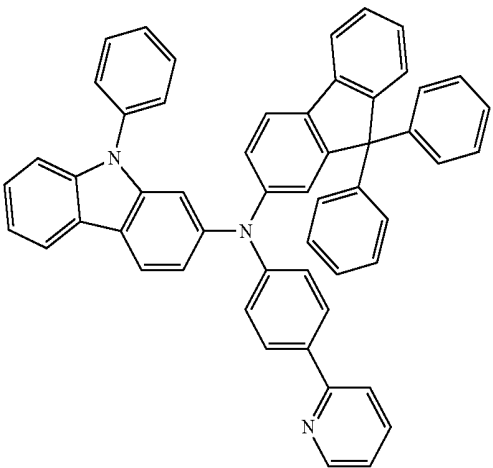
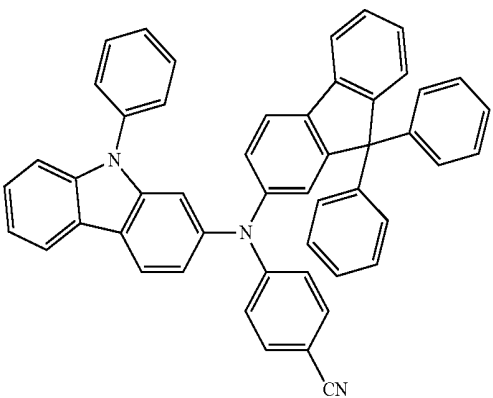
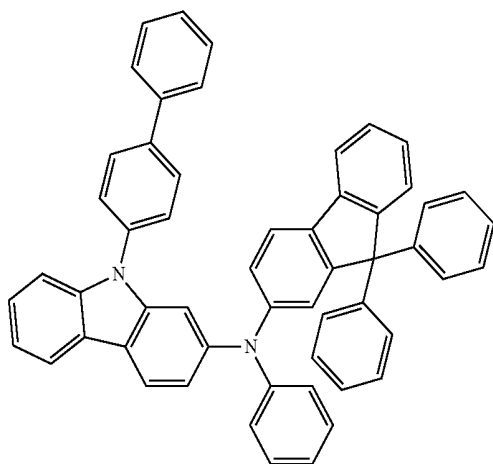
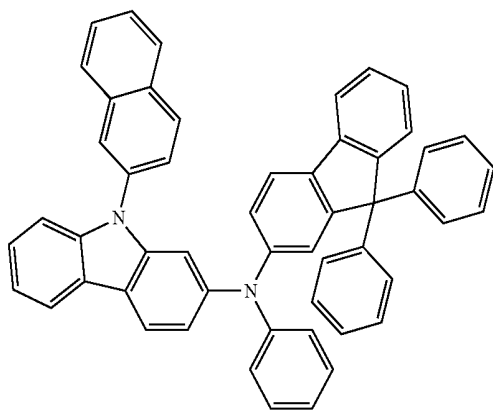
10

-continued



11

-continued



12

-continued

8

12

5

10

15

9

20

25

30

10

35

40

45

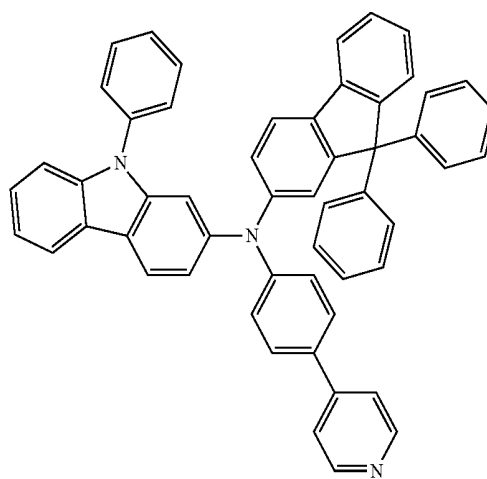
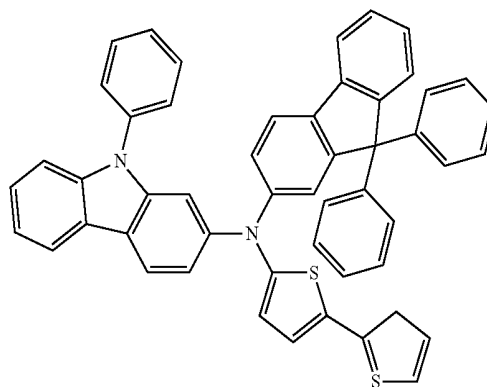
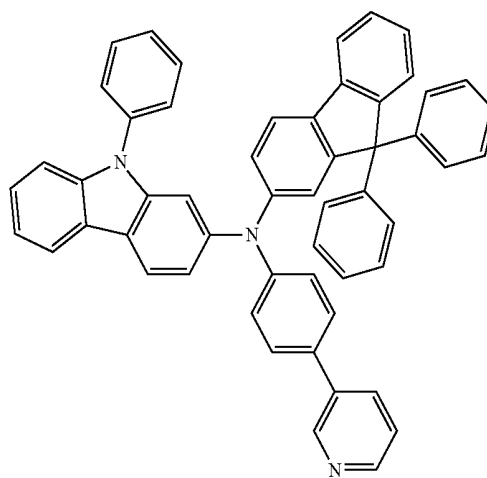
11

50

55

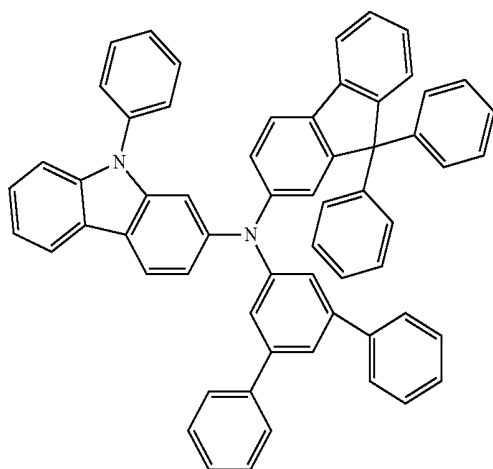
60

65



13

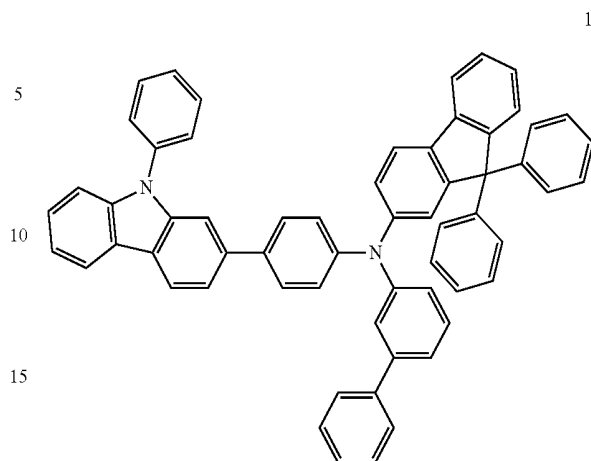
-continued



15

14

-continued



18

5

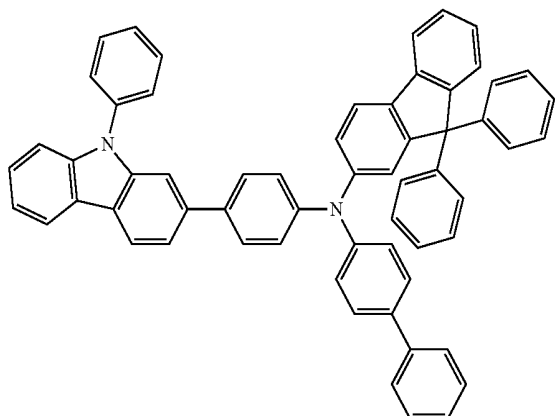
10

15

20

16

25



30

35

40

45

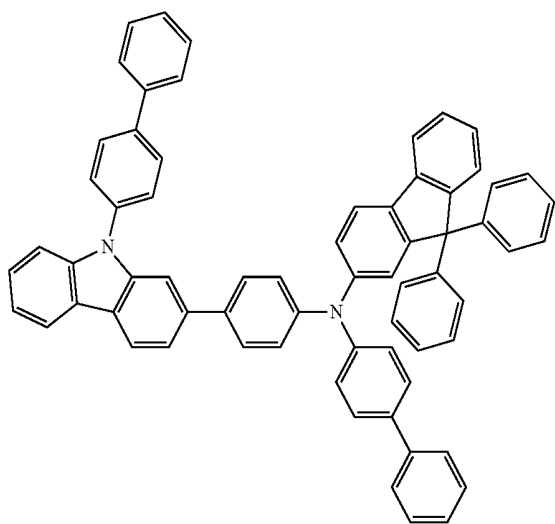
17

50

55

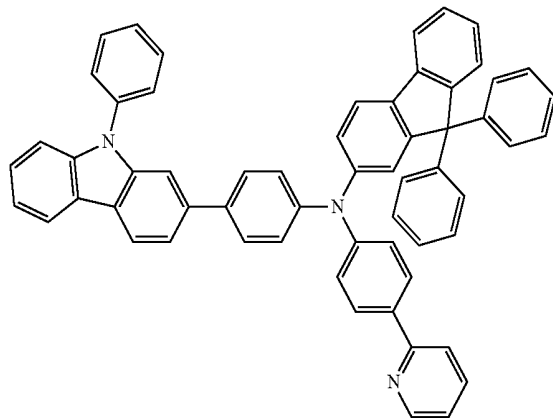
60

65



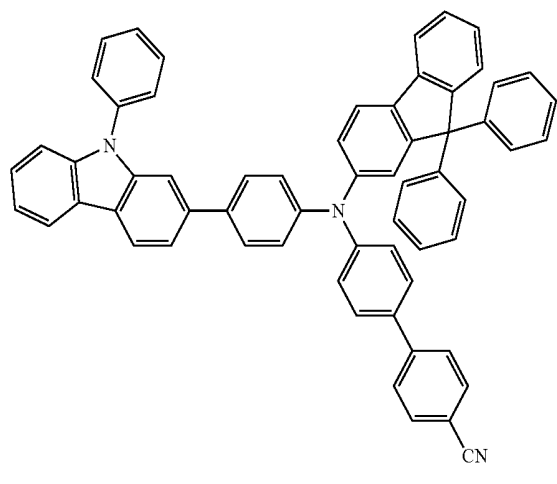
19

20



15

-continued



21

5

10

15

20

25

22

30

35

40

45

50

23

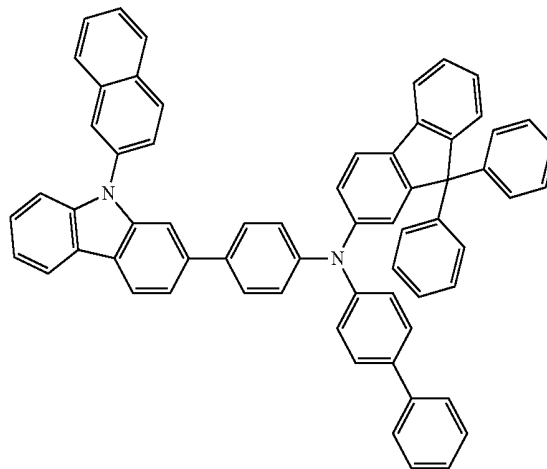
55

60

65

16

-continued



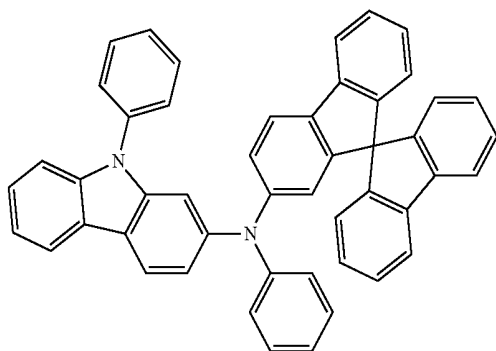
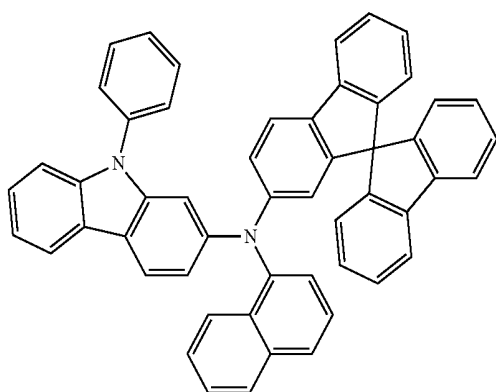
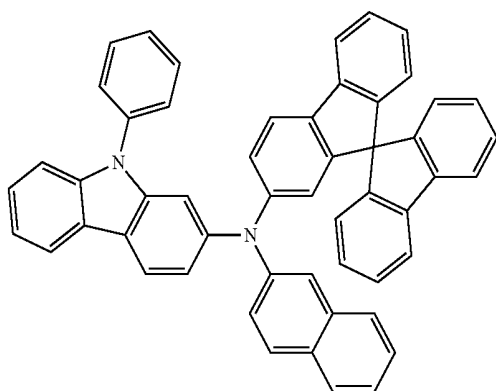
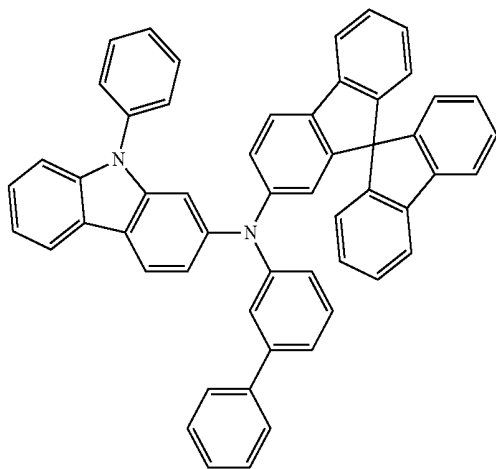
24

25

26

17

-continued

**18**

-continued

27

5

10

15

20

28

25

30

35

29

40

45

50

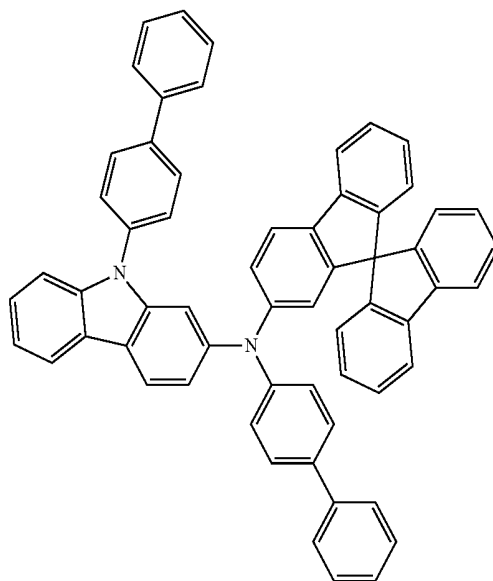
30

55

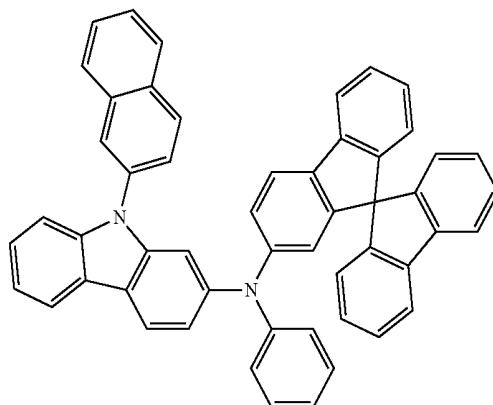
60

65

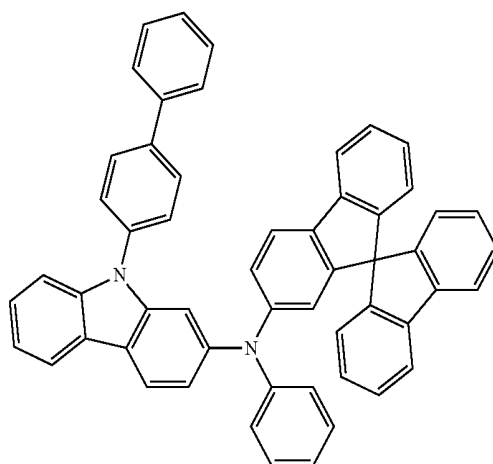
31



32

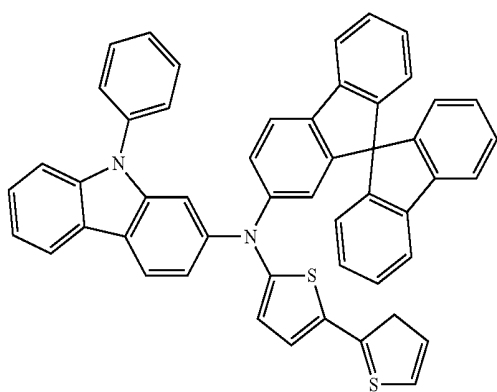
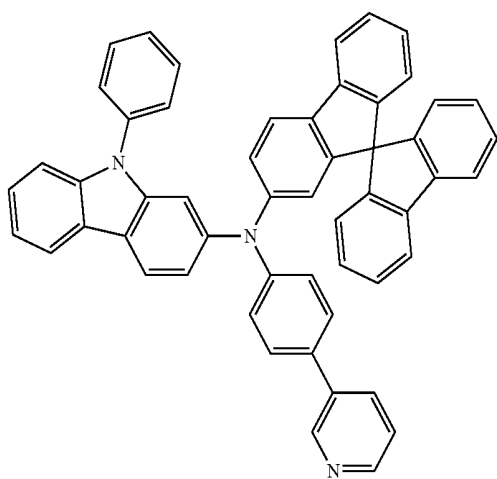
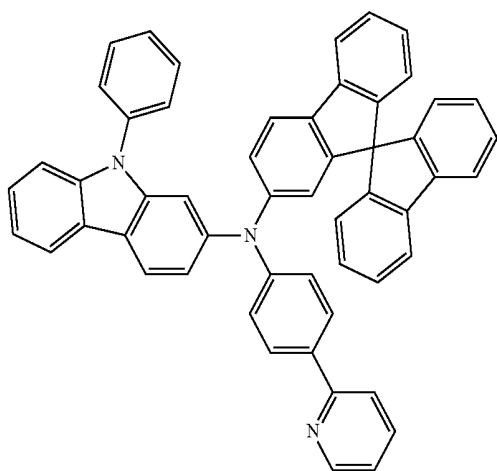
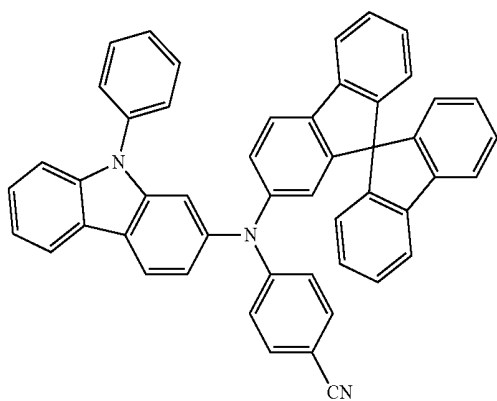


33

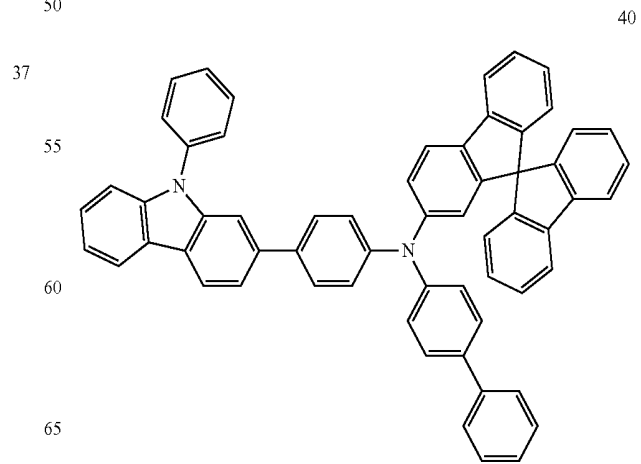
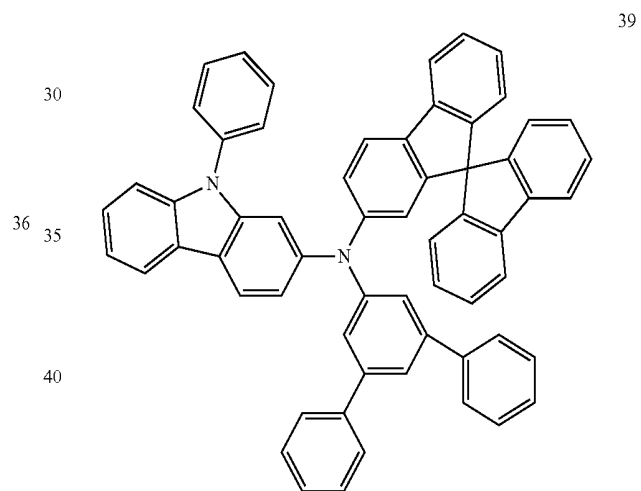
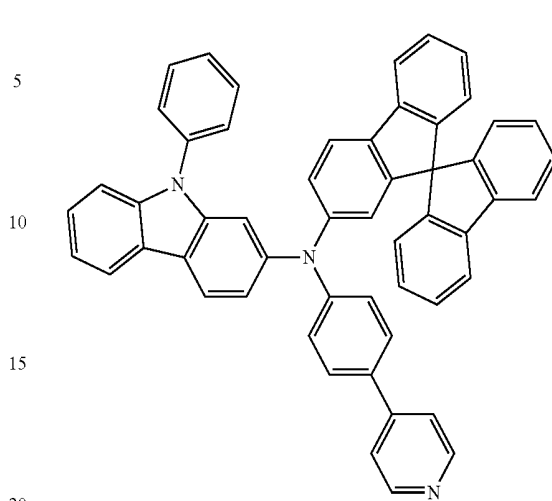


19

-continued

**20**

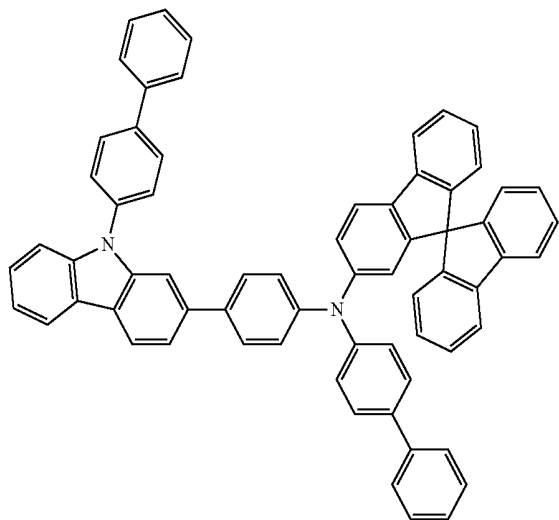
-continued



21

-continued

41



5

10

15

20

25

42

30

35

40

45

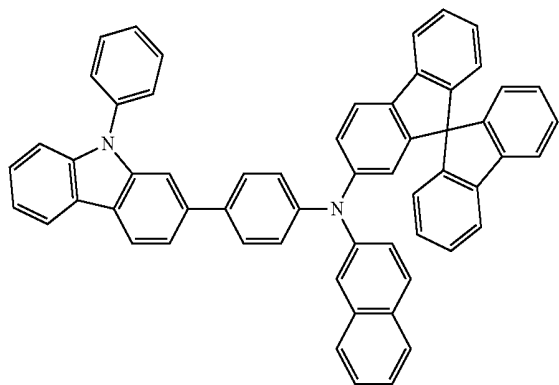
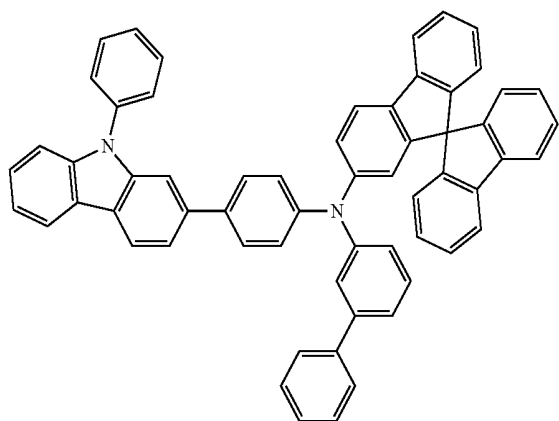
50

43

55

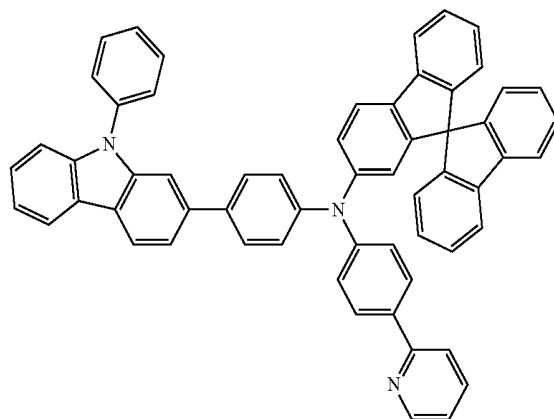
60

65

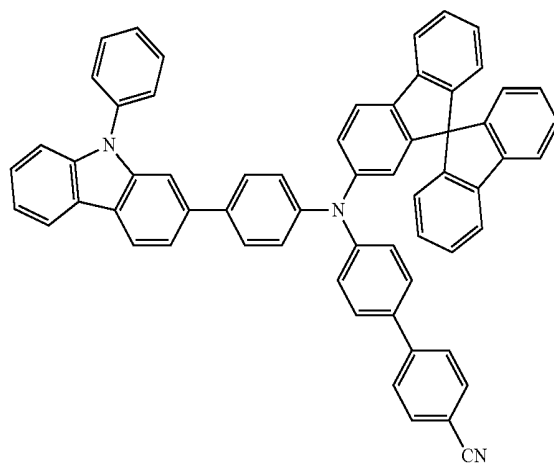
**22**

-continued

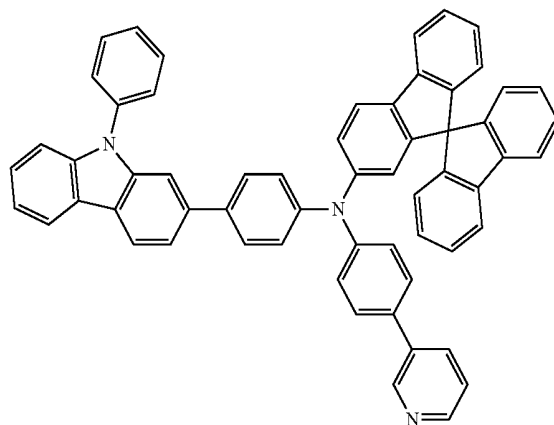
44



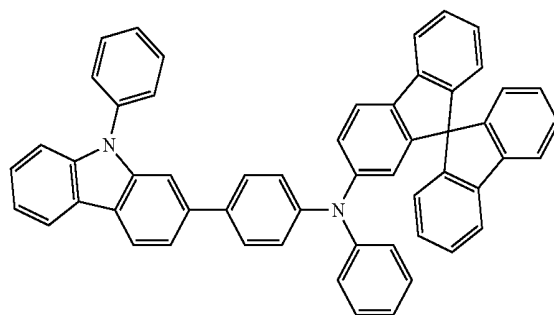
45



46

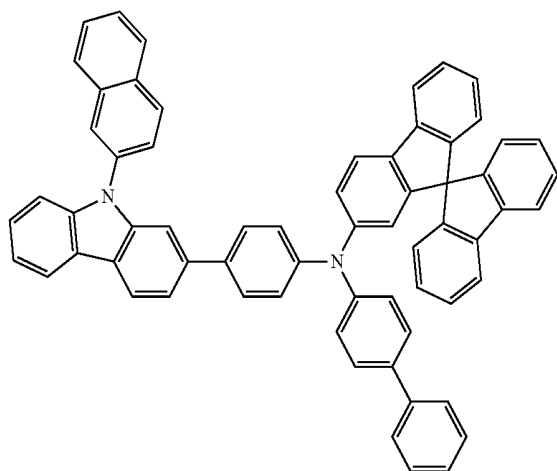


47



23

-continued



In the amine-based compound of Formula 1, the second carbon of the carbazole is linked to "N" in Formula 1 optionally, via L_1 , so that the amine-based compound may have reduced polarity and relatively low dipole moment characteristics, as compared with a imaginary compound of which the third carbon of the carbazole is linked to "N" in Formula 1 (optionally, via L_1). Since the substituents Ar_1 and Ar_2 of fluorene in the amine-based compound is an aryl group, the amine-based compound may have improved thermal stability. Accordingly, an organic light-emitting device including the amine-based compound may have a low driving voltage. Even when a layer including the amine-based compound is formed through a high-temperature process, for example, deposition, the layer may be effectively formed without denaturation of the amine-based compound.

Therefore, the organic light-emitting device including the amine-based compound of Formula 1 above may have a low driving voltage, a high efficiency, a high luminance, and long lifetime.

The amine-based compound of Formula 1 may be synthesized by a known organic synthesis method. A synthesis method of the amine-based compound of Formula 1 may be understood by those of ordinary skill in the art from the examples that will be described below.

The amine-based compound of Formula 1 may be used between a pair of electrodes of the organic light-emitting device. For example, the amine-based compound of Formula 1 may be used in at least one of a hole injection layer, a hole transport layer, and a functional layer having both hole injection and hole transporting capabilities.

According to another aspect of the present embodiments, an organic light-emitting device includes a first electrode, a second electrode disposed opposite to the first electrode, and an organic layer disposed between the first electrode and the second electrode, wherein the first layer includes at least one of the amine-based compounds of Formula 1 described above.

As used herein, "(for example, the organic layer) including at least one amine-based compound" means "(the organic layer) including one of the amine-based compounds

24

of Formula 1 above, or at least two different amine-based compounds of Formula 1 above".

In some embodiments, the organic layer may include only Compound 1 above as the amine-based compound. In this regard, the Compound 1 may be present in the hole transport layer of the organic light-emitting device. In some embodiments, the organic layer may include Compounds 1 and 2 as the amine-based compound. In this regard, the Compounds 1 and 2 may be present in the same layer (for example, in the electron transport layer) or may be present in different layers (for example, in the hole transport layer and the emission layer, respectively).

The organic layer may include at least one layer selected from among a hole injection layer, a hole transport layer, a functional layer having both hole injection and hole transport capabilities (hereinafter, "H-functional layer"), a buffer layer, an electron blocking layer, an emission layer, a hole blocking layer, an electron transport layer, an electron injection layer, and a functional layer having both electron injection and electron transport capabilities (hereinafter, "E-functional layer").

The term "organic layer" as used herein refers to a single layer and/or a plurality of layers disposed between the first and second electrodes of the organic light-emitting device.

The organic layer may include at least one of a hole injection layer, a hole transport layer, and a functional layer having both hole injection and hole transport capabilities, and the amine-based compound may be in the at least one of the hole injection layer, the hole transport layer, and the functional layer having both hole injection and hole transport capabilities.

FIG. 1 is a schematic sectional view of an organic light-emitting device 10 according to an embodiment. Hereinafter, a structure of an organic light-emitting device according to an embodiment and a method of manufacturing the same will now be described with reference to FIG. 1.

The substrate 11 may be any substrate that is used in existing organic light-emitting devices. In some embodiments the substrate 11 may be a glass substrate or a transparent plastic substrate with strong mechanical strength, thermal stability, transparency, surface smoothness, ease of handling, and water resistance.

The first electrode 13 may be formed by depositing or sputtering a first electrode-forming material on the substrate. When the first electrode 13 is an anode, a material having a high work function may be used as the first electrode-forming material to facilitate hole injection. The first electrode 13 may be a reflective electrode or a transparent electrode. A first electrode material maybe a transparent material with high conductivity, for example, indium tin oxide (ITO), indium zinc oxide (IZO), tin oxide (SnO_2), or zinc oxide (ZnO). In some other embodiments, the first electrode 13 may be formed as a reflective electrode using magnesium (Mg), aluminum (Al), aluminum-lithium (Al—Li), calcium (Ca), magnesium-indium (Mg—In), or magnesium-silver (Mg—Ag).

The first electrode 13 may have a single-layer structure or a multi-layer structure including at least two layers. For example, the first electrode 13 may have a three-layered structure of ITO/Ag/ITO, but is not limited thereto.

25

The organic layer **15** may be disposed on the first electrode **13**.

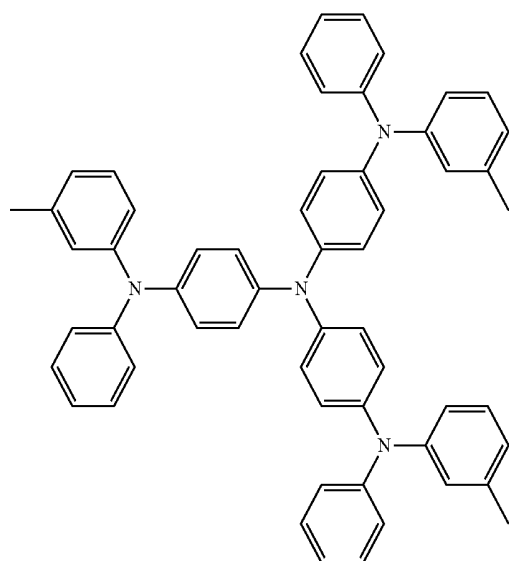
The organic layer **15** may include a hole injection layer (HIL), a hole transport layer (HTL), a buffer layer, an emission layer (EML), an electron transport layer (ETL), and an electron injection layer (EIL).

The HIL may be formed on the first electrode **13** by vacuum deposition, spin coating, casting, Langmuir-Blodgett (LB) deposition, or the like.

When the HIL is formed using vacuum deposition, vacuum deposition conditions may vary according to the compound that is used to form the HIL, and the desired structure and thermal properties of the HIL to be formed. For example, vacuum deposition may be performed at a temperature of about 100° C. to about 500° C., a pressure of about 10⁻⁸ torr to about 10⁻³ torr, and a deposition rate of about 0.01 to about 100 Å/sec. However, the deposition conditions are not limited thereto.

When the HIL is formed using spin coating, the coating conditions may vary according to the compound that is used to form the HIL, and the desired structure and thermal properties of the HIL to be formed. For example, the coating rate may be in the range of about 2000 rpm to about 5000 rpm, and a temperature at which heat treatment is performed to remove a solvent after coating may be in the range of about 80° C. to about 200° C. However, the coating conditions are not limited thereto.

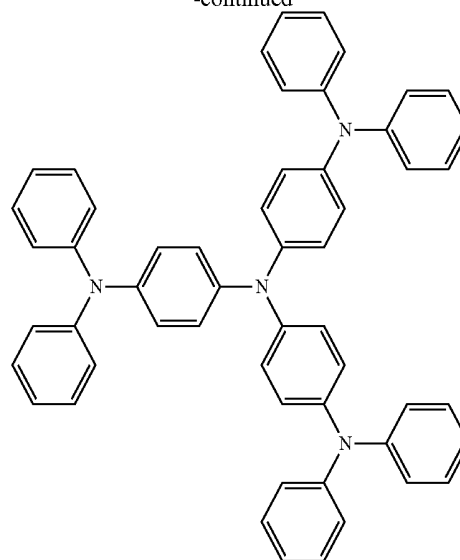
The HIL may comprise any material that is commonly used to form a HIL. Non-limiting examples of the material that can be used to form the HIL are N,N'-diphenyl-N,N'-bis-[4-(phenyl-m-tolyl-amino)-phenyl]-biphenyl-4,4'-diamine, (DNTPD), a phthalocyanine compound such as copperphthalocyanine, 4,4',4''-tris(3-methylphenylphenylamino)triphenylamine (m-MT-DATA), N,N'-di(1-naphthyl)-N,N'-diphenylbenzidine (NPB), TDATA, 2T-NATA, polyaniline/dodecylbenzenesulfonic acid (Pani/DBSA), poly(3,4-ethylenedioxythiophene)/poly(4-styrenesulfonate) (PEDOT/PSS), polyaniline/camphor sulfonic acid (Pani/CSA), and polyaniline/poly(4-styrenesulfonate) (PANI/PSS).



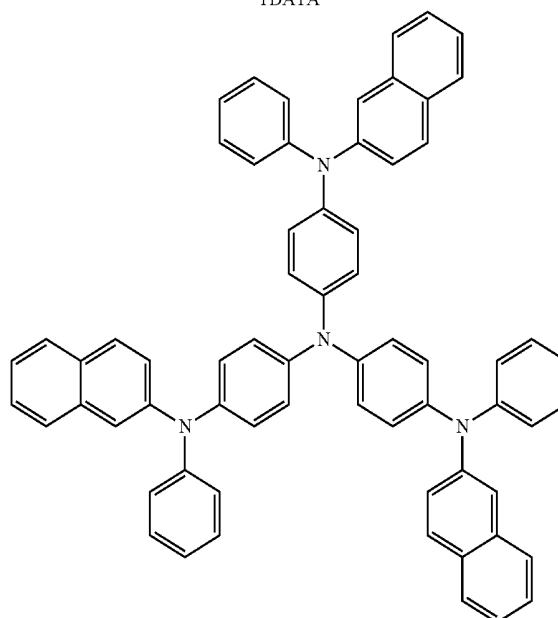
m-MT-DATA

26

-continued



TDATA



2-TNATA

For example, the HIL may include the amine-based compound of Formula 1 above, but is not limited thereto.

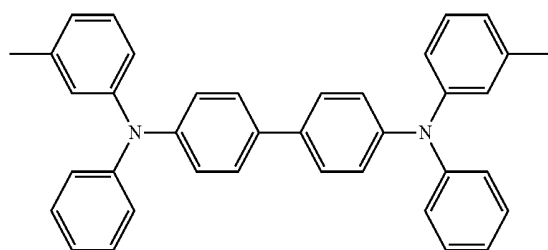
The thickness of the HIL may be from about 100 Å to about 10000 Å, and in some embodiments, from about 100 Å to about 1000 Å. When the thickness of the HIL is within these ranges, the HIL may have good hole injecting ability without a substantial increase in driving voltage.

Then, a HTL may be formed on the HIL by using vacuum deposition, spin coating, casting, Langmuir-Blodgett (LB) deposition, or the like. When the HTL is formed using vacuum deposition or spin coating, the conditions for deposition and coating may be similar to those for the formation of the HIL, though the conditions for the deposition and coating may vary according to the material that is used to form the HTL.

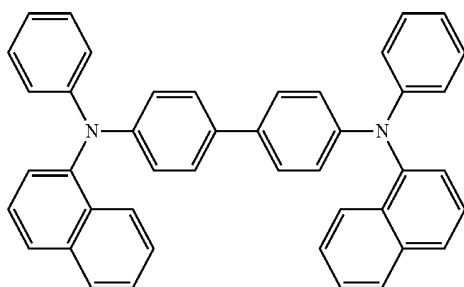
Non-limiting examples of suitable known HTL forming materials are carbazole derivatives, such as N-phenylcarbazole or polyvinylcarbazole, N,N'-bis(3-methylphenyl)-N,N'-diphenyl-[1,1'-biphenyl]-4,4'-diamine (TPD), 4,4',4''-tris(N-

27

carbazolyl)triphenylamine (TCTA), and N,N'-di(1-naphthyl)-N,N'-diphenylbenzidine (NPB).



TPD



NPB

For example, the HTL may include the amine-based compound of Formula 1 above, but is not limited thereto.

The thickness of the HTL may be about 50 Å to about 1000 Å, and for example, about 100 Å to about 800 Å. When the thickness of the HTL is within these ranges, the HTL may have good hole transporting ability without a substantial increase in driving voltage.

The H-functional layer (having both hole injection and hole transport capabilities) may contain at least one material from each group of the hole injection layer materials and hole transport layer materials. The thickness of the H-functional layer may be from about 500 Å to about 10,000 Å, and in some embodiments, may be from about 100 Å to about 1,000 Å. When the thickness of the H-functional layer is within these ranges, the H-functional layer has good hole injection and transport capabilities without a substantial increase in driving voltage.

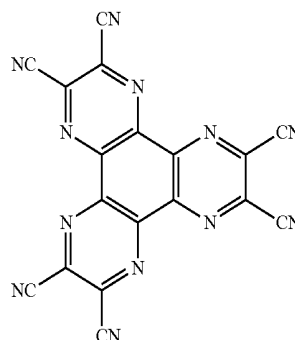
For example, the H-functional layer may include the amine-based compound of Formula 1 above, but is not limited thereto.

At least one of the HIL, HTL, and H-functional layer may further include a charge-generating material for improved layer conductivity, in addition to a known hole injecting material, hole transport material, and/or material having both hole injection and hole transport capabilities as described above.

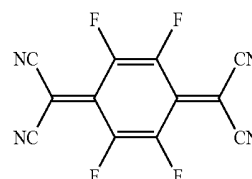
The charge-generating material may be, for example, a p-dopant. The p-dopant may be one of quinine derivatives, metal oxides, and compounds with a cyano group, but are not limited thereto. Non-limiting examples of the p-dopant are quinone derivatives such as tetracyanoquinonodimethane (TCNQ), 2,3,5,6-tetrafluoro-tetracyano-1,4-benzoquinonodimethane (F4-TCNQ), and the like; metal oxides such as tungsten oxide, molybdenum oxide, and the like; and cyano-containing compounds such as Compound 200 below.

28

<Compound 200>



<F4-TCNQ>



When the hole injection layer, hole transport layer, or H-functional layer further includes a charge-generating material, the charge-generating material may be homogeneously dispersed or inhomogeneously distributed in the layer.

A buffer layer may be disposed between at least one of the HIL, HTL, and H-functional layer, and the EML. The buffer layer may compensate for an optical resonance distance of light according to a wavelength of the light emitted from the EML, and thus may increase efficiency. The buffer layer may include any hole injecting material or hole transporting material that are widely known. In some other embodiments, the buffer layer may include the same material as one of the materials included in the HIL, HTL, and H-functional layer that underly the buffer layer.

An EML may be formed on the HTL, H-functional layer, or buffer layer by vacuum deposition, spin coating, casting, Langmuir-Blodgett (LB) deposition, or the like. When the EML is formed using vacuum deposition or spin coating, the deposition and coating conditions may be similar to those for the formation of the HIL, though the conditions for deposition and coating may vary according to the material that is used to form the EML.

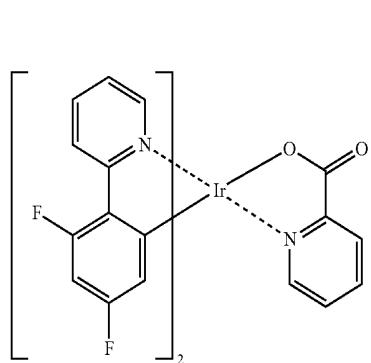
The emission layer may include a host and a dopant. For example, the dopant may include a fluorescent dopant and/or a phosphorescent dopant. In some embodiments, the phosphorescent dopant may be an organic metal compound including at least one element of iridium (Ir), platinum (Pt), osmium (Os), titanium (Ti), zirconium (Zr), hafnium (Hf), europium (Eu), terbium (Tb) and thulium (Tm).

When the organic light-emitting device is a full color organic light-emitting device, the emission layer may be patterned into a red emission layer, a green emission layer, and a blue emission layer. In some embodiments, the emission layer may include at least two of the red emission layer, the green emission layer and/or the blue emission layer that are stacked upon one another, and thus may emit white light, but is not limited thereto.

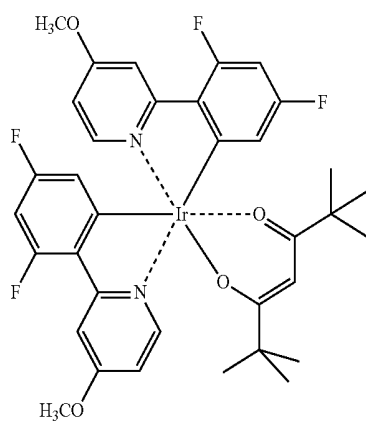
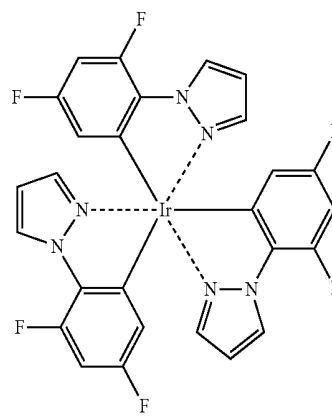
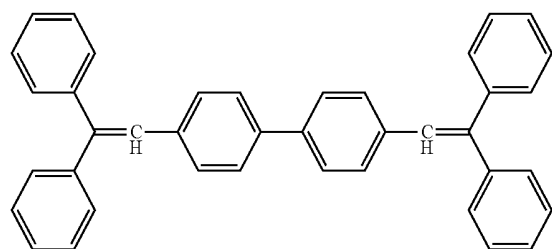
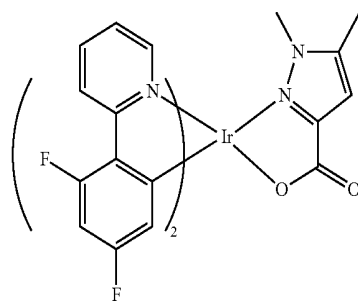
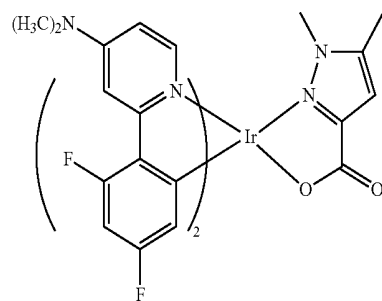
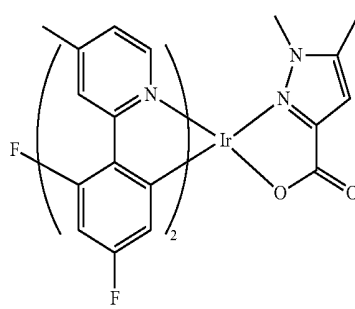
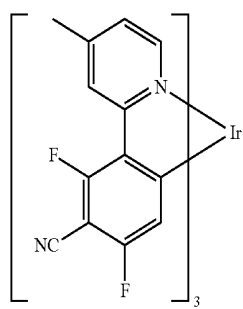
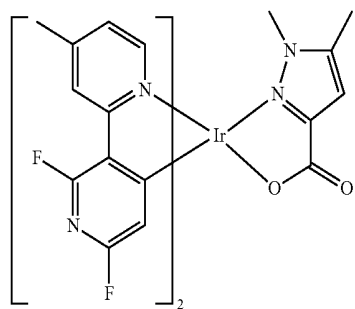
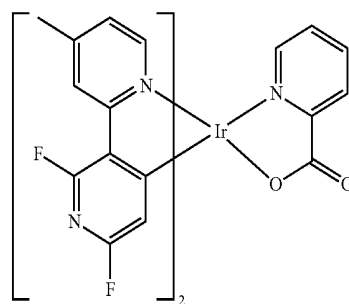
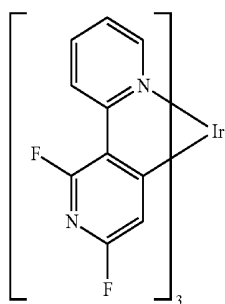
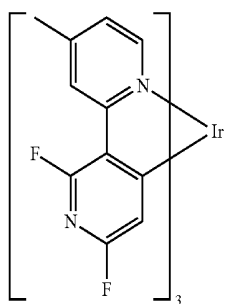
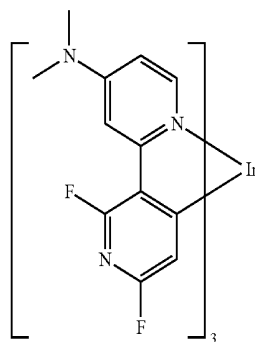
At least one of the red EML, the green EML, and the blue EML may include a dopant below (ppy=phenylpyridine).

Non-limiting examples of the blue dopant are compounds represented by the following formulae.

29

 F_2Irpic

30

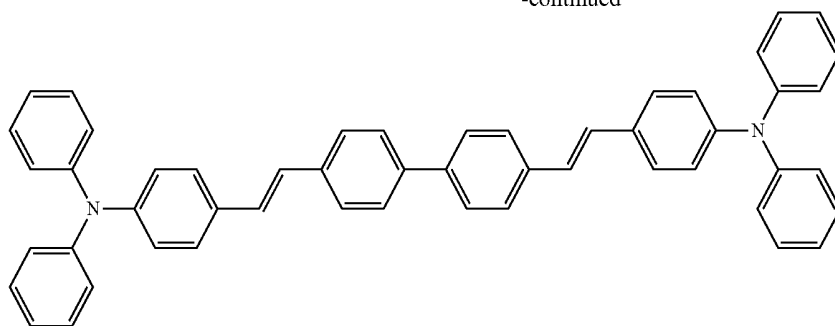
 $(\text{F}_2\text{ppy})_2\text{Ir}(\text{tmd})$  $\text{Ir}(\text{dfpz})_3$ 

DPVBi

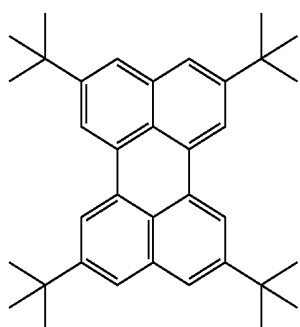
31

32

-continued

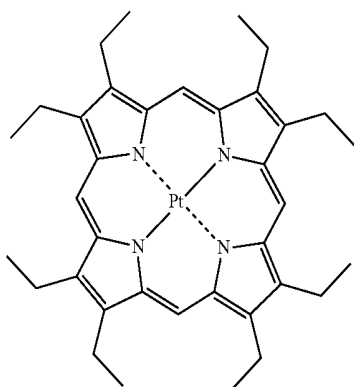


DPAVB



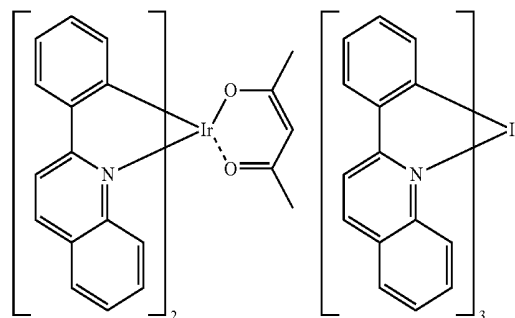
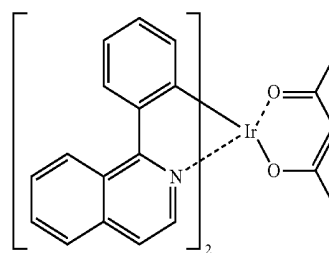
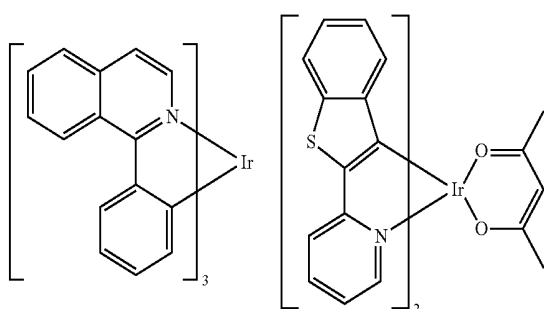
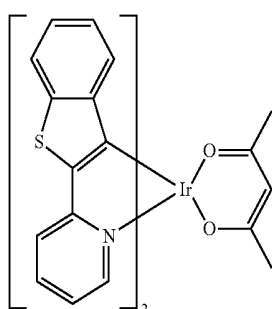
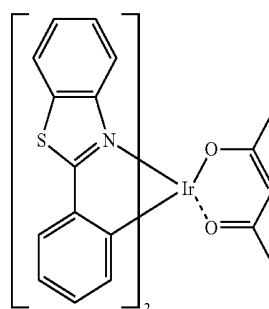
TBPe

Non-limiting examples of the red dopant are compounds 30 represented by the following formulae. In some embodiments, the red dopant may be DCM or DCJTb, which will be described later.



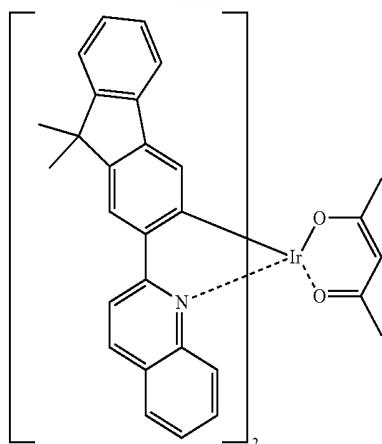
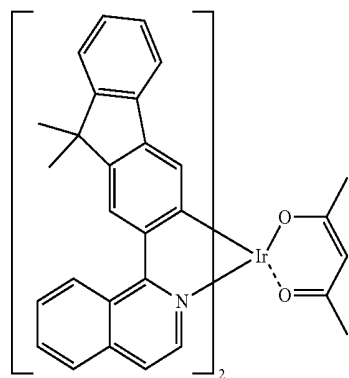
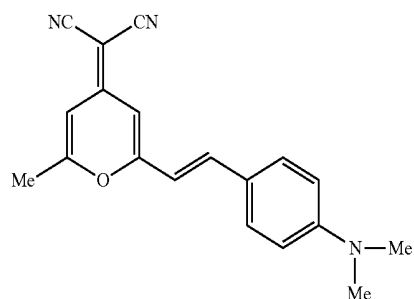
PtOEP

-continued

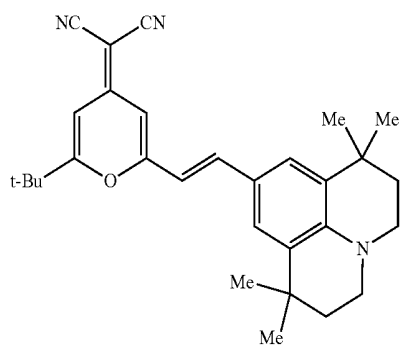
Ir(pq)₂(acac)Ir(2-phq)₃Ir(pi q)₃Btp₂Ir(acac)Ir(BT)₂(acac)

33

-continued

Ir(flq)₂(acac)Ir(fliq)₂(acac)

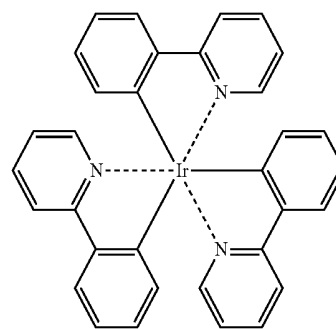
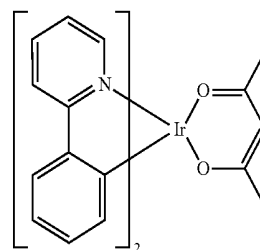
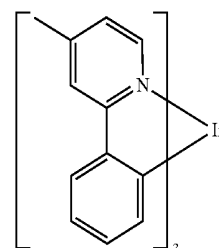
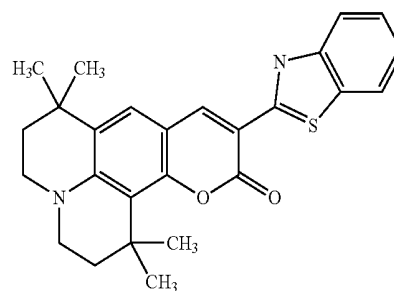
DCM



DCJTb

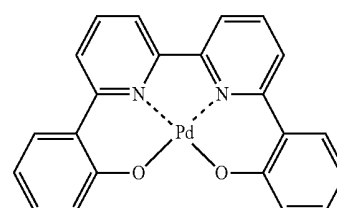
Non-limiting examples of the green dopant are compounds represented by the following formulae. In an embodiment, the green dopant may be C545T represented below.

34

Ir(ppy)₃Ir(ppy)₂(acac)Ir(mppy)₃

C545T

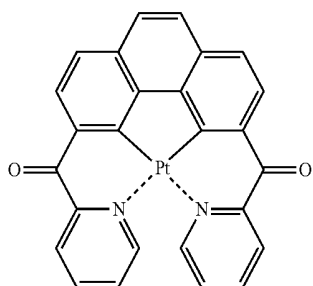
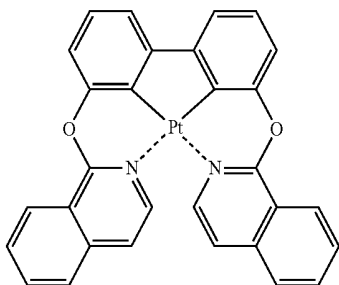
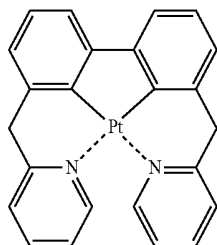
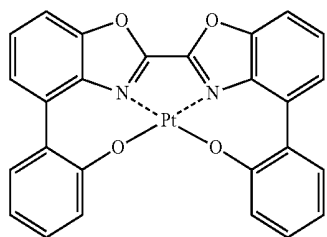
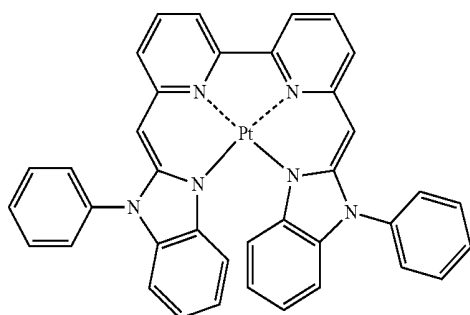
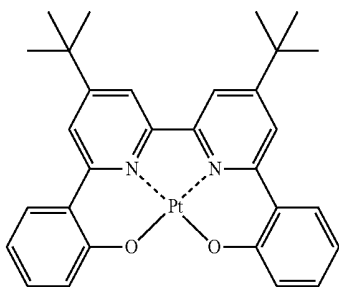
Non-limiting examples of the dopant that may be used in the EML are Pt complexes represented by the following formulae.



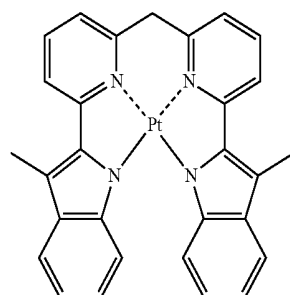
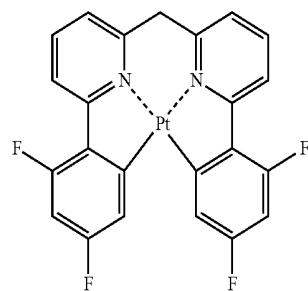
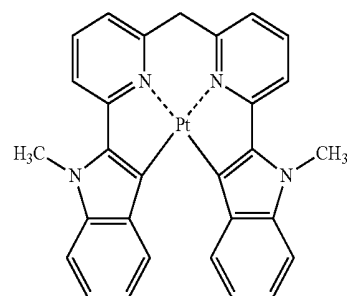
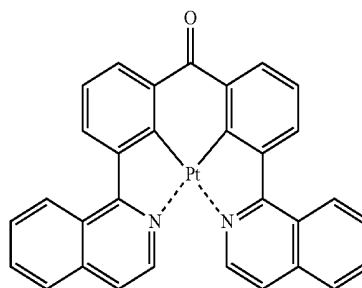
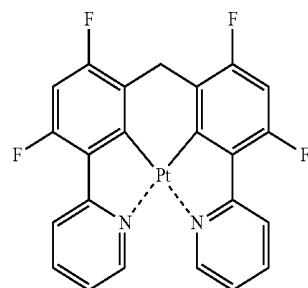
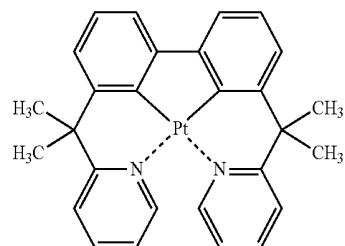
D1

35

-continued

**36**

-continued



D2

5

10

D3

15

20

D4

25

30

D5

35

40

D6

45

50

55

D7

60

65

D8

D9

D10

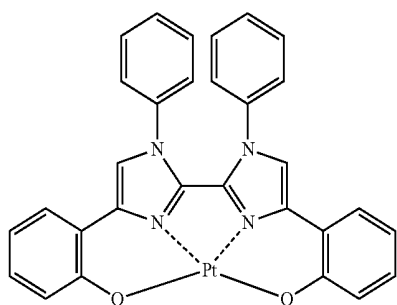
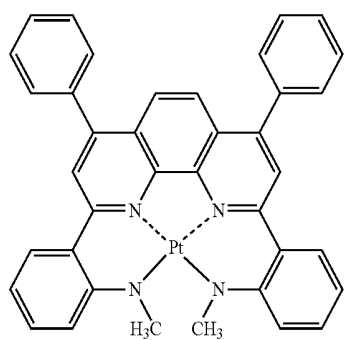
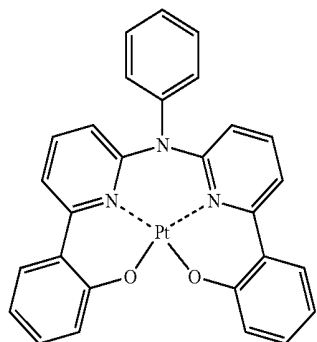
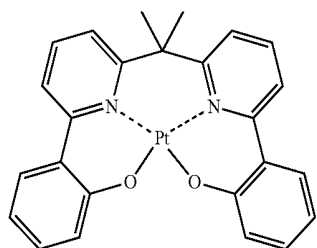
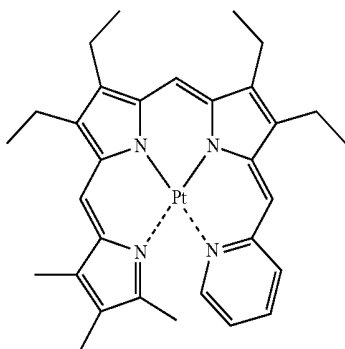
D11

D12

D13

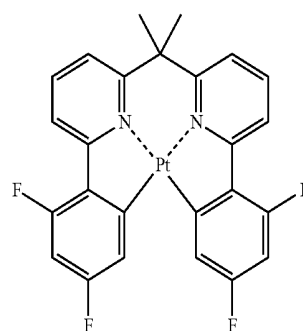
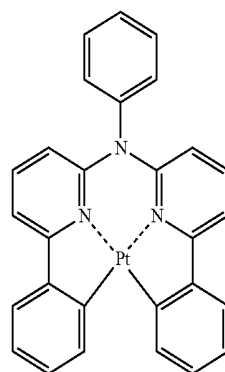
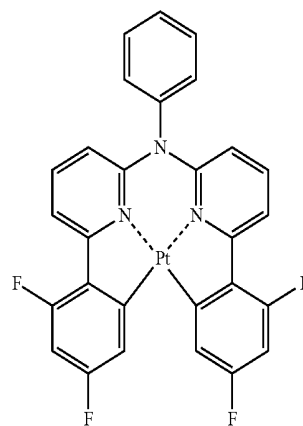
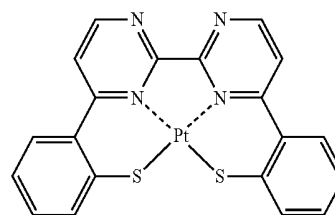
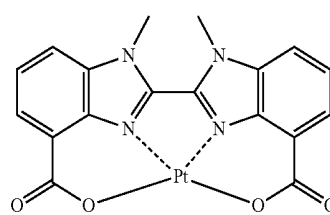
37

-continued



38

-continued



D14

5

10

D15

15

20

D16

25

30

35

D17

40

45

50

D18

55

60

65

D19

D20

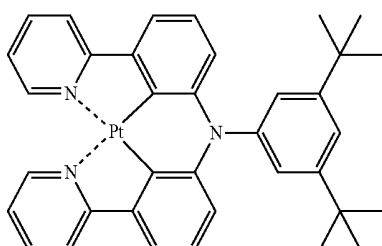
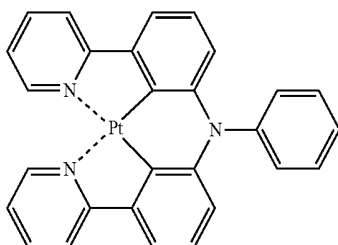
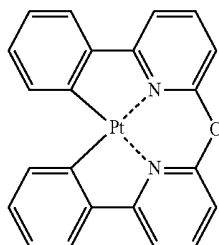
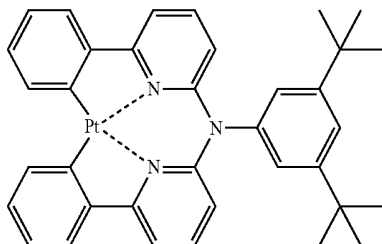
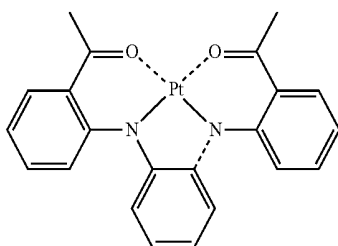
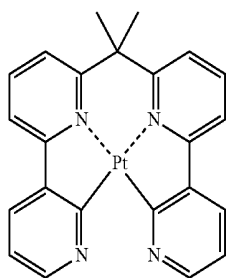
D21

D22

D23

39

-continued

**40**

-continued

D24

5

10

D25

15

20

D26

25

30

D27 35

40

D28 45

50

55

D29

60

65

D30

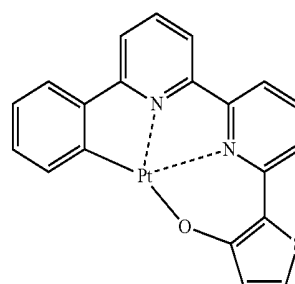
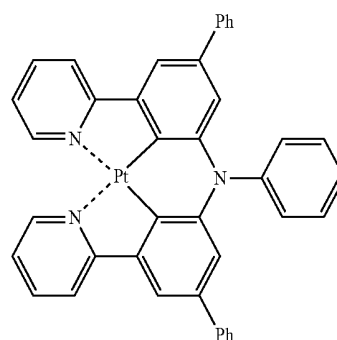
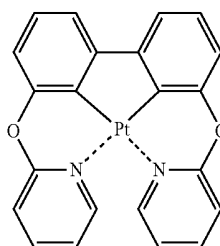
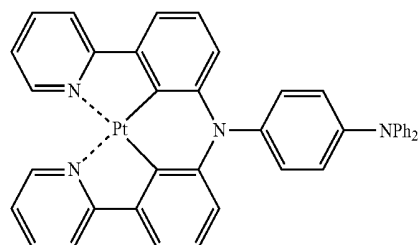
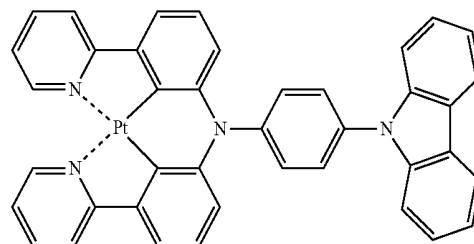
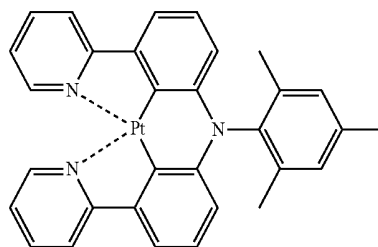
D31

D32

D33

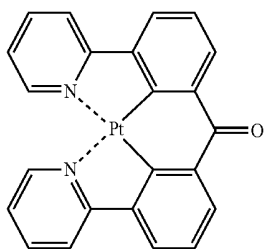
D34

D35



41

-continued



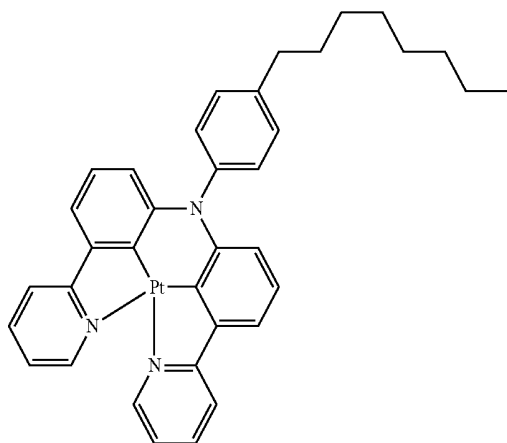
D36

5

10

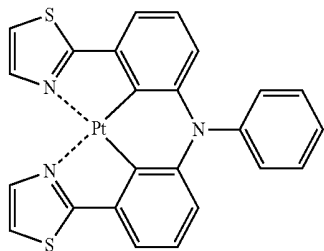
D37

15



20

25

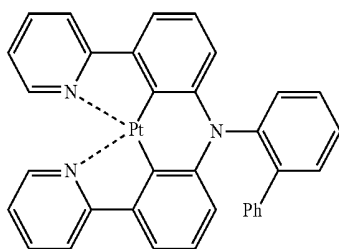


D38

30

35

40



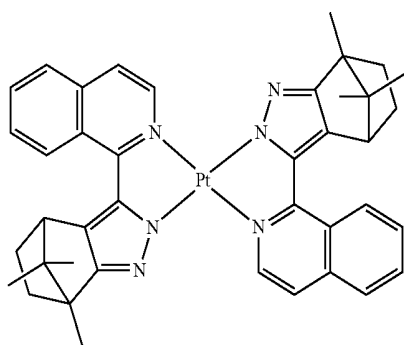
D39

45

50

D40

55

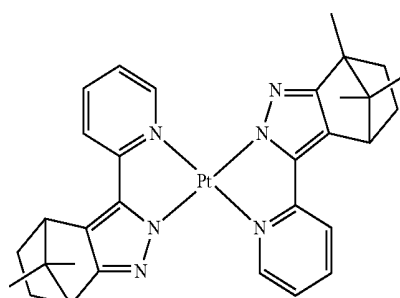


60

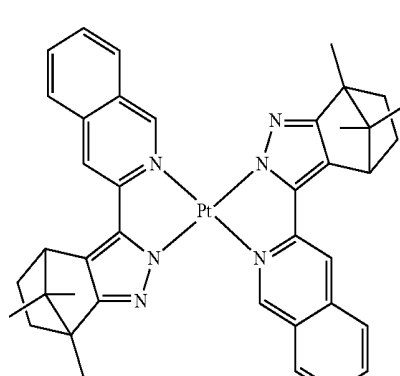
65

42

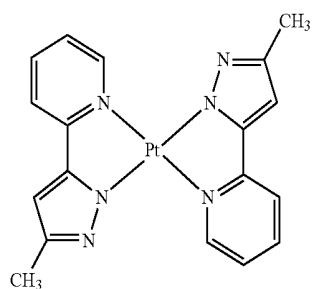
-continued



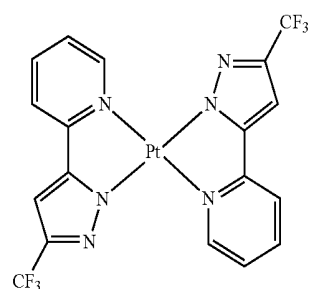
D41



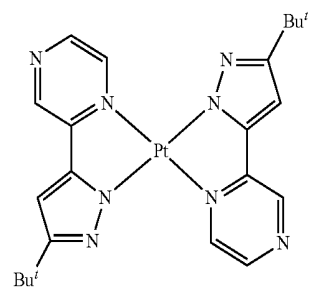
D42



D43



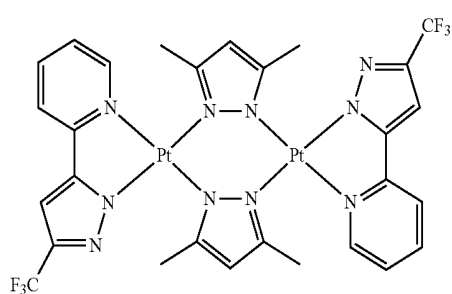
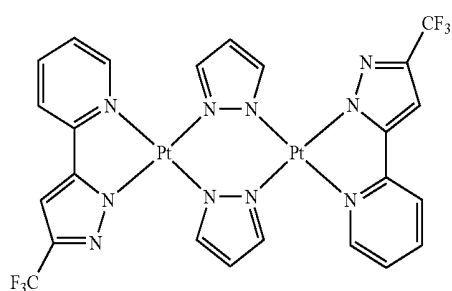
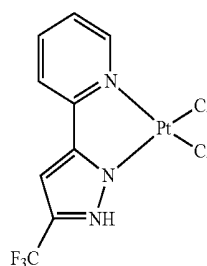
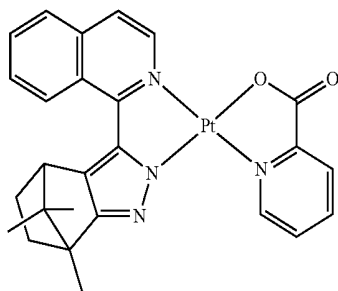
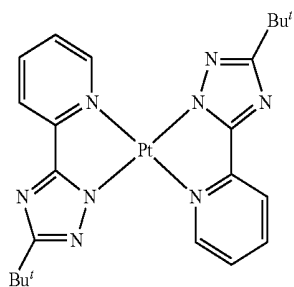
D44



D45

43

-continued

**44**

D46

5

10

D47

15

20

25

D48

30

35

D49

40

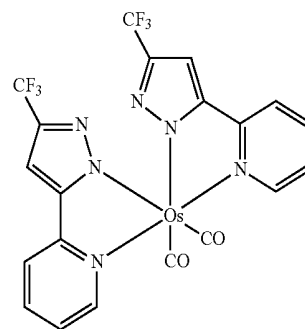
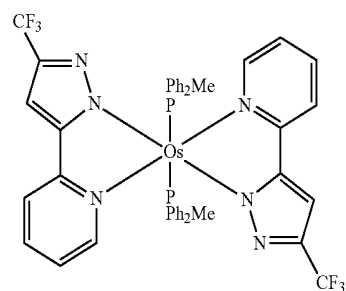
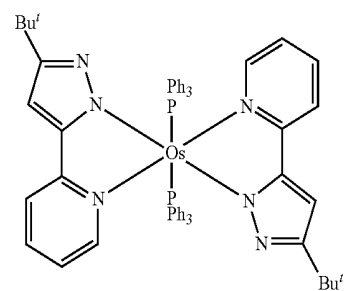
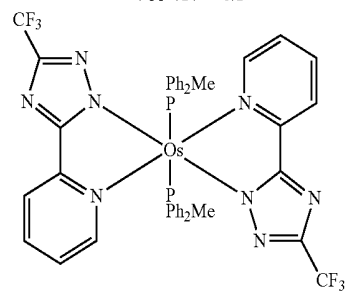
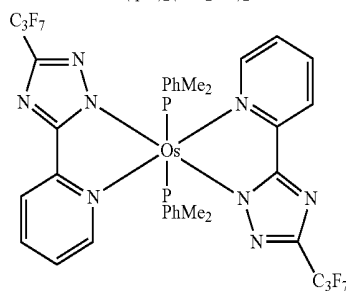
45

50

D50

55

60

 $\text{Os}(\text{fppz})_2(\text{CO})_2$  $\text{Os}(\text{fppz})_2(\text{PPh}_2\text{Me})_2$  $\text{Os}(\text{bppz})_2(\text{PPh}_3)_2$  $\text{Os}(\text{fptz})_2(\text{PPh}_2\text{Me})_2$  $\text{Os}(\text{hptz})_2(\text{PPhMe}_2)_2$

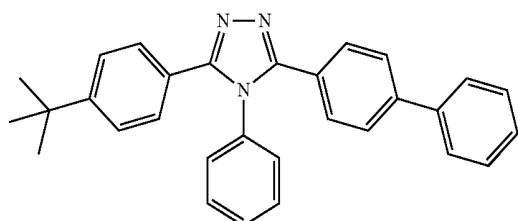
Non-limiting examples of the dopant that may be used in the EML are Os complexes represented by the following formulae.

When the EML includes both a host and a dopant, the amount of the dopant may be from about 0.01 to about 15 parts by weight based on 100 parts by weight of the host. However, the amount of the dopant is not limited to this range.

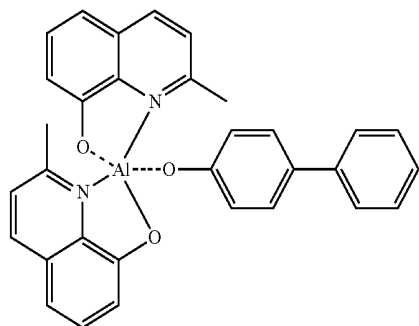
45

The thickness of the EML may be about 100 Å to about 1000 Å, and in some embodiments, may be from about 200 Å to about 600 Å. When the thickness of the EML is within these ranges, the EML may have good light emitting ability without a substantial increase in driving voltage.

Then, an ETL may be formed on the EML by vacuum deposition, spin coating, casting, or the like. When the ETL is formed using vacuum deposition or spin coating, the deposition and coating conditions may be similar to those for the formation of the HIL, though the deposition and coating conditions may vary according to a compound that is used to form the ETL. A material for forming the ETL may be any material that can stably transport electrons injected from an electron injecting electrode (cathode). Non-limiting examples of materials for forming the ETL are a quinoline derivative, such as tris(8-quinolinolate)aluminum (Alq3), TAZ, BAlq, beryllium bis(benzoquinolin-10-olate (Bebq₂), 9,10-di(naphthalene-2-yl)anthracene (ADN), Compound 201, and Compound 202, but are not limited thereto.

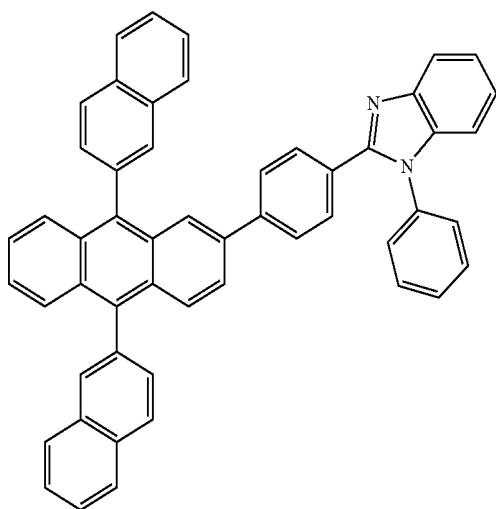


TAZ



BAlq

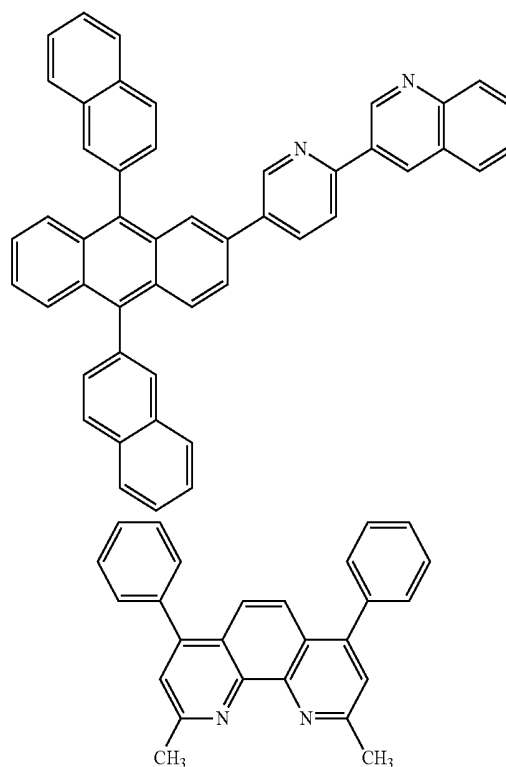
<Compound 201>



46

-continued

<Compound 202>



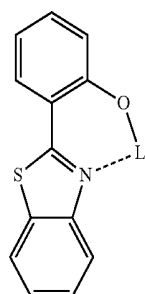
BCP

The thickness of the ETL may be from about 100 Å to about 1,000 Å, and in some embodiments, may be from about 150 Å to about 500 Å. When the thickness of the ETL is within these ranges, the ETL may have satisfactory electron transporting ability without a substantial increase in driving voltage.

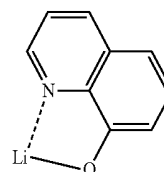
In some embodiments the ETL may further include a metal-containing material, in addition to any known electron-transporting organic compound.

The metal-containing material may include a lithium (Li) complex. Non-limiting examples of the Li complex are lithium quinolate (LiQ) and Compound 203 below:

<Compound 203>



<LiQ>



Then, an EIL, which facilitates injection of electrons from the cathode, may be formed on the ETL. Any suitable electron-injecting material may be used to form the EIL.

Then, an EIL, which facilitates injection of electrons from the cathode, may be formed on the ETL. Any suitable electron-injecting material may be used to form the EIL.

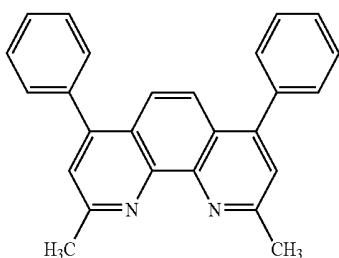
Non-limiting examples of materials for forming the EIL are LiF, NaCl, CsF, Li₂O, and BaO, which are known in the art. The deposition and coating conditions for forming the EIL 18 may be similar to those for the formation of the HIL, though the deposition and coating conditions may vary according to the material that is used to form the EIL 18.

The thickness of the EIL may be from about 1 Å to about 100 Å, and in some embodiments, may be from about 3 Å to about 90 Å. When the thickness of the EIL is within these ranges, the EIL may have satisfactory electron injection ability without a substantial increase in driving voltage.

The second electrode 17 is disposed on the organic layer 15. The second electrode 17 may be a cathode that is an electron injection electrode. A material for forming the second electrode 17 may be a metal, an alloy, an electroconductive compound, which have a low work function, or a mixture thereof. In some embodiments, the second electrode 190 as a transmission electrode may be formed using a thin film of Li, Mg, Al, Al—Li, Ca, Mg—In, Mg—Ag, or the like. In some embodiments, to manufacture a top-emission light-emitting device, the transmission electrode may comprise indium tin oxide (ITO) or indium zinc oxide (IZO).

Although the organic light-emitting device of FIG. 1 is described above, the present embodiments are not limited thereto.

When a phosphorescent dopant is used in the EML, a HBL may be formed between the HTL and the EML or between the H-functional layer and the EML by using vacuum deposition, spin coating, casting, Langmuir-Blodgett (LB) deposition, or the like, in order to prevent diffusion of triplet excitons or holes into the ETL. When the HBL is formed using vacuum deposition or spin coating, the conditions for deposition and coating may be similar to those for the formation of the HIL, although the conditions for deposition and coating may vary according to the material that is used to form the HBL. Any known hole-blocking material may be used. Non-limiting examples of hole-blocking materials are oxadiazole derivatives, triazole derivatives, and phenanthroline derivatives. For example, bathocuproine (BCP) represented by the following formula may be used as a material for forming the HBL.



BCP

The thickness of the HBL may be from about 20 Å to about 1,000 Å, and in some embodiments, from about 30 Å to about 300 Å. When the thickness of the HBL is within these ranges, the HBL may have improved hole blocking ability without a substantial increase in driving voltage.

Hereinafter, the present embodiments will be described in detail with reference to the following synthesis examples and other examples. However, these examples are for illustrative purposes only and are not intended to limit the scope of the present embodiments.

As used herein, examples of the unsubstituted C₁-C₆₀ alkyl group (or C₁-C₆₀ alkyl group) are linear or branched C₁-C₆₀ alkyl groups, such as methyl, ethyl, propyl, isobutyl, sec-butyl, pentyl, iso-amyl, or hexyl. Examples of the substituted C₁-C₆₀ alkyl group are the unsubstituted C₁-C₆₀ alkyl group of which at least one hydrogen atom is substituted with one of a deuterium atom, a halogen atom, a hydroxy group, a nitro group, a cyano group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C₁-C₆₀ alkyl group, a C₂-C₆₀ alkenyl group, a C₂-C₆₀ alkynyl group, a C₆-C₆₀ aryl group, a C₂-C₆₀ heteroaryl group, —N(Q₁₁)(Q₁₂), and —Si(Q₁₃)(Q₁₄)(Q₁₅) (where Q₁₁ to Q₁₅ are each independently selected from the group consisting of a hydrogen atom, a C₁-C₆₀ alkyl group, a C₂-C₆₀ alkenyl group, a C₂-C₆₀ alkynyl group, a C₅-C₆₀ aryl group, and a C₂-C₆₀ heteroaryl group).

As used herein, the unsubstituted C₁-C₆₀ alkoxy group (or C₁-C₆₀ alkoxy group) may be represented by the formula of —OA (wherein A is an unsubstituted C₁-C₆₀ alkyl group as described above). Examples of the unsubstituted C₁-C₆₀ alkoxy group are methoxy, ethoxy, and isopropoxy groups. At least one hydrogen atom of the unsubstituted C₁-C₆₀ alkoxy group may be substituted with those substituents described above in conjunction with the substituted C₁-C₆₀ alkyl group.

As used herein, the unsubstituted C₂-C₆₀ alkenyl group (or a C₂-C₆₀ alkenyl group) is a hydrocarbon chain having a carbon-carbon double bond in the center or at a terminal of the unsubstituted C₂-C₆₀ alkyl group. Examples of the unsubstituted C₂-C₆₀ alkenyl group are ethenyl, propenyl, and butenyl groups. At least one hydrogen atom of the unsubstituted C₂-C₆₀ alkenyl group may be substituted with those substituents described above in conjunction with the substituted C₁-C₆₀ alkyl group.

As used herein, the unsubstituted C₂-C₆₀ alkynyl group (or a C₂-C₆₀ alkynyl group) is a hydrocarbon chain having a carbon-carbon triple bond in the center or at a terminal of the above-defined C₂-C₆₀ alkyl group. Examples of the unsubstituted C₂-C₆₀ alkynyl group are ethynyl and propynyl groups. At least one hydrogen atom of the unsubstituted C₂-C₆₀ alkynyl group may be substituted with those substituents described above in conjunction with the substituted C₁-C₆₀ alkyl group.

As used herein, the unsubstituted C₅-C₆₀ aryl group is a monovalent group having a carbocyclic aromatic system having 5 to 60 carbon atoms including at least one aromatic ring. The unsubstituted C₅-C₆₀ arylene group is a divalent group having a carbocyclic aromatic system having 5 to 60 carbon atoms including at least one aromatic ring. When the

49

aryl group and the arylene group, respectively, have at least two rings, they may be fused to each other. At least one hydrogen atom of the aryl group and the arylene group may be substituted with those substituents described above in conjunction with the substituted C_1 - C_{60} alkyl group.

Examples of the substituted or unsubstituted C_5 - C_{60} aryl group are a phenyl group, a C_1 - C_{10} alkylphenyl group (for example, ethylphenyl group), a C_1 - C_{10} alkylbiphenyl group (for example, ethylbiphenyl group), a halophenyl group (for example, o-, m- and p-fluorophenyl groups, a dichlorophenyl group), a dicyanophenyl group, a trifluoromethoxyphenyl group, o-, m-, and p-tolyl groups, o-, m- and p-cumenyl groups, a mesityl group, a phenoxyphenyl group, a (α,α -dimethylbenzene)phenyl group, a (N,N'-dimethyl)aminophenyl group, a (N,N'-diphenyl)aminophenyl group, a pentalenyl group, an indenyl group, a naphthyl group, a halonaphthyl group (for example, a fluoronaphthyl group), a C_1 - C_{10} alkyl naphthyl group (for example, a methyl naphthyl group), a C_1 - C_{10} alkoxynaphthyl group (for example, a methoxynaphthyl group), an anthracenyl group, an azrenyl group, a heptalenyl group, an acenaphthylenyl group, a phenalenyl group, a fluorenyl group, an anthraquinolyl group, a methylantrhylyl group, a phenanthryl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, an ethyl-chrysenyl group, a picenyl group, a perylenyl group, a chloroperlylenyl group, a pentaphenyl group, a pentacenyl group, a tetraphenylenyl group, a hexaphenyl group, a hexacenyl group, a rubicenyl group, a coroneryl group, a trinaphthylenyl group, a heptaphenyl group, a heptacenyl group, a piranthrenyl group, and an obarenyl group. Examples of the substituted C_5 - C_{60} aryl group may be understood based on the above-described examples of the unsubstituted C_5 - C_{60} aryl group and substituents of the substituted C_1 - C_{60} alkyl group. Examples of the substituted or unsubstituted C_5 - C_{60} arylene group may be understood based on the above-described examples of the substituted or unsubstituted C_5 - C_{60} aryl group.

As used herein, the unsubstituted C_2 - C_{60} heteroaryl group is a monovalent group having at least one aromatic ring

50

having at least one of the heteroatoms selected from the group consisting of N, O, P, and S, and at least one carbon atom. The unsubstituted C_2 - C_{60} hetero arylene group is a divalent group having at least one aromatic ring having at least one of the heteroatoms selected from the group consisting of N, O, P, and S and at least one carbon atom. In this regard, when the heteroaryl group and the heteroarylene group, respectively, have at least two rings, they may be fused to each other. At least one hydrogen atom of the heteroaryl group and the hetero arylene group may be substituted with those substituents described above in conjunction with the substituted C_1 - C_{60} alkyl group.

Examples of the unsubstituted C_2 - C_{60} heteroaryl group are a pyrazolyl group, an imidazolyl group, an oxazolyl group, a thiazolyl group, a triazolyl group, a tetrazolyl group, an oxadiazolyl group, a pyridinyl group, a pyridazinyl group, a pyrimidinyl group, a triazinyl group, a carbazolyl group, an indolyl group, a quinolinyl group, an isoquinolinyl group, a benzoimidazolyl group, an imidazopyridinyl group, and an imidazopyrimidinyl group. Examples of the unsubstituted C_2 - C_{60} hetero arylene group may be understood based on the above-described examples of the substituted or unsubstituted C_2 - C_{60} arylene group.

The substituted or unsubstituted C_5 - C_{60} aryloxy group is represented by $-OA_2$ (where A_2 is a substituted or unsubstituted C_5 - C_{60} aryl group as described above). The substituted or unsubstituted C_5 - C_{60} arylthio group is represented by $-SA_3$ (where A_3 is a substituted or unsubstituted C_5 - C_{60} aryl group as described above).

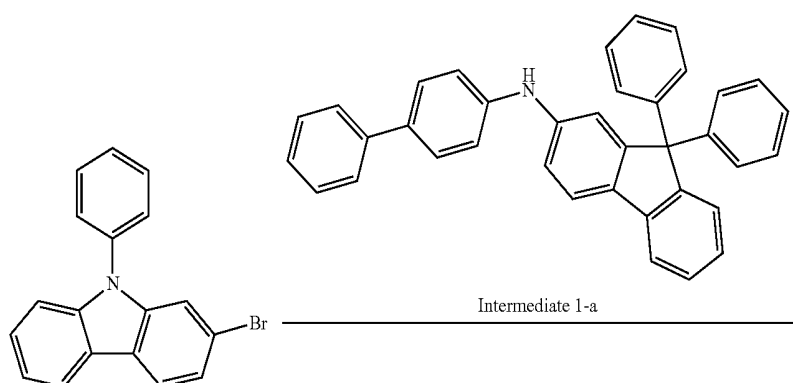
EXAMPLES

Synthesis Example 1

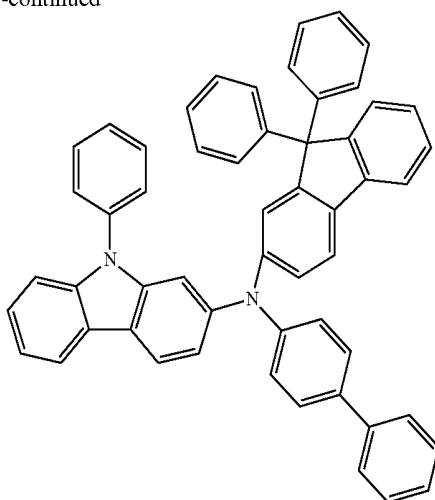
Synthesis of Compound 1

Compound 1 was synthesized according to Reaction Scheme 1 below:

<Reaction Scheme 1>



-continued



Compound 1

Synthesis of Intermediate 1-a

10 g of Biphenyl-4-ylamine, 24.65 g (1.05 eq) of 2-bromo-9,9-diphenyl-9H-fluorene, 2.71 g (0.05 eq) of tris (dibenzylideneacetone)dipalladium(0) ($\text{Pd}_2(\text{dba})_3$), 0.84 g (0.07 eq) of tri-tert-butylphosphine ($\text{P}(\text{t-Bu})_3$), and 11.36 g (2.0 eq) of sodium tert-butoxide were put in a reaction vessel, which was then supplied with N_2 in a vacuum, followed by an addition of 90 ml of toluene to obtain a mixture, which was then stirred at 120°C . for about 2 hours. The solvent was removed from the mixture using a rotary evaporator. The reaction product was extracted twice with 200 ml of dichloromethane (CH_2Cl_2) and then 150 ml of water 200 ml. The organic layer was collected and was dried using magnesium sulfate to evaporate the solvent. The residue was separated and purified by silica gel column chromatography to obtain 28 g of Intermediate 1-a (Yield: 98%). This compound was identified using liquid chromatography-mass spectroscopy (LC-MS).

$\text{C}_{37}\text{H}_{27}\text{N}$: M^+ 485.21

Synthesis of Compound 1

4.5 g of 2-bromo-9-phenyl-9H-carbazole, 7.12 g (1.05 eq) of Intermediate 1-a, 0.64 g (0.05 eq) of tris(dibenzylideneacetone)dipalladium(0) ($\text{Pd}_2(\text{dba})_3$), 0.20 g (0.07 eq) of tri-tert-butylphosphine ($\text{P}(\text{t-Bu})_3$), and 2.68 g (2.0 eq) of sodium tert-butoxide were put in a reaction vessel, which was then supplied with N_2 in a vacuum, followed by an addition of 50 ml of toluene to obtain a mixture, which was then stirred at 120°C . for about 2 hours. The solvent was removed from the mixture using a rotary evaporator. The reaction product was extracted twice with 200 ml of dichloromethane (CH_2Cl_2) and then 150 ml of water 200 ml. The organic layer was collected and was dried using magnesium sulfate to evaporate the solvent. The residue was separated and purified by silica gel column chromatography to obtain 7.2 g of Compound 1 (Yield: 71%). This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

$\text{C}_{55}\text{H}_{38}\text{N}_2$: M^+ 726.30

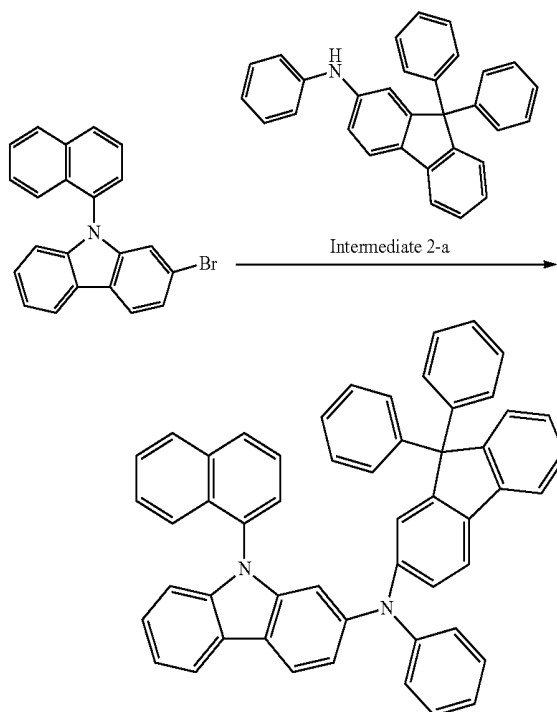
^1H NMR (CDCl_3 , 400 MHz) δ (ppm) 7.84 (d, 1H), 7.59 (d, 1H), 7.55 (d, 2H), 7.48 (d, 2H), 7.4 (d, 1H), 7.38 (m, 1H), 7.32 (m, 2H), 7.3-7.2 (m, 10H), 7.14 (m, 4H), 7.1-7.0 (m, 8H), 6.75 (s, 1H), 6.6 (s, 1H), 6.58 (d, 1H), 6.52 (d, 2H), 6.2 (d, 1H)

Synthesis Example 2

Synthesis of Compound 2

Compound 2 was synthesized according to Reaction Scheme 2 below:

<Reaction Scheme 2>



Compound 2

Synthesis of Intermediate 2-a

Intermediate 2-a was prepared in the same manner as in the method of synthesizing Intermediate 1-a of Synthesis Example 1, except that phenylamine, instead of biphenyl-4-ylamine, was used. This compound was identified using LC-MS.

$\text{C}_{31}\text{H}_{23}\text{N}$: M^+ 409.18

53

Synthesis of Compound 2

4.0 g of 2-bromo-9-naphthalen-1-yl-9H-carbazole, 4.62 g (1.05 eq) of Intermediate 2-a, 0.49 g (0.05 eq) of $\text{Pd}_2(\text{dba})_3$, 0.15 g (0.07 eq) of $\text{P}(\text{t-Bu})_3$, and 2.07 g (2.0 eq) of sodium tert-butoxide were put in a reaction vessel, which was then supplied with N_2 in a vacuum, followed by an addition of 40 ml of toluene to obtain a mixture, which was then stirred at 120°C . for about 2 hours. The solvent was removed from the mixture using a rotary evaporator. The reaction product was extracted twice with 150 ml of dichloromethane (CH_2Cl_2) and then 150 ml of water. The organic layer was collected and was dried using magnesium sulfate to evaporate the solvent. The residue was separated and purified by silica gel column chromatography to obtain 6.0 g of Compound 2 (Yield: 80%). This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

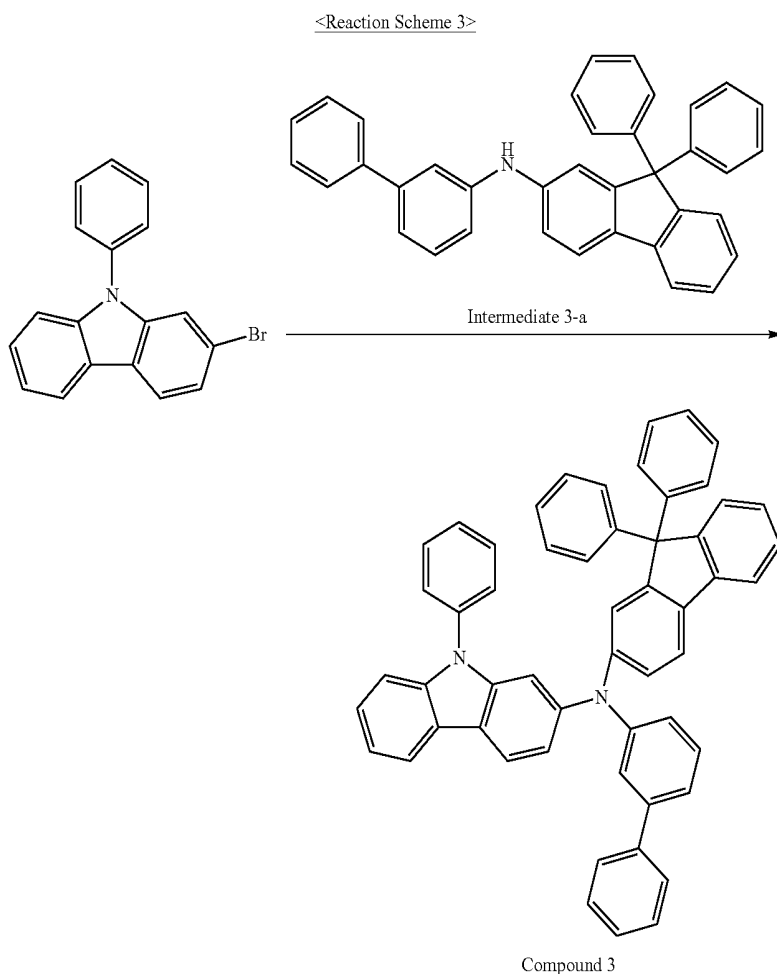
$\text{C}_{53}\text{H}_{36}\text{N}_2$: M^+ 700.29

^1H NMR (CDCl_3 , 400 MHz) δ (ppm) 7.84 (d, 1H), 7.7 (d, 3H), 7.59 (d, 1H), 7.55 (d, 2H), 7.4 (d, 1H), 7.38 (d, 1H), 7.3-7.2 (m, 6H), 7.14 (m, 4H), 7.1-7.0 (m, 10H) 6.75 (s, 1H), 6.62 (m, 1H), 6.6 (s, 1H), 6.58 (d, 1H), 6.46 (d, 2H), 6.2 (d, 1H)

Synthesis Example 3

Synthesis of Compound 3

Compound 3 was synthesized according to Reaction Scheme 3 below:



54

Synthesis of Intermediate 3-a

Intermediate 3-a was synthesized in the same manner as in the method of synthesizing Intermediate 1-a in Synthesis Example 1, except that biphenyl-3-ylamine, instead of biphenyl-4-ylamine, was used. This compound was identified using LC-MS.

$\text{C}_{37}\text{H}_{27}\text{N}$: M^+ 485.21

Synthesis of Compound 3

Compound 3 was synthesized in the same manner as in the method of synthesizing Compound 1 in Synthesis Example 1, except that Intermediate 3-a, instead of Intermediate 1-a, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

$\text{C}_{53}\text{H}_{36}\text{N}_2$: M^+ 726.30

^1H NMR (CDCl_3 , 400 MHz) δ (ppm) 7.84 (d, 1H), 7.59 (d, 1H), 7.55 (d, 2H), 7.48 (d, 2H), 7.4 (d, 1H), 7.38 (m, 1H), 7.32 (m, 2H), 7.3-7.2 (m, 8H) 7.14 (m, 4H), 7.1-7.0 (m, 9H) 6.84 (d, 1H), 6.75 (s, 1H), 6.68 (s, 1H), 6.6 (s, 1H), 6.58 (d, 1H), 6.42 (d, 1H), 6.2 (d, 1H)

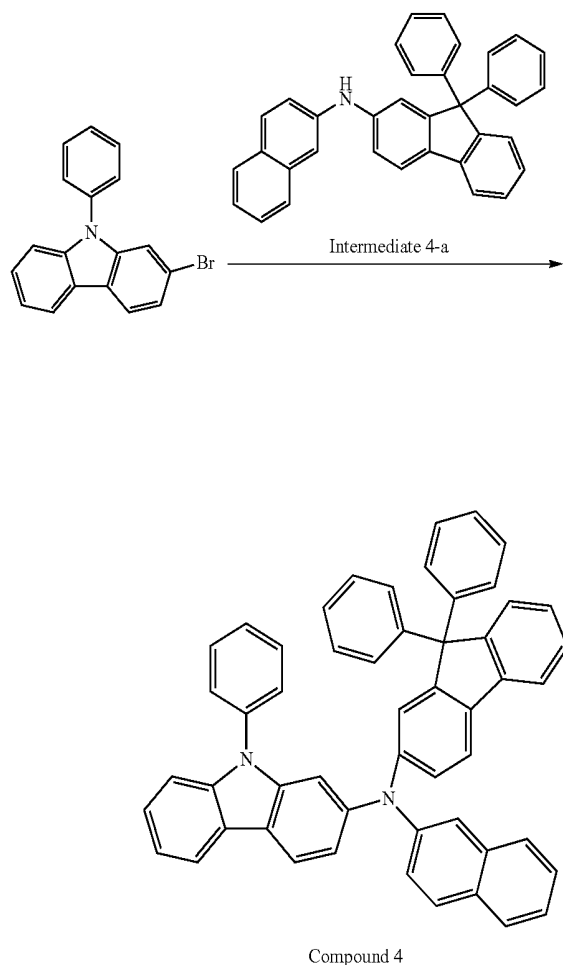
Synthesis Example 4

Synthesis of Compound 4

Compound 4 was synthesized according to Reaction Scheme 4 below:

55

<Reaction Scheme 4>



Synthesis of Intermediate 4-a

Intermediate 4-a was synthesized in the same manner as in the method of synthesizing Intermediate 1-a in Synthesis Example 1, except that naphthalene-2-ylamine, instead of biphenyl-4-ylamine, was used. This compound was identified using LC-MS.

$C_{35}H_{25}N$: M^+ 459.20

Synthesis of Compound 4

Compound 4 was synthesized in the same manner as in the method of synthesizing Compound 1 in Synthesis Example 1, except that Intermediate 4-a, instead of Intermediate 1-a, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

$C_{53}H_{36}N_2$: M^+ 700.29

1H NMR ($CDCl_3$, 400 MHz) δ (ppm) 7.84 (d, 1H), 7.59 (d, 1H), 7.55 (d, 3H), 7.51 (d, 1H), 7.44 (d, 1H), 7.40 (d, 1H), 7.38 (d, 1H), 7.3-7.2 (m, 8H), 7.14 (m, 4H), 7.1-7.0 (m, 9H) 6.79 (s, 1H), 6.76 (d, 1H), 6.75 (s, 1H), 6.6 (s, 1H), 6.58 (d, 1H), 6.2 (d, 1H)

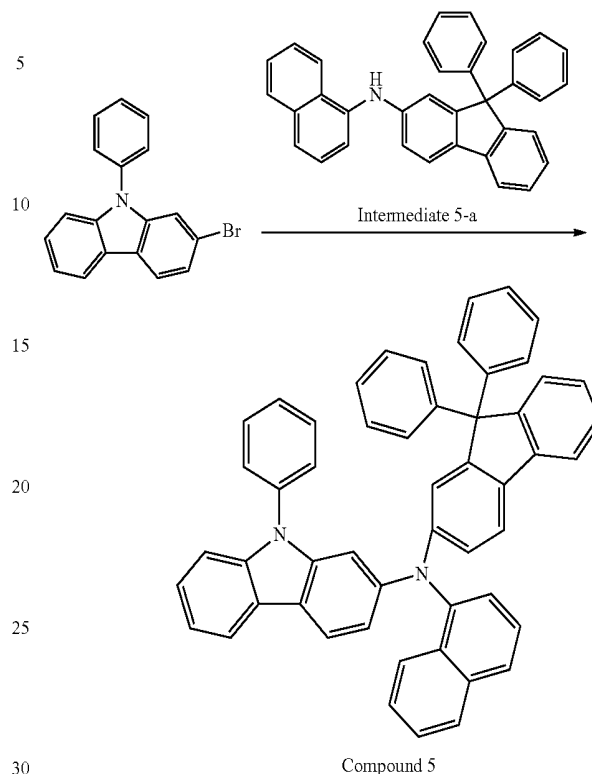
Synthesis Example 5

Synthesis of Compound 5

Compound 5 was synthesized according to Reaction Scheme 5 below:

56

<Reaction Scheme 5>



Synthesis of Intermediate 5-a

Intermediate 5-a was synthesized in the same manner as in the method of synthesizing Intermediate 1-a in Synthesis Example 1, except that naphthalene-2-ylamine, instead of biphenyl-4-ylamine, was used. This compound was identified using LC-MS.

$C_{35}H_{25}N$: M^+ 459.20

Synthesis of Compound 5

Compound 5 was synthesized in the same manner as in the method of synthesizing Compound 1 in Synthesis Example 1, except that Intermediate 5-a, instead of Intermediate 1-a, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

$C_{53}H_{36}N_2$: M^+ 700.29

1H NMR ($CDCl_3$, 400 MHz) δ (ppm) 7.84 (d, 1H), 7.66 (d, 1H), 7.61 (d, 1H), 7.59 (d, 1H), 7.55 (d, 2H), 7.40 (d, 1H), 7.38 (d, 1H), 7.31 (m, 1H), 7.3-7.2 (m, 8H), 7.16 (d, 1H), 7.15 (m, 1H), 7.14 (m, 4H), 7.1-7.0 (m, 8H) 6.75 (s, 1H), 6.6 (s, 1H), 6.58 (d, 1H), 6.55 (d, 1H), 6.2 (d, 1H)

Synthesis Example 6

Synthesis of Compound 6

Compound 6 was synthesized in the same manner as in the method of synthesizing Compound 1 in Synthesis Example 1, except that Intermediate 2-a, instead of Intermediate 1-a, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

$C_{49}H_{34}N_2$: M^+ 650.27

1H NMR ($CDCl_3$, 400 MHz) δ (ppm) 7.84 (d, 1H), 7.59 (d, 1H), 7.55 (d, 2H), 7.40 (d, 1H), 7.38 (m, 1H), 7.3-7.2 (m, 7H), 7.14 (m, 4H), 7.1-7.0 (m, 10H) 6.75 (s, 1H), 6.62 (m, 1H), 6.6 (s, 1H), 6.58 (d, 1H), 6.46 (d, 2H), 6.2 (d, 1H)

57

Synthesis Example 7

Synthesis of Compound 7

Compound 7 was synthesized in the same manner as in the method of synthesizing Compound 1 in Synthesis Example 1, except that 9-biphenyl-4-yl-2-bromo-9H-carbazole, instead of 2-bromo-9-phenyl-9H-carbazole, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

$C_{61}H_{42}N_2$: M+ 802.33

1H NMR ($CDCl_3$, 400 MHz) δ (ppm) 7.84 (d, 1H), 7.59 (d, 1H), 7.55 (d, 2H), 7.5 (d, 2H), 7.48 (d, 4H), 7.40 (d, 1H), 7.38 (m, 1H), 7.32 (d, 4H), 7.3-7.2 (m, 8H), 7.14 (m, 4H), 7.1-7.0 (m, 8H), 6.75 (s, 1H), 6.6 (s, 1H), 6.58 (d, 1H), 6.52 (d, 2H), 6.2 (d, 1H)

Synthesis Example 8

Synthesis of Compound 8

Compound 8 was synthesized in the same manner as in the method of synthesizing Compound 2 in Synthesis Example 2, except that 2-bromo-9-phenyl-9H-carbazole, instead of 2-bromo-9-naphthalen-1-yl-9H-carbazole, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

$C_{53}H_{36}N_2$: M+ 700.29

1H NMR ($CDCl_3$, 400 MHz) δ (ppm) 7.84 (d, 1H), 7.7 (d, 4H), 7.59 (d, 1H), 7.55 (d, 2H), 7.40 (d, 1H), 7.38 (m, 1H), 7.3-7.2 (m, 5H), 7.14 (m, 4H), 7.1-7.0 (m, 10H), 6.75 (s, 1H), 6.62 (m, 1H), 6.6 (s, 1H), 6.58 (d, 1H), 6.46 (d, 2H), 6.2 (d, 1H)

Synthesis Example 9

Synthesis of Compound 9

Compound 9 was synthesized in the same manner as in the method of synthesizing Compound 2 in Synthesis Example 2, except that 2-bromo-9-naphthalen-1-yl-9H-carbazole, instead of 2-bromo-9-naphthalen-1-yl-9H-carbazole, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

$C_{55}H_{38}N_2$: M+ 726.30

1H NMR ($CDCl_3$, 400 MHz) δ (ppm) 7.84 (d, 1H), 7.59 (d, 1H), 7.55 (d, 2H), 7.50 (d, 2H), 7.48 (d, 2H), 7.40 (d, 1H), 7.38 (m, 1H), 7.32 (m, 2H), 7.3-7.2 (m, 5H), 7.14 (m, 4H), 7.1-7.0 (m, 10H), 6.75 (s, 1H), 6.62 (m, 1H), 6.6 (s, 1H), 6.58 (d, 1H), 6.46 (d, 2H), 6.2 (d, 1H)

Synthesis Example 10

Synthesis of Compound 10

Synthesis of Intermediate 10-a

Intermediate 10-a was synthesized in the same manner as in the method of synthesizing Intermediate 1-a in Synthesis Example 1, except that 4-bromo-benzonitrile, instead of biphenyl-4-ylamine, was used. This compound was identified using LC-MS.

$C_{32}H_{22}N_2$: M+ 434.18

Synthesis of Compound 10

Compound 10 was synthesized in the same manner as in the method of synthesizing Compound 1 in Synthesis Example 1, except that Intermediate 10-a, instead of Inter-

58

mediate 1-a, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

$C_{50}H_{33}N_3$: M+ 675.27

1H NMR ($CDCl_3$, 400 MHz) δ (ppm) 7.84 (d, 1H), 7.59 (d, 1H), 7.55 (d, 2H), 7.40 (d, 1H), 7.38 (d, 1H), 7.3-7.2 (m, 9H), 7.14 (m, 4H), 7.1-7.0 (m, 8H), 6.75 (s, 1H), 6.64 (d, 2H), 6.6 (s, 1H), 6.58 (d, 1H), 6.2 (d, 1H)

Synthesis Example 11

Synthesis of Compound 11

Synthesis of Intermediate 11-a

Intermediate 11-a was synthesized in the same manner as in the method of synthesizing Intermediate 1-a in Synthesis Example 1, except that 2-(4-Bromo-phenyl)-pyridine, instead of biphenyl-4-ylamine, was used. This compound was identified using LC-MS.

$C_{36}H_{26}N_2$: M+ 486.21

Synthesis of Compound 11

Compound 11 was synthesized in the same manner as in the method of synthesizing Compound 1 in Synthesis Example 1, except that Intermediate 11-a, instead of Intermediate 1-a, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

$C_{54}H_{37}N_3$: M+ 727.30

1H NMR ($CDCl_3$, 400 MHz) δ (ppm) 8.56 (d, 1H), 7.84 (d, 1H), 7.74 (d, 2H), 7.59 (d, 1H), 7.55 (d, 2H), 7.54 (d, 1H), 7.47 (m, 1H), 7.4 (d, 1H), 7.38 (m, 1H), 7.3-7.2 (m, 7H), 7.14 (m, 4H), 7.1-7.0 (m, 8H), 6.98 (m, 1H), 6.75 (s, 1H), 6.6 (s, 1H), 6.58 (d, 1H), 6.55 (d, 2H), 6.2 (d, 1H)

Synthesis Example 12

Synthesis of Compound 12

Synthesis of Intermediate 12-a

Intermediate 12-a was synthesized in the same manner as in the method of synthesizing Intermediate 1-a in Synthesis Example 1, except that 3-(4-Bromo-phenyl)-pyridine, instead of biphenyl-4-ylamine, was used. This compound was identified using LC-MS.

$C_{36}H_{26}N_2$: M+ 486.21

Synthesis of Compound 12

Compound 12 was synthesized in the same manner as in the method of synthesizing Compound 1 in Synthesis Example 1, except that Intermediate 12-a, instead of Intermediate 1-a, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

$C_{54}H_{37}N_3$: M+ 727.30

1H NMR ($CDCl_3$, 400 MHz) δ (ppm) 8.81 (s, 1H), 8.55 (d, 1H), 7.97 (d, 1H), 7.84 (d, 1H), 7.59 (d, 1H), 7.55 (d, 2H), 7.44 (m, 1H), 7.4 (d, 1H), 7.38 (m, 1H), 7.3-7.2 (m, 9H), 7.14 (m, 4H), 7.1-7.0 (m, 8H), 6.75 (s, 1H), 6.6 (s, 1H), 6.58 (d, 1H), 6.55 (d, 2H), 6.2 (d, 1H)

Synthesis Example 13

Synthesis of Compound 13

Synthesis of Intermediate 13-a

Intermediate 13-a was synthesized in the same manner as in the method of synthesizing Intermediate 1-a in Synthesis Example 1, except that 5-Bromo-[2,2']bithiophenyl, instead of biphenyl-4-ylamine, was used. This compound was identified using LC-MS.

$C_{33}H_{23}NS_2$: M+ 497.13

59

Synthesis of Compound 13

Compound 13 was synthesized in the same manner as in the method of synthesizing Compound 1 in Synthesis Example 1, except that Intermediate 13-a, instead of Intermediate 1-a, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

$C_{51}H_{34}N_2S_2$: M+ 738.22

1H NMR ($CDCl_3$, 400 MHz) δ (ppm) 7.84 (d, 1H), 7.59 (d, 1H), 7.55 (d, 2H), 7.4 (d, 1H), 7.38 (m, 1H), 7.3-7.2 (m, 8H), 7.14 (m, 4H), 7.1-7.0 (m, 10H), 6.75 (s, 1H), 6.6 (s, 1H), 6.58 (d, 1H), 6.5 (d, 1H), 6.2 (d, 1H), 6.0 (d, 1H)

Synthesis Example 14

Synthesis of Compound 14

Synthesis of Intermediate 14-a

Intermediate 14-a was synthesized in the same manner as in the method of synthesizing Intermediate 1-a in Synthesis Example 1, except that 4-(4-bromo-phenyl)-pyridine, instead of biphenyl-4-ylamine, was used. This compound was identified using LC-MS.

$C_{36}H_{26}N_2$: M+ 486.21

Synthesis of Compound 14

Compound 14 was synthesized in the same manner as in the method of synthesizing Compound 1 in Synthesis Example 1, except that Intermediate 14-a, instead of Intermediate 1-a, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

$C_{54}H_{37}N_3$: M+ 727.30

1H NMR ($CDCl_3$, 400 MHz) δ (ppm) 8.65 (d, 2H), 7.84 (d, 1H), 7.6 (d, 2H), 7.59 (d, 1H), 7.55 (d, 2H), 7.4 (d, 1H),

60

7.38 (m, 1H), 7.3-7.2 (m, 9H), 7.14 (m, 4H), 7.1-7.0 (m, 8H), 6.75 (s, 1H), 6.6 (s, 1H), 6.58 (d, 1H), 6.52 (d, 2H), 6.2 (d, 1H)

Synthesis Example 15

Synthesis of Compound 15

Synthesis of Intermediate 15-a

Intermediate 15-a was synthesized in the same manner as in the method of synthesizing Intermediate 1-a in Synthesis Example 1, except that 5'-bromo-[1,1',3',1'']terphenyl instead of biphenyl-4-ylamine, was used. This compound was identified using LC-MS.

$C_{43}H_{21}N$: M+ 561.25

15 Synthesis of Compound 15

Compound 15 was synthesized in the same manner as in the method of synthesizing Compound 1 in Synthesis Example 1, except that Intermediate 15-a, instead of Intermediate 1-a, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

$C_{61}H_{42}N_2$: M+ 802.33

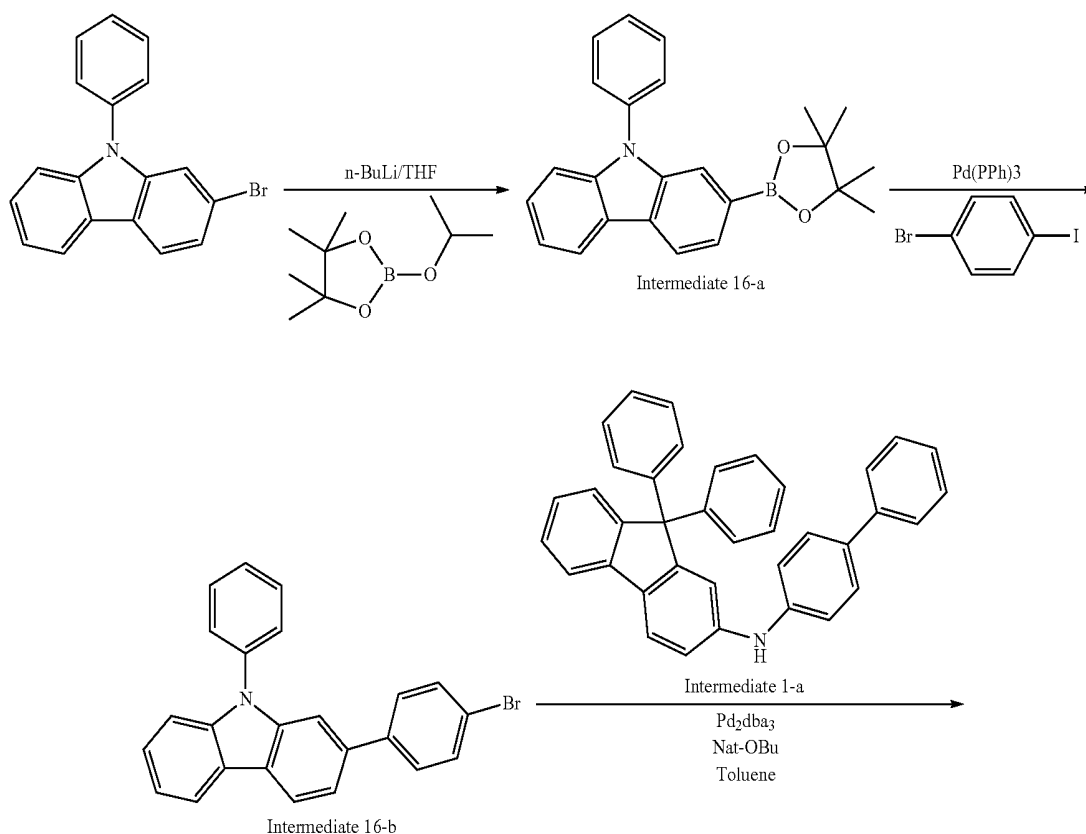
1H NMR ($CDCl_3$, 400 MHz) δ (ppm) 7.84 (d, 1H), 7.59 (d, 1H), 7.55 (d, 2H), 7.48 (d, 4H), 7.4 (d, 1H), 7.38 (m, 1H), 7.32 (m, 4H), 7.3-7.2 (m, 9H), 7.14 (m, 4H), 7.1-7.0 (m, 9H), 6.75 (s, 1H), 6.64 (s, 2H), 6.6 (s, 1H), 6.58 (d, 1H), 6.2 (d, 1H)

Synthesis Example 16

Synthesis of Compound 16

Compound 16 was synthesized according to Reaction Scheme 6 below:

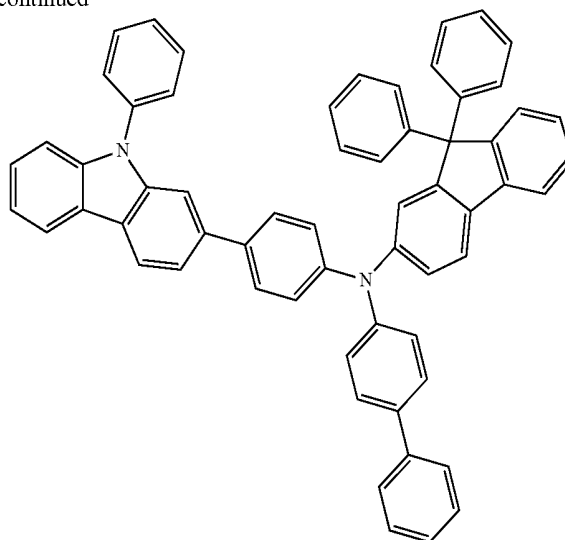
<Reaction Scheme 6>



61

62

-continued



Compound 16

Synthesis of Intermediate 16-a

10 g of 2-bromo-9-phenyl-9H-carbazole was put in a reaction vessel, which was then supplied with N₂ in a vacuum, followed by an addition of 69 ml of anhydrous THF to obtain a mixture. While the temperature of the mixture was maintained at about -78° C., 13.04 ml (1.05 eq) of n-BuLi was slowly dropwise added thereto. The resulting mixture was stirred for about 2 hours while being kept at the same temperature, followed by an addition of 7.6 ml (1.2 eq) of 2-isopropoxy-4,4,5,5-tetramethyl-1,3,2-dioxaborolane and stirring for about 2 hours. The solvent was removed from the mixture using a rotary evaporator. The reaction product was extracted twice with 200 ml of dichloromethane (CH₂Cl₂) and then 150 ml of water 200 ml. The organic layer was collected and was dried using magnesium sulfate to evaporate the solvent. The residue was separated and purified by silica gel column chromatography to obtain 9 g of Intermediate 16-2 (Yield: 78%). This compound was identified using LC-MS.

C₂₄H₂₄BNO₂: M+ 369.19

Synthesis of Intermediates 16-b

9 g of Intermediate 16-b, 7.58 g (1.1 eq) of 1-bromo-4-iodo-benzene, 1.97 g (0.07 eq) of tetrakis(triphenylphosphine)palladium(0), and 5.05 g (1.5 eq) of potassium carbonate were put in a reaction vessel, which was then supplied with N₂ in a vacuum, followed by an addition of 40 ml of THF and 20 ml of distilled water to obtain a mixture, which was then stirred at about 75° C. for about 24 hours. The solvent was removed from the mixture using a rotary evaporator. The reaction product was extracted twice with 200 ml of dichloromethane (CH₂Cl₂) and then 150 ml of water 200 ml. The organic layer was collected and was dried using magnesium sulfate to evaporate the solvent. The residue was separated and purified by silica gel column

chromatography to obtain 7.35 g of Intermediate 16-6 (Yield: 76%). This compound was identified using LC-MS.

C₂₄H₁₆BrN: M+ 397.05

Synthesis of Compound 16

5.0 g of Intermediate 16-b, 6.4 g (1.05 eq) of Intermediate 1-a, 0.58 g (0.05 eq) of tris(dibenzylideneacetone)dipalladium(0) (Pd₂(dba)₃), 0.36 g (0.07 eq) of tri-tert-butylphosphine (P(t-Bu)₃), and 2.53 g (2.0 eq) of sodium tert-butoxide were put in a reaction vessel, which was then supplied with N₂ in a vacuum, followed by an addition of 60 ml of toluene to obtain a mixture, which was then stirred at about 120° C. for about 2 hours. The solvent was removed from the mixture using a rotary evaporator. The reaction product was extracted twice with 200 ml of dichloromethane (CH₂Cl₂) and then 150 ml of water. The organic layer was collected and was dried using magnesium sulfate to evaporate the solvent. The residue was separated and purified by silica gel column chromatography to obtain 7.26 g of Compound 16 (Yield 72%). This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

C₆₁H₄₂N₂: M+ 802.33

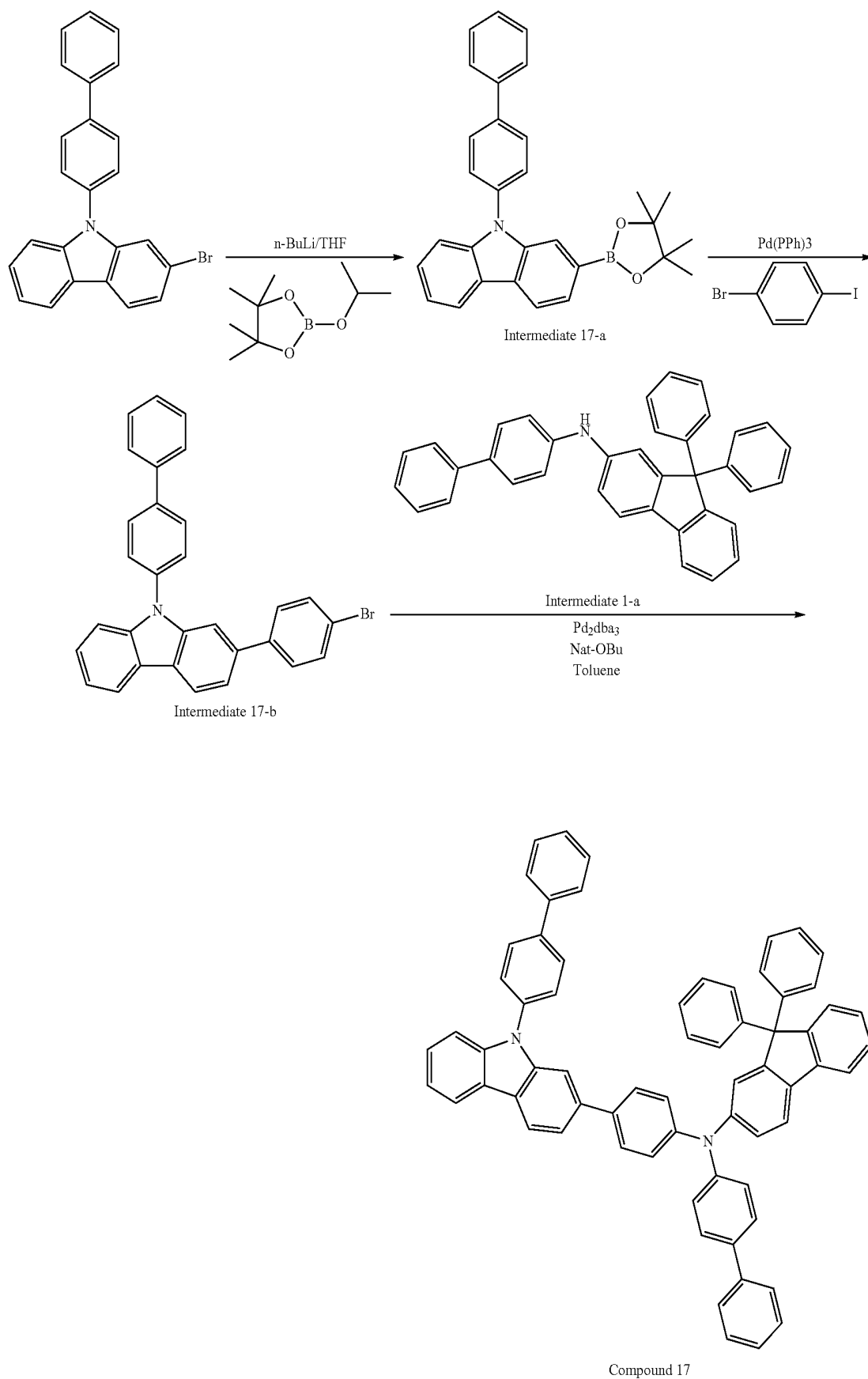
¹H NMR (CDCl₃, 400 MHz) δ (ppm) 7.84 (d, 1H), 7.62 (s, 1H), 7.61 (d, 1H), 7.59 (d, 1H), 7.55 (d, 2H), 7.48 (d, 2H), 7.40 (d, 1H), 7.38 (m, 1H), 7.32 (m, 2H), 7.3-7.2 (m, 12H), 7.14 (m, 4H), 7.1-7.0 (m, 8H), 6.75 (s, 1H), 6.58 (d, 1H), 6.52 (d, 4H)

Synthesis Example 17

Synthesis of Compound 17

Compound 17 was synthesized according to Reaction Scheme 7 below:

<Reaction Scheme 7>



Synthesis of Intermediate 17-a

Intermediate 17-a was synthesized in the same manner as in the method of synthesizing Intermediate 16-a in Synthesis Example 16, except that 9-Biphenyl-4-yl-2-bromo-9H-carbazole, instead of 2-bromo-9-phenyl-9H-carbazole, was used. This compound was identified using LC-MS.

$C_{30}H_{28}BNO_2$: M+ 445.22

Synthesis of Intermediate 17-b

Intermediate 17-b was synthesized in the same manner as in the method of synthesizing Intermediate 16-b in Synthesis Example 16, except that Intermediate 17-a, instead of Intermediate 16-a, was used. This compound was identified using LC-MS.

$C_{30}H_{20}BrN$: M+ 473.08

Synthesis of Compound 17

Compound 17 was synthesized in the same manner as in the method of synthesizing Compound 16 in Synthesis Example 16, except that Intermediate 17-b, instead of Intermediate 16-b, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

$C_{67}H_{46}N_2$: M+ 878.37

1H NMR ($CDCl_3$, 400 MHz) δ (ppm) 7.84 (d, 1H), 7.62 (s, 1H), 7.61 (d, 1H), 7.59 (d, 1H), 7.55 (d, 2H), 7.5 (d, 2H), 7.48 (d, 4H), 7.40 (d, 1H), 7.38 (m, 1H), 7.32 (m, 4H), 7.3-7.2 (m, 10H), 7.14 (m, 4H), 7.1-7.0 (m, 8H), 6.75 (s, 1H), 6.58 (d, 1H), 6.52 (d, 4H)

Synthesis Example 18

Synthesis of Compound 18

Synthesis of Compound 18

Compound 18 was synthesized in the same manner as in the method of synthesizing Compound 16 in Synthesis Example 16, except that Intermediate 3-a, instead of Intermediate 1-a, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

$C_{61}H_{42}N_2$: M+ 802.33

1H NMR ($CDCl_3$, 400 MHz) δ (ppm) 7.84 (d, 1H), 7.62 (s, 1H), 7.61 (d, 1H), 7.59 (d, 1H), 7.55 (d, 2H), 7.48 (d, 2H), 7.40 (d, 1H), 7.38 (m, 1H), 7.32 (m, 2H), 7.3-7.2 (m, 10H), 7.14 (m, 4H), 7.1-7.0 (m, 9H), 6.84 (d, 1H), 6.75 (s, 1H), 6.68 (s, 1H), 6.58 (d, 1H), 6.52 (d, 2H) 6.42 (d, 1H)

Synthesis Example 19

Synthesis of Compound 19

Synthesis of Compound 19

Compound 19 was synthesized in the same manner as in the method of synthesizing Compound 16 in Synthesis Example 16, except that Intermediate 4-a, instead of Intermediate 1-a, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

$C_{59}H_{40}N_2$: M+ 776.32

1H NMR ($CDCl_3$, 400 MHz) δ (ppm) 7.84 (d, 1H), 7.62 (s, 1H), 7.61 (d, 1H), 7.59 (d, 1H), 7.55 (d, 3H), 7.51 (d, 1H), 7.44 (d, 1H), 7.4 (d, 1H), 7.38 (m, 1H), 7.3-7.2 (m, 10H), 7.14 (m, 4H), 7.1-7.0 (m, 9H), 6.79 (s, 1H), 6.76 (d, 1H), 6.75 (s, 1H), 6.58 (d, 1H), 6.52 (d, 2H)

Synthesis Example 20

Synthesis of Compound 20

5 Synthesis of Compound 20

Compound 20 was synthesized in the same manner as in the method of synthesizing Compound 16 in Synthesis Example 16, except that Intermediate 7-a, instead of Intermediate 1-a, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

$C_{60}H_{41}N_3$: M+ 803.33

1H NMR ($CDCl_3$, 400 MHz) δ (ppm) 8.56 (d, 1H), 7.84 (d, 1H), 7.74 (d, 2H), 7.62 (s, 1H), 7.61 (d, 1H), 7.59 (d, 1H), 7.55 (d, 2H), 7.54 (d, 1H), 7.47 (m, 1H), 7.40 (d, 1H), 7.38 (m, 1H), 7.3-7.2 (m, 9H), 7.14 (m, 4H), 7.1-7.0 (m, 8H), 6.98 (m, 1H), 6.75 (s, 1H), 6.58 (d, 1H), 6.55 (d, 2H) 6.52 (d, 2H)

Synthesis Example 21

Synthesis of Compound 21

Synthesis of Intermediate 21-a

Intermediate 21-a was synthesized in the same manner as in the method of synthesizing Intermediate 1-a in Synthesis Example 1, except that 4'-amino-biphenyl-4-carbonitrile, instead of biphenyl-4-ylamine, was used. This compound was identified using LC-MS.

$C_{38}H_{26}N_2$: M+ 510.63

30 Synthesis of Compound 21

Compound 21 was synthesized in the same manner as in the method of synthesizing Compound 16 in Synthesis Example 16, except that Intermediate 21-a, instead of Intermediate 1-a, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

$C_{62}H_{41}N_3$: M+ 827.33

1H NMR ($CDCl_3$, 400 MHz) δ (ppm) 7.84 (d, 1H), 7.66 (d, 2H), 7.62 (s, 1H), 7.61 (d, 1H), 7.59 (d, 1H), 7.57 (d, 2H), 7.55 (d, 2H), 7.40 (d, 1H), 7.38 (m, 1H), 7.3-7.2 (m, 11H), 7.14 (m, 4H), 7.1-7.0 (m, 8H), 6.75 (s, 1H), 6.58 (d, 1H), 6.52 (d, 4H)

Synthesis Example 22

Synthesis of Compound 22

Synthesis of Compound 22

Compound 22 was synthesized in the same manner as in the method of synthesizing Compound 16 in Synthesis Example 16, except that Intermediate 12-a, instead of Intermediate 1-a, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

$C_{60}H_{41}N_3$: M+ 803.3

1H NMR ($CDCl_3$, 400 MHz) δ (ppm) 8.81 (s, 1H), 8.55 (d, 1H), 7.97 (d, 1H), 7.84 (d, 1H), 7.62 (s, 1H), 7.61 (d, 1H), 7.59 (d, 1H), 7.55 (d, 2H), 7.44 (m, 1H), 7.40 (d, 1H), 7.38 (m, 1H), 7.3-7.2 (m, 11H), 7.14 (m, 4H), 7.1-7.0 (m, 8H), 6.75 (s, 1H), 6.58 (d, 1H), 6.52 (d, 4H)

Synthesis Example 23

Synthesis of Compound 23

Synthesis of Compound 22

Compound 23 was synthesized in the same manner as in the method of synthesizing Compound 16 in Synthesis Example 16, except that Intermediate 2-a, instead of Inter-

67

mediate 1-a, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

$C_{55}H_{38}N_2$: M+ 726.30

1H NMR ($CDCl_3$, 400 MHz) δ (ppm) 7.84 (d, 1H), 7.62 (s, 1H), 7.61 (d, 1H), 7.59 (d, 1H), 7.55 (d, 2H), 7.40 (d, 1H), 7.38 (m, 1H), 7.3-7.2 (m, 9H), 7.14 (m, 4H), 7.1-7.0 (m, 10H), 6.75 (s, 1H), 6.62 (m, 1H), 6.58 (d, 1H), 6.52 (d, 2H) 6.46 (d, 2H)

Synthesis Example 24

Synthesis of Compound 24

Synthesis of Intermediate 24-a

Intermediate 24-a was synthesized in the same manner as in the method of synthesizing Intermediate 16-a in Synthesis Example 16, except that 2-bromo-9-naphthalen-2-yl-9H-carbazole, instead of 2-bromo-9-phenyl-9H-carbazole, was used. This compound was identified using LC-MS.

$C_{28}H_{26}BrNO_2$: M+ 419.21

Synthesis of Intermediates 24-b

Intermediate 24-b was synthesized in the same manner as in the method of synthesizing Intermediate 16-b in Synthesis

68

Example 16, except that Intermediate 24-a, instead of Intermediate 16-a, was used. This compound was identified using LC-MS.

$C_{28}H_{18}BrN$: M+ 447.06

Synthesis of Compound 24

Compound 24 was synthesized in the same manner as in the method of synthesizing Compound 16 in Synthesis Example 16, except that Intermediate 24-b, instead of Intermediate 16-b, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

$C_{65}H_{44}N_2$: M+ 852.35

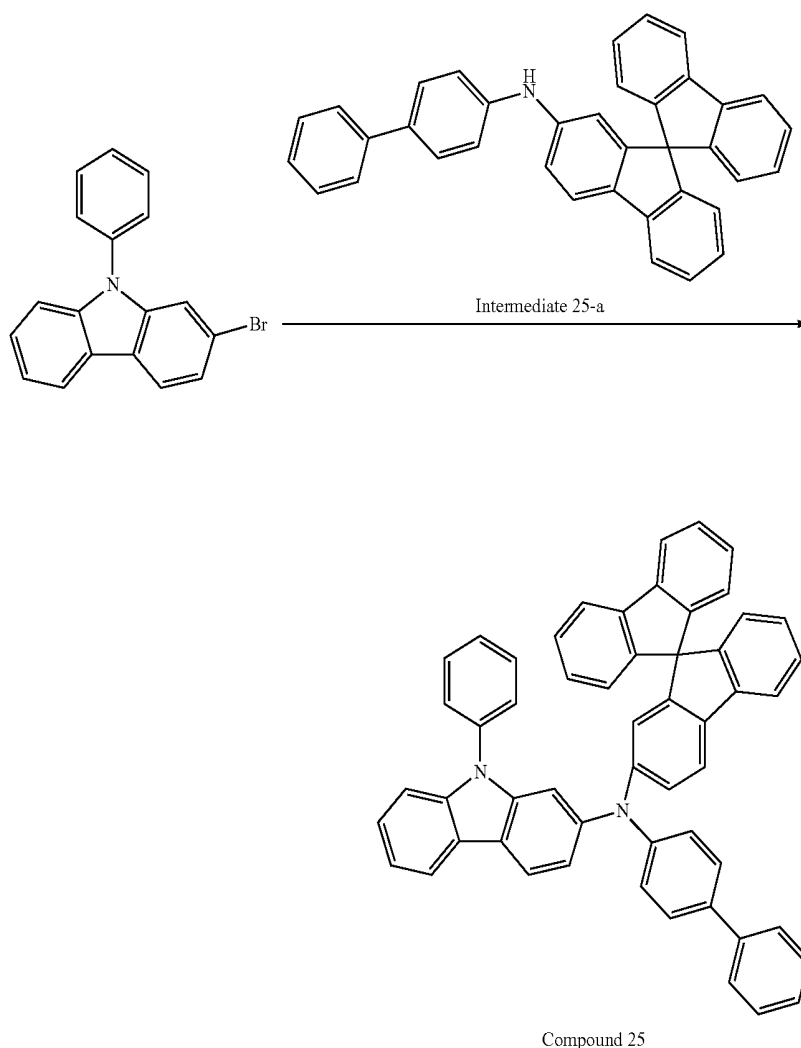
1H NMR ($CDCl_3$, 400 MHz) δ (ppm) 7.84 (d, 1H), 7.7 (d, 4H), 7.62 (s, 1H), 7.61 (d, 1H), 7.59 (d, 1H), 7.55 (d, 2H), 7.48 (d, 2H), 7.40 (d, 1H), 7.38 (m, 1H), 7.32 (d, 2H), 7.3-7.2 (m, 10H), 7.14 (m, 4H), 7.1-7.0 (m, 8H), 6.75 (s, 1H), 6.58 (d, 1H), 6.52 (d, 4H)

Synthesis Example 25

Synthesis of Compound 25

Compound 25 was synthesized according to Reaction Scheme 8 below:

<Reaction Scheme 8>



69

Synthesis of Intermediate 25-a

Intermediate 25-a was synthesized in the same manner as in the method of synthesizing Intermediate 1-a in Synthesis Example 1, except that 2-bromo-spirofluorene, instead of 2-bromo-9,9-diphenyl-9H-fluorene, was used. This compound was identified using LC-MS. This compound was identified using LC-MS.

$C_{37}H_{25}N$: M+ 483.20

Synthesis of Compound 25

Compound 25 was synthesized in the same manner as in the method of synthesizing Compound 1 in Synthesis Example 1, except that Intermediate 25-a, instead of Intermediate 1-a, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

$C_{55}H_{36}N_2$: M+ 724.29

1H NMR ($CDCl_3$, 400 MHz) δ (ppm) 7.84 (d, 1H), 7.72 (d, 2H), 7.59 (d, 1H), 7.55 (d, 2H), 7.48 (d, 2H), 7.4 (d, 1H), 7.38 (m, 1H), 7.35 (d, 2H), 7.32 (m, 2H), 7.3-7.2 (m, 10H), 7.19 (m, 2H), 7.16 (m, 2H), 7.08 (m, 1H), 7.0 (m, 1H), 6.75 (s, 1H), 6.6 (s, 1H), 6.58 (d, 1H), 6.52 (d, 2H), 6.2 (d, 1H)

Synthesis Example 26

Synthesis of Compound 26

Synthesis of Intermediate 26-a

Intermediate 26-a was synthesized in the same manner as in the method of synthesizing Intermediate 2-a in Synthesis Example 2, except that 2-bromo-spirofluorene, instead of 2-bromo-9,9-diphenyl-9H-fluorene, was used. This compound was identified using LC-MS.

$C_{31}H_{21}N$: M+ 407.17

Synthesis of Compound 26

Compound 26 was synthesized in the same manner as in the method of synthesizing Compound 2 in Synthesis Example 2, except that Intermediate 26-a, instead of Intermediate 2-a, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

$C_{53}H_{34}N_2$: M+ 698.27

1H NMR ($CDCl_3$, 400 MHz) δ (ppm) 7.84 (d, 1H), 7.72 (d, 2H), 7.7 (d, 3H), 7.59 (d, 1H), 7.55 (d, 2H), 7.4 (d, 1H), 7.38 (m, 1H), 7.35 (d, 2H), 7.3-7.2 (m, 6H), 7.19 (m, 2H), 7.16 (m, 2H), 7.08 (m, 1H), 7.01 (m, 2H), 7.0 (m, 1H), 6.75 (s, 1H), 6.62 (m, 1H), 6.6 (s, 1H), 6.58 (d, 1H), 6.46 (d, 2H), 6.2 (d, 1H)

Synthesis Example 27

Synthesis of Compound 27

Synthesis of Intermediate 27-a

Intermediate 27-a was synthesized in the same manner as in the method of synthesizing Intermediate 3-a in Synthesis Example 3, except that 2-bromo-spirofluorene, instead of 2-bromo-9,9-diphenyl-9H-fluorene, was used. This compound was identified using LC-MS.

$C_{37}H_{25}N$: M+ 483.20

Synthesis of Compound 27

Compound 27 was synthesized in the same manner as in the method of synthesizing Compound 1 in Synthesis Example 1, except that Intermediate 27-a, instead of Intermediate 1-a, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

$C_{55}H_{36}N_2$: M+ 724.29

1H NMR ($CDCl_3$, 400 MHz) δ (ppm) 7.84 (d, 1H), 7.72 (d, 2H), 7.59 (d, 1H), 7.55 (d, 2H), 7.48 (d, 2H), 7.4 (d, 1H), 7.38 (m, 1H), 7.35 (d, 2H), 7.32 (d, 2H), 7.3-7.2 (m, 8H),

70

7.19 (m, 2H), 7.16 (m, 2H), 7.08 (m, 1H), 7.07 (m, 1H), 7.0 (m, 1H), 6.84 (d, 1H), 6.75 (s, 1H), 6.68 (s, 1H), 6.6 (s, 1H), 6.58 (d, 1H), 6.46 (d, 1H), 6.2 (d, 1H)

Synthesis Example 28

Synthesis of Compound 28

Synthesis of Intermediate 28-a

Intermediate 28-a was synthesized in the same manner as in the method of synthesizing Intermediate 4-a in Synthesis Example 4, except that 2-bromo-spirofluorene, instead of 2-bromo-9,9-diphenyl-9H-fluorene, was used. This compound was identified using LC-MS.

$C_{35}H_{23}N$: M+ 457.18

Synthesis of Compound 28

Compound 28 was synthesized in the same manner as in the method of synthesizing Compound 1 in Synthesis Example 1, except that Intermediate 28-a, instead of Intermediate 1-a, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

$C_{53}H_{34}N_2$: M+ 698.27

1H NMR ($CDCl_3$, 400 MHz) δ (ppm) 7.84 (d, 1H), 7.72 (d, 2H), 7.59 (d, 1H), 7.55 (d, 3H), 7.51 (d, 1H), 7.44 (d, 1H), 7.4 (d, 1H), 7.38 (m, 1H), 7.35 (d, 2H), 7.3-7.2 (m, 8H), 7.19 (m, 2H), 7.16 (m, 2H), 7.09 (m, 1H), 7.07 (m, 1H), 7.0 (m, 1H), 6.79 (s, 1H), 6.76 (d, 1H), 6.75 (s, 1H), 6.6 (s, 1H), 6.58 (d, 1H), 6.2 (d, 1H)

Synthesis Example 29

Synthesis of Compound 29

Synthesis of Intermediate 29-a

Intermediate 29-a was synthesized in the same manner as in the method of synthesizing Intermediate 5-a in Synthesis Example 5, except that 2-bromo-spirofluorene, instead of 2-bromo-9,9-diphenyl-9H-fluorene, was used. This compound was identified using LC-MS.

$C_{35}H_{23}N$: M+ 457.18

Synthesis of Compound 29

Compound 29 was synthesized in the same manner as in the method of synthesizing Compound 1 in Synthesis Example 1, except that Intermediate 29-a, instead of Intermediate 1-a, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

$C_{53}H_{34}N_2$: M+ 698.27

1H NMR ($CDCl_3$, 400 MHz) δ (ppm) 7.84 (d, 1H), 7.72 (d, 2H), 7.66 (d, 1H), 7.61 (d, 1H), 7.59 (d, 1H), 7.55 (d, 2H), 7.4 (d, 1H), 7.38 (m, 1H), 7.35 (d, 2H), 7.31 (m, 1H), 7.3-7.2 (m, 8H), 7.19 (m, 2H), 7.16 (m, 3H), 7.15 (m, 1H), 7.08 (m, 1H), 7.0 (m, 1H), 6.75 (s, 1H), 6.6 (s, 1H), 6.58 (d, 1H), 6.55 (d, 1H), 6.2 (d, 1H)

Synthesis Example 30

Synthesis of Compound 30

Synthesis of Compound 30

Compound 30 was synthesized in the same manner as in the method of synthesizing Compound 2 in Synthesis Example 2, except that 2-bromo-9-phenyl-9H-carbazole, instead of 2-bromo-9-naphthalen-1-yl-9H-carbazole, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

$C_{49}H_{32}N_2$: M+ 648.26

71

¹H NMR (CDCl₃, 400 MHz) δ (ppm) 7.84 (d, 1H), 7.72 (d, 2H), 7.59 (d, 1H), 7.55 (d, 2H), 7.4 (d, 1H), 7.38 (m, 1H), 7.35 (d, 2H), 7.3-7.2 (m, 7H), 7.19 (m, 2H), 7.16 (m, 2H), 7.08 (m, 1H), 7.01 (d, 2H), 7.0 (m, 1H), 6.75 (s, 1H), 6.62 (m, 1H), 6.6 (s, 1H), 6.58 (d, 1H), 6.46 (d, 2H), 6.2 (d, 1H)

Synthesis Example 31

Synthesis of Compound 31

Synthesis of Compound 31

Compound 31 was synthesized in the same manner as in the method of synthesizing Compound 7 in Synthesis Example 7, except that Intermediate 25-a, instead of Intermediate 1-a, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

C₆₁H₄₀N₂: M+ 800.32

¹H NMR (CDCl₃, 400 MHz) δ (ppm) 7.84 (d, 1H), 7.72 (d, 2H), 7.59 (d, 1H), 7.55 (d, 2H), 7.5 (d, 2H), 7.48 (d, 4H), 7.4 (d, 1H), 7.38 (m, 1H), 7.35 (d, 2H), 7.32 (d, 4H), 7.3-7.2 (m, 8H), 7.19 (m, 2H), 7.16 (m, 2H), 7.08 (m, 1H), 7.0 (m, 1H), 6.75 (s, 1H), 6.6 (s, 1H), 6.58 (d, 1H), 6.52 (d, 2H), 6.2 (d, 1H)

Synthesis Example 32

Synthesis of Compound 32

Synthesis of Compound 32

Compound 32 was synthesized in the same manner as in the method of synthesizing Compound 8 in Synthesis Example 8, except that Intermediate 26-a, instead of Intermediate 2-a, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

C₅₃H₃₄N₂: M+ 698.27

¹H NMR (CDCl₃, 400 MHz) δ (ppm) 7.84 (d, 1H), 7.72 (d, 2H), 7.7 (d, 4H), 7.59 (d, 1H), 7.55 (d, 2H), 7.4 (d, 1H), 7.38 (m, 1H), 7.35 (d, 2H), 7.3-7.2 (m, 5H), 7.19 (m, 2H), 7.16 (m, 2H), 7.08 (m, 1H), 7.01 (d, 2H), 7.0 (m, 1H), 6.75 (s, 1H), 6.62 (m, 1H), 6.6 (s, 1H), 6.58 (d, 1H), 6.46 (d, 2H), 6.2 (d, 1H)

Synthesis Example 33

Synthesis of Compound 33

Synthesis of Compound 33

Compound 33 was synthesized in the same manner as in the method of synthesizing Compound 7 in Synthesis Example 7, except that Intermediate 26-a, instead of Intermediate 1-a, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

C₅₅H₃₆N₂: M+ 724.29

¹H NMR (CDCl₃, 400 MHz) δ (ppm) 7.84 (d, 1H), 7.72 (d, 2H), 7.59 (d, 1H), 7.55 (d, 2H), 7.5 (d, 2H), 7.48 (d, 2H), 7.4 (d, 1H), 7.38 (m, 1H), 7.35 (d, 2H), 7.32 (d, 2H), 7.3-7.2 (m, 5H), 7.19 (m, 2H), 7.16 (m, 2H), 7.08 (m, 1H), 7.01 (d, 2H), 7.0 (m, 1H), 6.75 (s, 1H), 6.62 (m, 1H), 6.6 (s, 1H), 6.58 (d, 1H), 6.46 (d, 2H), 6.2 (d, 1H)

Synthesis Example 34

Synthesis of Compound 34

Synthesis of Intermediate 34-a

Intermediate 34-a was synthesized in the same manner as in the method of synthesizing Intermediate 6-a in Synthesis

72

Example 6, except that 2-bromo-spirofluorene, instead of 2-bromo-9,9-diphenyl-9H-fluorene, was used. This compound was identified using LC-MS.

C₃₂H₂₀N₂: M+ 432.16

Synthesis of Compound 34

Compound 34 was synthesized in the same manner as in the method of synthesizing Compound 1 in Synthesis Example 1, except that Intermediate 34-a, instead of Intermediate 1-a, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

C₅₀H₃₁N₃: M+ 673.25

¹H NMR (CDCl₃, 400 MHz) δ (ppm) 7.84 (d, 1H), 7.72 (d, 2H), 7.59 (d, 1H), 7.55 (d, 2H), 7.4 (d, 1H), 7.38 (m, 1H), 7.35 (d, 2H), 7.3-7.2 (m, 9H), 7.19 (m, 2H), 7.16 (m, 2H), 7.08 (m, 1H), 7.0 (m, 1H), 6.75 (s, 1H), 6.64 (d, 2H), 6.6 (s, 1H), 6.58 (d, 1H), 6.2 (d, 1H)

Synthesis Example 35

Synthesis of Compound 35

Synthesis of Intermediate 35-a

Intermediate 35-a was synthesized in the same manner as in the method of synthesizing Intermediate 7-a in Synthesis Example 7, except that 2-bromo-spirofluorene, instead of 2-bromo-9,9-diphenyl-9H-fluorene, was used. This compound was identified using LC-MS.

C₃₆H₂₄N₂: M+ 484.19

Synthesis of Compound 35

Compound 35 was synthesized in the same manner as in the method of synthesizing Compound 1 in Synthesis Example 1, except that Intermediate 35-a, instead of Intermediate 1-a, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

C₅₆H₃₅N₃: M+ 725.28

¹H NMR (CDCl₃, 400 MHz) δ (ppm) 8.56 (d, 1H), 7.84 (d, 1H), 7.74 (d, 2H), 7.72 (d, 2H), 7.59 (d, 1H), 7.55 (d, 2H), 7.54 (d, 1H), 7.47 (m, 1H), 7.4 (d, 1H), 7.38 (m, 1H), 7.35 (d, 2H), 7.3-7.2 (m, 7H), 7.19 (m, 2H), 7.16 (m, 2H), 7.08 (m, 1H), 7.0 (m, 1H), 6.98 (m, 1H), 6.75 (s, 1H), 6.6 (s, 1H), 6.58 (d, 1H), 6.55 (d, 2H), 6.2 (d, 1H)

Synthesis Example 36

Synthesis of Compound 36

Synthesis of Intermediate 36-a

Intermediate 36-a was synthesized in the same manner as in the method of synthesizing Intermediate 8-a in Synthesis Example 8, except that 2-bromo-spirofluorene, instead of 2-bromo-9,9-diphenyl-9H-fluorene, was used. This compound was identified using LC-MS.

C₃₆H₂₄N₂: M+ 484.19

Synthesis of Compound 36

Compound 36 was synthesized in the same manner as in the method of synthesizing Compound 1 in Synthesis Example 1, except that Intermediate 36-a, instead of Intermediate 1-a, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

C₅₄H₃₅N₃: M+ 725.28

¹H NMR (CDCl₃, 400 MHz) δ (ppm) 8.81 (s, 1H), 8.55 (d, 1H), 7.97 (d, 1H), 7.84 (d, 1H), 7.72 (d, 2H), 7.59 (d, 1H), 7.55 (d, 2H), 7.44 (m, 1H), 7.4 (d, 1H), 7.38 (m, 1H), 7.35 (d, 2H), 7.3-7.2 (m, 9H), 7.19 (m, 2H), 7.16 (m, 2H), 7.08 (m, 1H), 7.0 (m, 1H), 6.75 (s, 1H), 6.6 (s, 1H), 6.58 (d, 1H), 6.52 (d, 2H), 6.2 (d, 1H)

73

Synthesis Example 37

Synthesis of Compound 37

Synthesis of Intermediate 37-a

Intermediate 37-a was synthesized in the same manner as in the method of synthesizing Intermediate 9-a in Synthesis Example 9, except that 2-bromo-spirofluorene, instead of 2-bromo-9,9-diphenyl-9H-fluorene, was used. This compound was identified using LC-MS.

$C_{33}H_{21}NS_2$: M+ 495.11

Synthesis of Compound 37

Compound 37 was synthesized in the same manner as in the method of synthesizing Compound 1 in Synthesis Example 1, except that Intermediate 37-a, instead of Intermediate 1-a, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

$C_{51}H_{32}N_2S_2$: M+ 736.20

1H NMR ($CDCl_3$, 400 MHz) δ (ppm) 7.84 (d, 1H), 7.72 (d, 2H), 7.59 (d, 1H), 7.55 (d, 2H), 7.4 (d, 1H), 7.38 (m, 1H), 7.35 (d, 2H), 7.3-7.2 (m, 8H), 7.19 (m, 2H), 7.16 (m, 2H), 7.08 (m, 1H), 7.0 (m, 3H), 6.75 (s, 1H), 6.6 (s, 1H), 6.58 (d, 1H), 6.5 (d, 1H), 6.2 (d, 1H), 6.0 (d, 1H)

Synthesis Example 38

Synthesis of Compound 38

Synthesis of Intermediate 38-a

Intermediate 38-a was synthesized in the same manner as in the method of synthesizing Intermediate 10-a in Synthesis Example 10, except that 2-bromo-spirofluorene, instead of 2-bromo-9,9-diphenyl-9H-fluorene, was used. This compound was identified using LC-MS.

$C_{36}H_{24}N_2$: M+ 484.19

Synthesis of Compound 38

Compound 38 was synthesized in the same manner as in the method of synthesizing Compound 1 in Synthesis Example 1, except that Intermediate 38-a, instead of Inter-

74

mediate 1-a, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

$C_{54}H_{35}N_3$: M+ 725.28

1H NMR ($CDCl_3$, 400 MHz) δ (ppm) 8.65 (d, 2H), 7.84 (d, 1H), 7.72 (d, 2H), 7.6 (d, 2H), 7.59 (d, 1H), 7.55 (d, 2H), 7.4 (d, 1H), 7.38 (m, 1H), 7.35 (d, 2H), 7.3-7.2 (m, 9H), 7.19 (m, 2H), 7.16 (m, 2H), 7.08 (m, 1H), 7.0 (m, 1H), 6.75 (s, 1H), 6.6 (s, 1H), 6.58 (d, 1H), 6.52 (d, 2H), 6.2 (d, 1H)

Synthesis Example 39

Synthesis of Compound 39

Synthesis of Intermediate 39-a

Intermediate 39-a was synthesized in the same manner as in the method of synthesizing Intermediate 11-a in Synthesis Example 11, except that 2-bromo-spirofluorene, instead of 2-bromo-9,9-diphenyl-9H-fluorene, was used. This compound was identified using LC-MS.

$C_{43}H_{29}N$: M+ 559.23

Synthesis of Compound 39

Compound 39 was synthesized in the same manner as in the method of synthesizing Compound 1 in Synthesis Example 1, except that Intermediate 39-a, instead of Intermediate 1-a, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

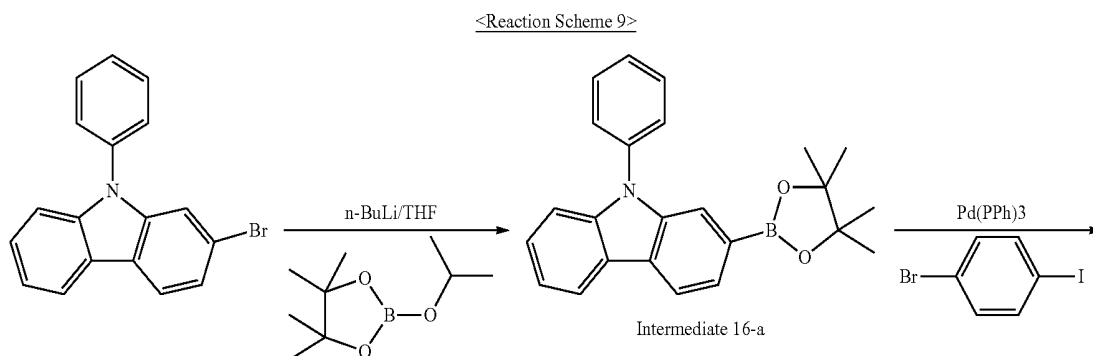
$C_{61}H_{40}N_2$: M+ 800.32

1H NMR ($CDCl_3$, 400 MHz) δ (ppm) 7.84 (d, 1H), 7.72 (d, 2H), 7.59 (d, 1H), 7.55 (d, 2H), 7.48 (d, 4H), 7.4 (d, 1H), 7.38 (m, 1H), 7.35 (d, 2H), 7.32 (d, 4H), 7.3-7.2 (m, 9H), 7.19 (m, 2H), 7.16 (m, 2H), 7.08 (m, 1H), 7.06 (s, 1H), 7.0 (m, 1H), 6.75 (s, 1H), 6.64 (s, 2H), 6.6 (s, 1H), 6.58 (d, 1H), 6.2 (d, 1H)

Synthesis Example 40

Synthesis of Compound 40

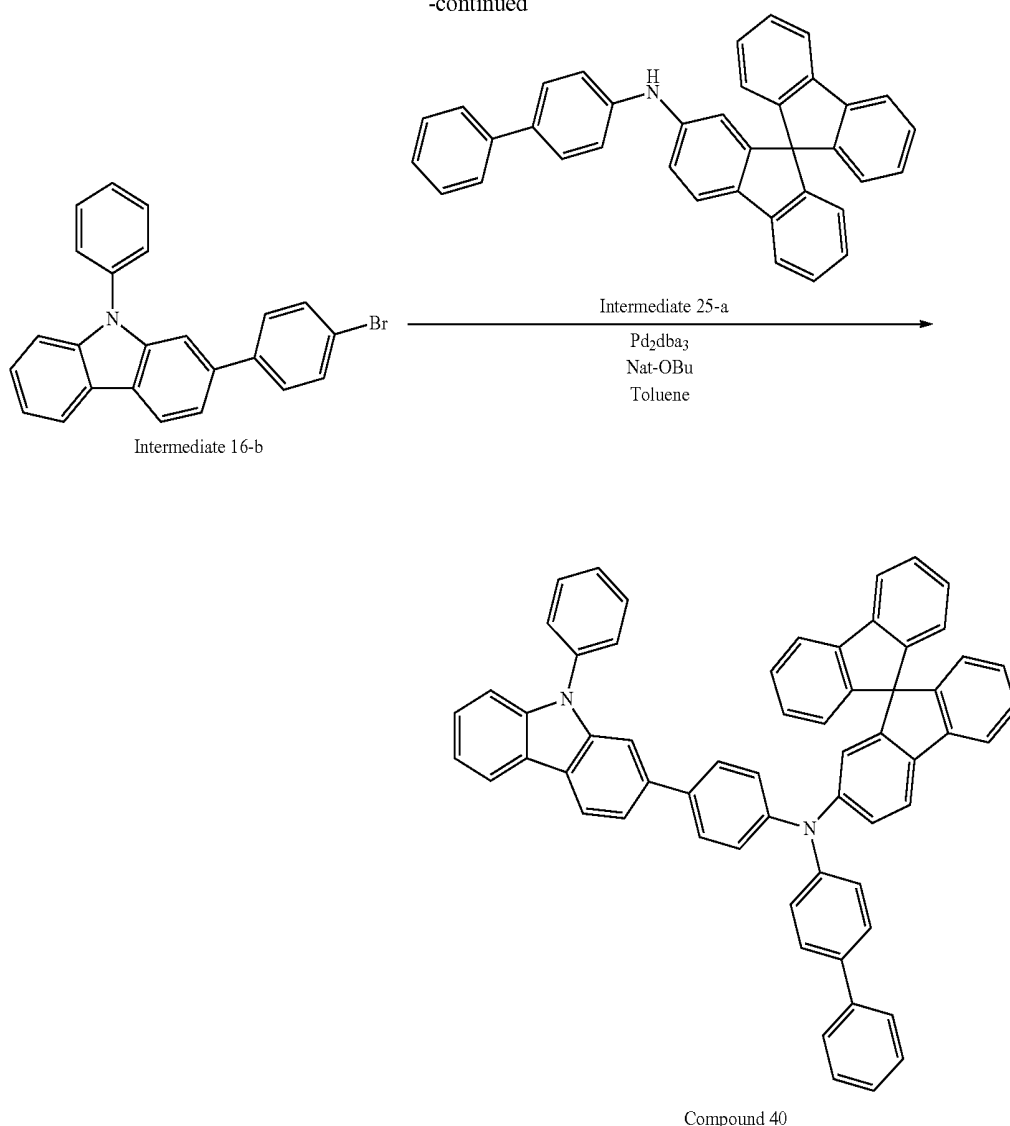
Compound 40 was synthesized according to Reaction Scheme 9 below:



75

76

-continued



Synthesis of Compound 40

Compound 40 was synthesized in the same manner as in the method of synthesizing Compound 16 in Synthesis Example 16, except that Intermediate 25-a, instead of Intermediate 1-a, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

C₆₁H₄₀N₂: M+ 800.32

¹H NMR (CDCl₃, 400 MHz) δ (ppm) 7.84 (d, 1H), 7.72 (d, 2H), 7.62 (s, 1H), 7.61 (d, 1H), 7.59 (d, 1H), 7.55 (d, 2H), 7.48 (d, 2H), 7.40 (d, 1H), 7.38 (m, 1H), 7.35 (d, 2H), 7.32 (m, 2H), 7.3-7.2 (m, 12H), 7.19 (m, 2H), 7.16 (m, 2H), 7.08 (m, 1H), 7.0 (m, 1H), 6.75 (s, 1H), 6.58 (d, 1H), 6.52 (d, 4H)

Synthesis Example 41

Synthesis of Compound 41

Synthesis of Compound 41

Compound 41 was synthesized in the same manner as in the method of synthesizing Compound 17 in Synthesis Example 17, except that Intermediate 25-a, instead of Intermediate 1-a, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

C₆₇H₄₄N₂: M+ 876.35

¹H NMR (CDCl₃, 400 MHz) δ (ppm) 7.84 (d, 1H), 7.72 (d, 2H), 7.62 (s, 1H), 7.61 (d, 1H), 7.59 (d, 1H), 7.55 (d, 2H), 7.5 (d, 2H), 7.48 (d, 4H), 7.40 (d, 1H), 7.38 (m, 1H), 7.35 (d, 2H), 7.32 (m, 4H), 7.3-7.2 (m, 10H), 7.19 (m, 2H), 7.16 (m, 2H), 7.08 (m, 1H), 7.0 (m, 1H), 6.75 (s, 1H), 6.58 (d, 1H), 6.52 (d, 4H)

Synthesis Example 42

Synthesis of Compound 42

Synthesis of Compound 42

Compound 42 was synthesized in the same manner as in the method of synthesizing Compound 16 in Synthesis Example 16, except that Intermediate 27-a, instead of Intermediate 1-a, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

C₆₁H₄₀N₂: M+ 800.32

¹H NMR (CDCl₃, 400 MHz) δ (ppm) 7.84 (d, 1H), 7.72 (d, 2H), 7.62 (s, 1H), 7.61 (d, 1H), 7.59 (d, 1H), 7.55 (d, 2H), 7.48 (d, 2H), 7.40 (d, 1H), 7.38 (m, 1H), 7.35 (d, 2H), 7.32 (m, 2H), 7.3-7.2 (m, 10H), 7.19 (m, 2H), 7.16 (m, 2H), 7.08 (m, 1H), 7.0 (m, 1H), 6.75 (s, 1H), 6.58 (d, 1H), 6.52 (d, 4H)

(m, 1H), 7.07 (m, 1H), 7.0 (m, 1H), 6.84 (d, 1H), 6.75 (s, 1H), 6.68 (s, 1H), 6.58 (d, 1H), 6.52 (d, 2H), 6.42 (d, 1H)

Synthesis Example 43

Synthesis of Compound 43

Synthesis of Compound 43

Compound 43 was synthesized in the same manner as in the method of synthesizing Compound 16 in Synthesis Example 16, except that Intermediate 28-a, instead of Intermediate 1-a, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

$C_{59}H_{38}N_2$: M+ 774.30

1H NMR ($CDCl_3$, 400 MHz) δ (ppm) 7.84 (d, 1H), 7.72 (d, 2H), 7.62 (s, 1H), 7.61 (d, 1H), 7.59 (d, 1H), 7.55 (d, 3H), 7.51 (d, 1H), 7.44 (d, 1H), 7.40 (d, 1H), 7.38 (m, 1H), 7.35 (d, 2H), 7.3-7.2 (m, 10H), 7.19 (m, 2H), 7.16 (m, 2H), 7.09 (m, 1H), 7.08 (m, 1H), 7.0 (m, 1H), 6.79 (s, 1H), 6.76 (d, 20 1H), 6.75 (s, 1H), 6.58 (d, 1H), 6.52 (d, 2H)

Synthesis Example 44

Synthesis of Compound 44

Synthesis of Compound 44

Compound 44 was synthesized in the same manner as in the method of synthesizing Compound 16 in Synthesis Example 16, except that Intermediate 35-a, instead of Intermediate 1-a, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

$C_{60}H_{39}N_3$: M+ 801.31

1H NMR ($CDCl_3$, 400 MHz) δ (ppm) 8.56 (d, 1H), 7.84 (d, 1H), 7.74 (d, 2H), 7.72 (d, 2H), 7.62 (s, 1H), 7.61 (d, 1H), 7.59 (d, 1H), 7.55 (d, 2H), 7.54 (d, 1H), 7.47 (m, 1H), 7.40 (d, 1H), 7.38 (m, 1H), 7.35 (d, 2H), 7.3-7.2 (m, 9H), 7.19 (m, 2H), 7.16 (m, 2H), 7.08 (m, 1H), 7.0 (m, 1H), 6.98 (m, 1H), 6.75 (s, 1H), 6.58 (d, 1H), 6.55 (d, 2H), 6.52 (d, 2H) 40

Synthesis Example 45

Synthesis of Compound 45

Synthesis of Intermediate 45-a

Intermediate 45-a was synthesized in the same manner as in the method of synthesizing Intermediate 1-a in Synthesis Example 1-a, except that 4'-amino-biphenyl-4-carbonitrile, instead of biphenyl-4-ylamine, and 2-bromo-spirofluorene, instead of 2-bromo-9,9-diphenyl-9H-fluorene, was used. This compound was identified using LC-MS.

$C_{38}H_{24}N_2$: M+ 508.19

Synthesis of Compound 45

Compound 45 was synthesized in the same manner as in the method of synthesizing Compound 16 in Synthesis Example 16, except that Intermediate 45-a, instead of Intermediate 1-a, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

$C_{60}H_{39}N_3$: M+ 825.31

1H NMR ($CDCl_3$, 400 MHz) δ (ppm) 7.84 (d, 1H), 7.72 (d, 2H), 7.66 (d, 2H), 7.62 (s, 1H), 7.61 (d, 1H), 7.59 (d, 1H), 7.57 (d, 2H), 7.55 (d, 2H), 7.40 (d, 1H), 7.38 (m, 1H), 7.35 (d, 2H), 7.3-7.2 (m, 11H), 7.19 (m, 2H), 7.16 (m, 2H), 7.08 (m, 1H), 7.0 (m, 1H), 6.75 (s, 1H), 6.58 (d, 1H), 6.52 (d, 4H)

Synthesis Example 46

Synthesis of Compound 46

5 Synthesis of Compound 46

Compound 46 was synthesized in the same manner as in the method of synthesizing Compound 16 in Synthesis Example 16, except that Intermediate 36-a, instead of Intermediate 1-a, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

$C_{60}H_{39}N_3$: M+ 801.31

1H NMR ($CDCl_3$, 400 MHz) δ (ppm) 8.81 (s, 1H), 8.55 (d, 1H), 7.97 (d, 1H), 7.84 (d, 1H), 7.72 (d, 2H), 7.62 (s, 1H), 7.61 (d, 1H), 7.59 (d, 1H), 7.55 (d, 2H), 7.44 (m, 1H), 7.40 (d, 1H), 7.38 (m, 1H), 7.35 (d, 2H), 7.3-7.2 (m, 11H), 7.19 (m, 2H), 7.16 (m, 2H), 7.08 (m, 1H), 7.0 (m, 1H), 6.75 (s, 1H), 6.58 (d, 1H), 6.52 (d, 4H) 15

Synthesis Example 47

Synthesis of Compound 47

Synthesis of Compound 47

Compound 47 was synthesized in the same manner as in the method of synthesizing Compound 16 in Synthesis Example 16, except that Intermediate 26-a, instead of Intermediate 1-a, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

$C_{55}H_{36}N_2$: M+ 724.29

1H NMR ($CDCl_3$, 400 MHz) δ (ppm) 7.84 (d, 1H), 7.72 (d, 2H), 7.62 (s, 1H), 7.61 (d, 1H), 7.59 (d, 1H), 7.55 (d, 2H), 7.40 (d, 1H), 7.38 (m, 1H), 7.35 (d, 2H), 7.3-7.2 (m, 9H), 7.19 (m, 2H), 7.16 (m, 2H), 7.08 (m, 1H), 7.01 (d, 2H), 7.0 (m, 1H), 6.75 (s, 1H), 6.62 (m, 1H), 6.58 (d, 1H), 6.52 (d, 2H), 6.46 (d, 2H) 30

Synthesis Example 48

Synthesis of Compound 48

Synthesis of Compound 48

Compound 48 was synthesized in the same manner as in the method of synthesizing Compound 24 in Synthesis Example 24, except that Intermediate 25-a, instead of Intermediate 1-a, was used. This compound was identified using LC-MS and nuclear magnetic resonance (NMR).

$C_{65}H_{42}N_2$: M+ 850.33

1H NMR ($CDCl_3$, 400 MHz) δ (ppm) 7.84 (d, 1H), 7.72 (d, 2H), 7.7 (d, 4H), 7.62 (s, 1H), 7.61 (d, 1H), 7.59 (d, 1H), 7.55 (d, 2H), 7.48 (d, 2H), 7.40 (d, 1H), 7.38 (m, 1H), 7.35 (d, 2H), 7.32 (d, 2H), 7.3-7.2 (m, 10H), 7.19 (m, 2H), 7.16 (m, 2H), 7.08 (m, 1H), 7.0 (m, 1H), 6.75 (s, 1H), 6.58 (d, 1H), 6.52 (d, 4H) 50

Example 1

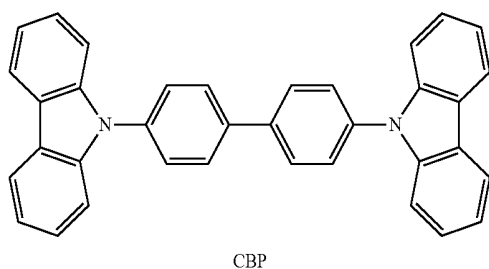
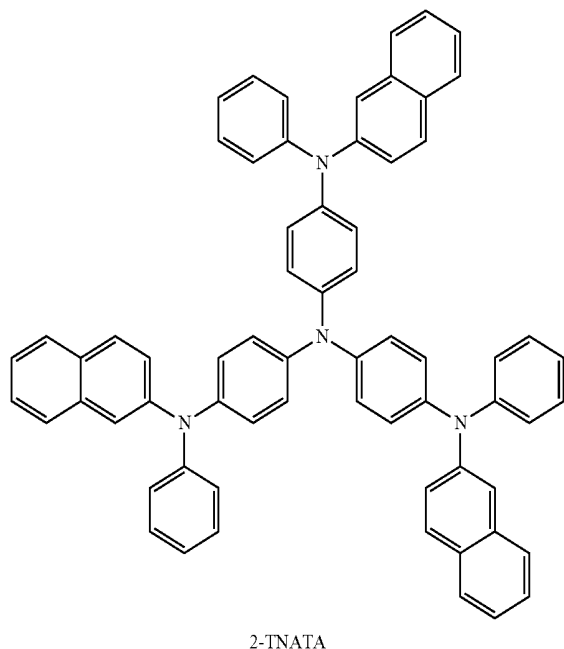
To manufacture an anode, a substrate with deposited ITO/Ag/ITO layers (70/1000/70 Å) was cut to a size of 50 mm×50 mm×0.5 mm and then ultrasonicated in isopropyl alcohol and pure water each for five minutes, and then cleaned by irradiation of ultraviolet rays for 30 minutes and exposure to ozone. The resulting glass substrate was loaded into a vacuum deposition device.

2-TNATA was vacuum-deposited on the anode to form an HIL having a thickness of 600 Å, and then Compound 1 was vacuum-deposited on the HIL to form a HTL having a thickness of 1000 Å. 65

79

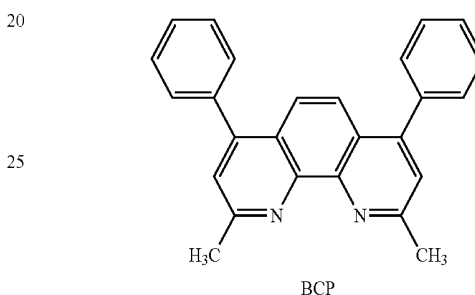
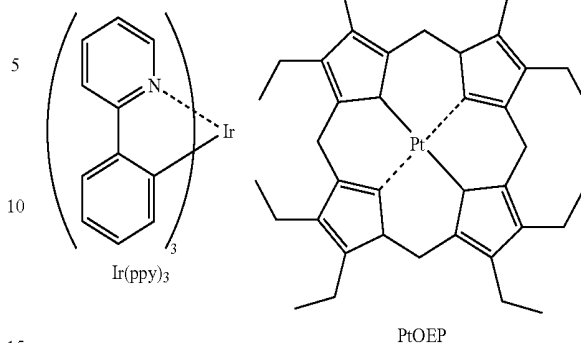
Then, CBP (host) and Ir(ppy)₃ (green phosphorescent dopant) were co-deposited in a weight ratio of 91:9 on the HTL, to form an EML with a thickness of about 250 Å.

Then, BCP was deposited on the EML to form a HBL having a thickness of about 50 Å, and then Alq₃ was deposited on the HBL to form an ETL having a thickness of about 350 Å. Then, LiF was deposited on the ETL to form an EIL having a thickness of about. Mg and Ag were deposited in a weight ratio of about 90:10 on the EIL to form a cathode having a thickness of about 120 Å, thereby completing the manufacture of an organic light-emitting device.



80

-continued



Example 2

To manufacture an anode, a substrate with deposited ITO/Ag/ITO layers (70/1000/70 Å) was cut to a size of 50 mm×50 mm×0.5 mm and then ultrasonicated in isopropyl alcohol and pure water each for five minutes, and then cleaned by irradiation of ultraviolet rays for 30 minutes and exposure to ozone. The resulting glass substrate was loaded into a vacuum deposition device.

2-TNATA was vacuum-deposited on the anode to form an HIL having a thickness of 600 Å, and then Compound 1 was deposited on the HIL to form a HTL having a thickness of 1350 Å.

CBP (host) and PtOEP (red phosphorescent dopant) were co-deposited in a weight ratio of about 91:9 on the HTL to form an EML having a thickness of about 250 Å.

Then, BCP was deposited on the EML to form a HBL having a thickness of about 50 Å, and then Alq₃ was deposited on the HBL to form an ETL having a thickness of about 350 Å. Then, LiF was deposited on the ETL to form an EIL having a thickness of about. Mg and Ag were deposited in a weight ratio of about 90:10 on the EIL to form a cathode having a thickness of about 120 Å, thereby completing the manufacture of an organic light-emitting device.

Example 3

An organic light-emitting device was manufactured in the same manner as in Example 1, except that Compound 3, instead of Compound 1, was used to form the HTL.

81

Example 4

An organic light-emitting device was manufactured in the same manner as in Example 2, except that Compound 3, instead of Compound 1, was used to form the HTL.

Example 5

An organic light-emitting device was manufactured in the same manner as in Example 1, except that Compound 15, instead of Compound 1, was used to form the HTL.

Example 6

An organic light-emitting device was manufactured in the same manner as in Example 2, except that Compound 15, instead of Compound 1, was used to form the HTL.

Example 7

An organic light-emitting device was manufactured in the same manner as in Example 1, except that Compound 16, instead of Compound 1, was used to form the HTL.

Example 8

An organic light-emitting device was manufactured in the same manner as in Example 2, except that Compound 16, instead of Compound 1, was used to form the HTL.

Example 9

An organic light-emitting device was manufactured in the same manner as in Example 1, except that Compound 39, instead of Compound 1, was used to form the HTL.

Example 10

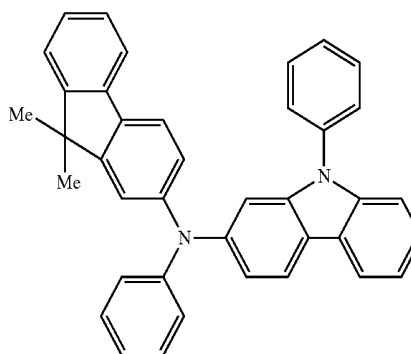
An organic light-emitting device was manufactured in the same manner as in Example 2, except that Compound 39, instead of Compound 1, was used to form the HTL.

82

Comparative Example 1

An organic light-emitting device was manufactured in the same manner as in Example 2, except that Compound A, instead of Compound 1, was used to form the ETL.

<Compound A>



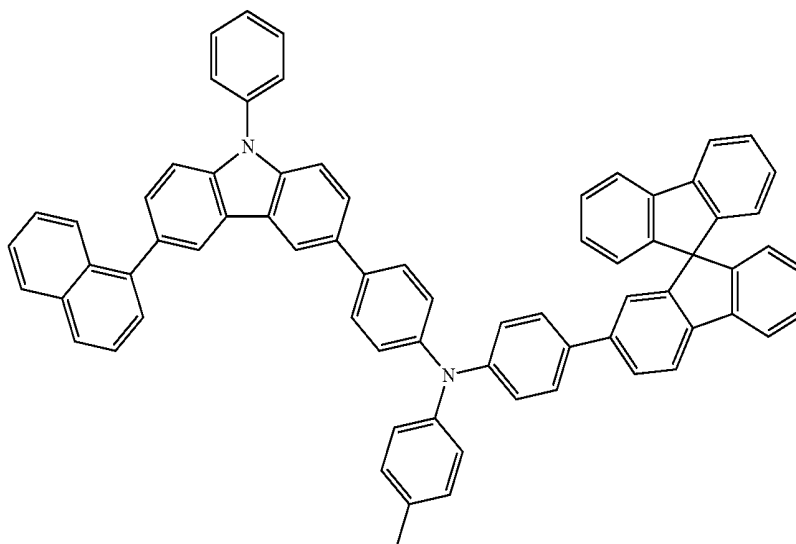
Comparative Example 2

An organic light-emitting device was manufactured in the same manner as in Example 1, except that Compound A, instead of Compound 1, was used to form the HTL.

Comparative Example 3

An organic light-emitting device was manufactured in the same manner as in Example 2, except that Compound B, instead of Compound 1, was used to form the HTL.

<Compound B>



Comparative Example 4

An organic light-emitting device was manufactured in the same manner as in Example 2, except that Compound B, instead of Compound 1, was used to form the HTL.

Evaluation Example 1

Driving voltages, efficiencies, and color purities of the organic light-emitting devices of Examples 1 to 10 and Comparative Examples 1 to 4 were measured using the following methods. The results are shown in Table 1 below.

Color coordinates were measured using a PR650 (Spectroscan) Source Measurement Unit. (available from Photo Research, Inc.) with a supply of power using a Kethley Source-Measure Unit (SMU 236).

Luminances were measured using a PR650 (Spectroscan) Source Measurement Unit. (available from Photo Research, Inc.) with a supply of power using a Kethley Source-Measure Unit (SMU 236).

Efficiencies were measured using a PR650 (Spectroscan) Source Measurement Unit. (available from Photo Research, Inc.) with a supply of power using a Kethley Source-Measure Unit (SMU 236).

In Table 1, T95 lifetime indicates the time taken until an initial luminance (assumed as 100%) measured at a current density of about 10 mA/cm² is reduced to 95%.

TABLE 1

	HIL material	Driving voltage (V)	Current density (mA/cm ²)	Luminance (cd/m ²)	Efficiency (cd/A)	Emission color	Half-lifespan (hr @ 100 mA/cm ²)
Example 1	Compound 1	5.6	10	6,032	60.3	Green	78
Example 2	Compound 1	5.49	10	2,883	28.8	Red	134
Example 3	Compound 3	5.4	10	5,923	59.2	Green	75
Example 4	Compound 3	5.2	10	2,997	30.0	Red	136
Example 5	Compound 15	5.5	10	5,992	59.9	Green	78
Example 6	Compound 15	5.4	10	2,807	28.1	Red	131
Example 7	Compound 16	5.3	10	5,892	58.9	Green	76
Example 8	Compound 16	5.6	10	3,009	30.1	Red	127
Example 9	Compound 39	5.3	10	6,102	61.0	Green	79
Example 10	Compound 39	5.4	10	2,798	28.0	Red	128
Comparative Example 1	Compound A	6.8	10	4,766	47.7	Green	65
Comparative Example 2	Compound A	7.12	10	2,257	25.7	Red	101
Comparative Example 3	Compound B	6.5	10	4,233	42.3	Green	70
Comparative Example 4	Compound B	7.01	10	2,232	22.3	Red	92

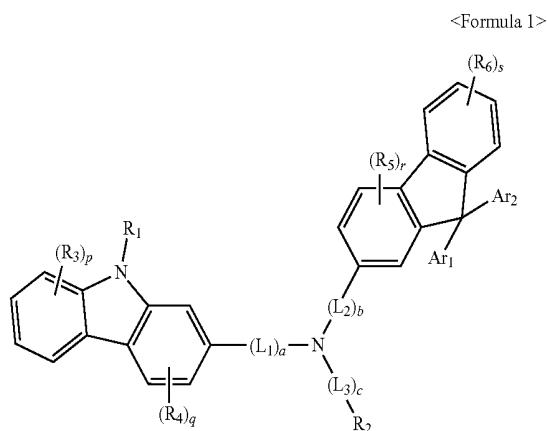
Referring to Table 1, the organic light-emitting devices of Examples 1 to 10 were found to have lower driving voltages, higher efficiencies, and higher color purities, than the organic light-emitting devices of Comparative Examples 1 to 4.

As described above, according to the one or more embodiments, an organic light-emitting device including the amine-based compound of Formula 1 Above may have a low driving voltage, a high efficiency, and high color purity.

While the present embodiments have been particularly shown and described with reference to example embodiments thereof, it will be understood by those of ordinary skill in the art that various changes in form and details may be made therein without departing from the spirit and scope of the present embodiments as defined by the following claims.

What is claimed is:

1. A compound represented by Formula 1 below:



wherein, in Formula 1,

Ar₁ and Ar₂ are each independently a substituted or unsubstituted C₆-C₃₀ aryl group, and Ar₁ and Ar₂ are optionally linked to each other via a single bond;

L₁ to L₃ are each independently a substituted or unsubstituted C₃-C₁₀ cycloalkylene group, a substituted or

unsubstituted C₂-C₁₀ heterocycloalkylene group, a substituted or unsubstituted C₃-C₁₀ cycloalkenylene group, a substituted or unsubstituted C₂-C₁₀ heterocycloalkenylene group, a substituted or unsubstituted C₆-C₃₀ arylene group, or a substituted or unsubstituted C₂-C₆₀ hetero arylene group;

a, b, and c are each independently an integer from 0 to 5; R₁ to R₆ are each independently a hydrogen atom, a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a substituted or unsubstituted C₁-C₆₀ alkyl group, a substituted or unsubstituted C₂-C₆₀ alkenyl group, a substituted or unsubstituted C₂-C₆₀ alkynyl group, a substituted or unsubstituted C₁-C₆₀ alkoxy group, a substituted or

85

unsubstituted C₃-C₆₀ cycloalkyl group, a substituted or unsubstituted C₃-C₆₀ cycloalkenyl group, a substituted or unsubstituted C₃-C₆₀ heterocycloalkyl group, a substituted or unsubstituted C₃-C₆₀ heterocycloalkenyl group, a substituted or unsubstituted C₆-C₆₀ aryl group, a substituted or unsubstituted C₆-C₆₀ aryloxy group, a substituted or unsubstituted C₆-C₆₀ arylthio group, a substituted or unsubstituted C₂-C₆₀ heteroaryl group, —N(Q₁)(Q₂), or —Si(Q₃)(Q₄)(Q₅), wherein Q₁ to Q₅ are each independently a hydrogen atom, a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a substituted or unsubstituted C₁-C₆₀ alkyl group, a substituted or unsubstituted C₂-C₆₀ alkenyl group, a substituted or unsubstituted C₂-C₆₀ alkynyl group, a substituted or unsubstituted C₁-C₆₀ alkoxy group, a substituted or unsubstituted C₃-C₆₀ cycloalkyl group, a substituted or unsubstituted C₃-C₆₀ cycloalkenyl group, a substituted or unsubstituted C₃-C₆₀ heterocycloalkyl group, a substituted or unsubstituted C₃-C₆₀ heterocycloalkenyl group, a substituted or unsubstituted C₆-C₆₀ aryl group, a substituted or unsubstituted C₆-C₆₀ aryloxy group, a substituted or unsubstituted C₆-C₆₀ arylthio group, or a substituted or unsubstituted C₂-C₆₀ heteroaryl group; p and s are each independently an integer from 1 to 4; and q and r are each independently an integer from 1 to 3.

2. The compound of claim 1, wherein Ar₁ and Ar₂ are each independently, a substituted or unsubstituted phenyl group, a substituted or unsubstituted naphthyl group, or a substituted or unsubstituted anthryl group.

3. The compound of claim 1, wherein Ar₁ and Ar₂ are linked to each other via a single bond.

4. The compound of claim 1, wherein L₁ to L₃ are each independently one of a phenylene group, a naphthylene group, an anthrylene group, a pyridinylene group, a pyrimidinylene group, a triazinylene group, and a thiophenylene group; and a phenylene group, a naphthylene group, an anthrylene group, a pyridinylene group, a pyrimidinylene group, a triazinylene group, and a thiophenylene group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C₁-C₂₀ alkyl group, a C₁-C₂₀ alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a pyridinyl group, a pyrimidinyl group, a triazinyl group, and a thiophenyl group.

5. The compound of claim 1, wherein a is an integer from 1 to 5.

6. The compound of claim 1, wherein a, b, and c are each independently 0, 1, or 2.

7. The compound of claim 1, wherein a is 1 or 2, and b is 0.

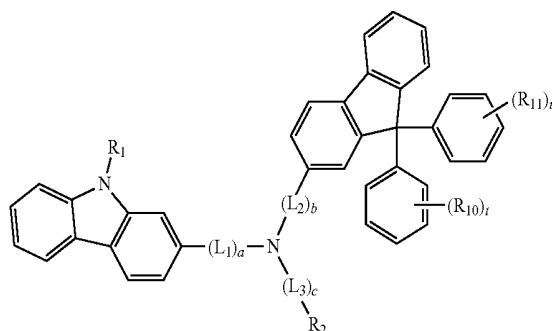
8. The compound of claim 1, wherein R₁ and R₂ are each independently one of a phenyl group, a naphthyl group, an anthryl group, a pyridinyl group, a pyrimidinyl group, a triazinyl group, and a thiophenyl group; and a phenyl group, a naphthyl group, an anthryl group, a pyridinyl group, a pyrimidinyl group, a triazinyl group, and a thiophenyl group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid

86

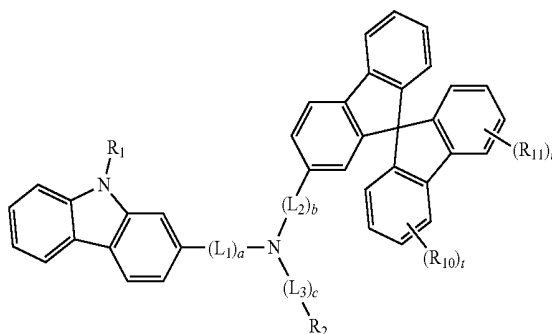
group or a salt thereof, a phosphoric acid group or a salt thereof, a C₁-C₂₀ alkyl group, a C₁-C₂₀ alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a pyridinyl group, a pyrimidinyl group, a triazinyl group, and a thiophenyl group.

9. The compound of claim 1, wherein the compound is represented by Formula 1A or 1B below:

<Formula 1A>



<Formula 1B>



Wherein, in Formulae 1A and 1B, L₁ to L₃, a, b, c, R₁, and R₂ are as defined in claim 1; R₁₀ and R₁₁ are as defined in conjunction with R₁ in claim 1; and t and u are each independently an integer from 1 to 4.

10. The compound of claim 9, wherein L₁ to L₃ are each independently one of a phenylene group, a naphthylene group, an anthrylene group, a pyridinylene group, a pyrimidinylene group, a triazinylene group, and a thiophenylene group; and a phenylene group, a naphthylene group, an anthrylene group, a pyridinylene group, a pyrimidinylene group, a triazinylene group, and a thiophenylene group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C₁-C₂₀ alkyl group, a C₁-C₂₀ alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a pyridinyl group, a pyrimidinyl group, a triazinyl group, and a thiophenyl group.

11. The compound of claim 9, wherein a is an integer from 1 to 5.

12. The compound of claim 9, wherein a, b, and c are each independently 0, 1, or 2.

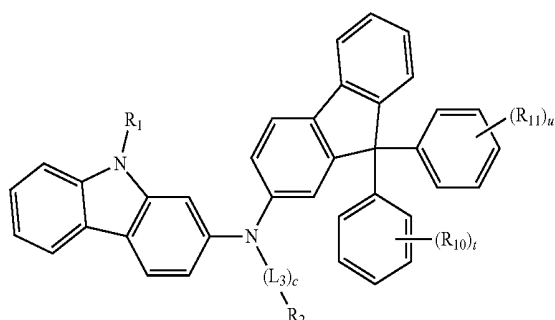
13. The compound of claim 9, wherein R₁ and R₂ are each independently one of a phenyl group, a naphthyl group, an anthryl group, a pyridinyl group, a pyrimidinyl group, a triazinyl group, and a thiophenyl group; a phenyl group, a naphthyl group, an anthryl group, a pyridinyl group, a

87

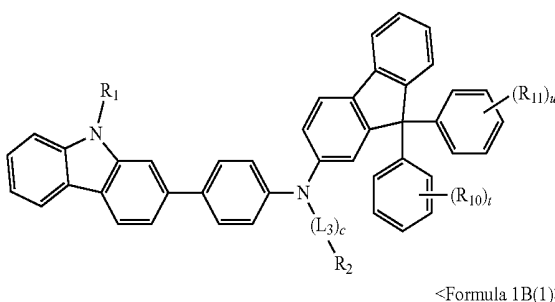
pyrimidinyl group, a triazinyl group, and a thiophenyl group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C₁-C₂₀ alkyl group, a C₁-C₂₀ alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a pyridinyl group, a pyrimidinyl group, a triazinyl group, and a thiophenyl group.

14. The compound of claim 1, wherein compound is represented by one of Formulae 1A(1), 1A(2), 1B(1), and 1B(2) below:

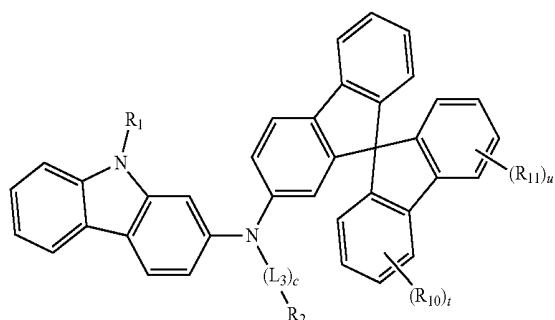
<Formula 1A(1)>



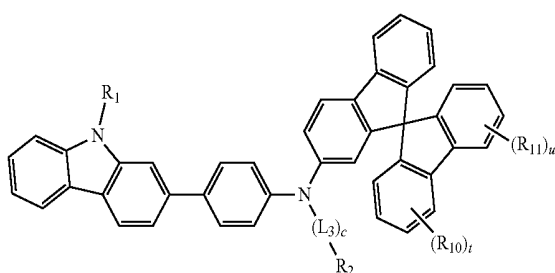
<Formula 1A(2)>



<Formula 1B(1)>



<Formula 1B(2)>

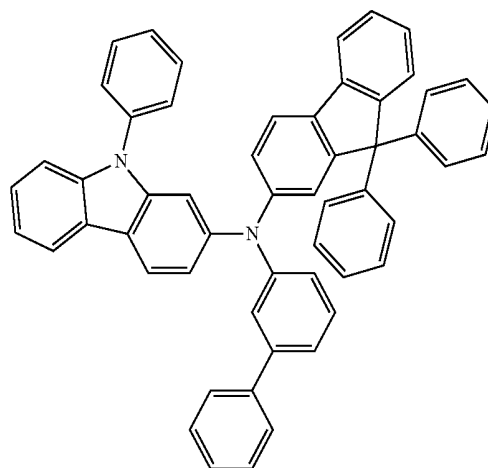
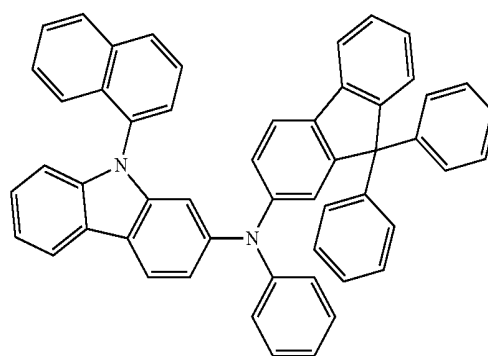
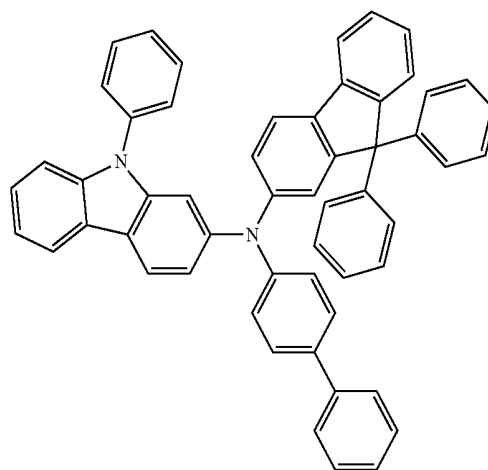


wherein, in Formulae 1A(1), 1A(2), 1B(1), and 1B(2), L₃, c, R₁, and R₂ are as defined in claim 1; R₁₀ and R₁₁ are

88

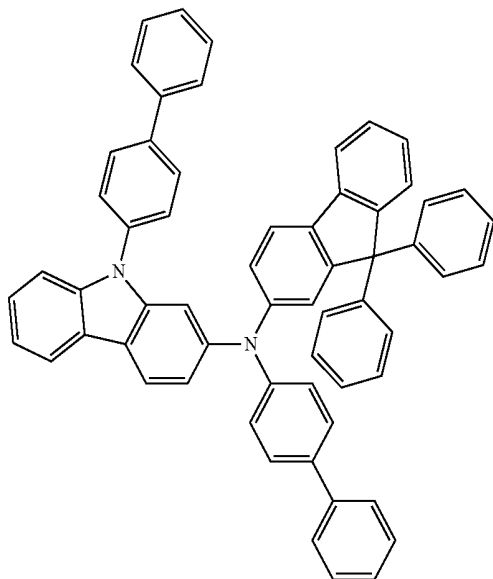
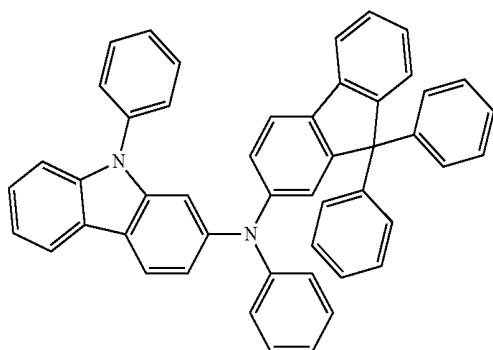
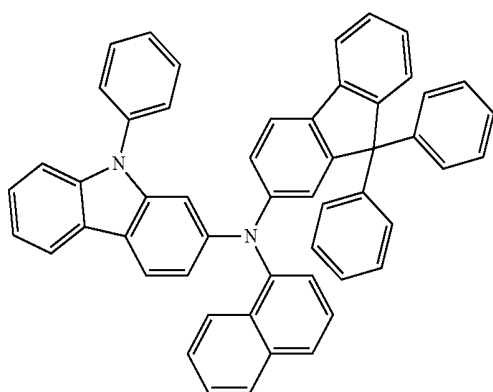
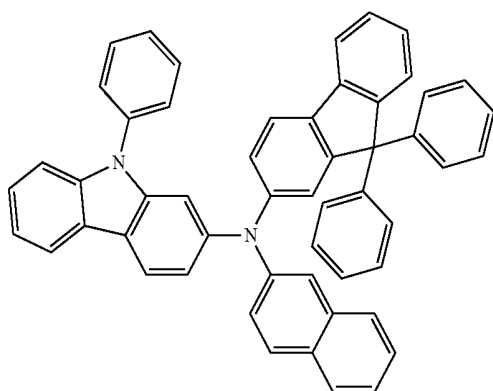
as defined in conjunction with R₁ in claim 1; and t and u are each independently an integer from 1 to 4.

15. The compound of claim 1, wherein the compound is one of Compounds 1 to 48 below:



89

-continued

**90**

-continued

4

5

10

15

5

20

25

30

6

35

40

7

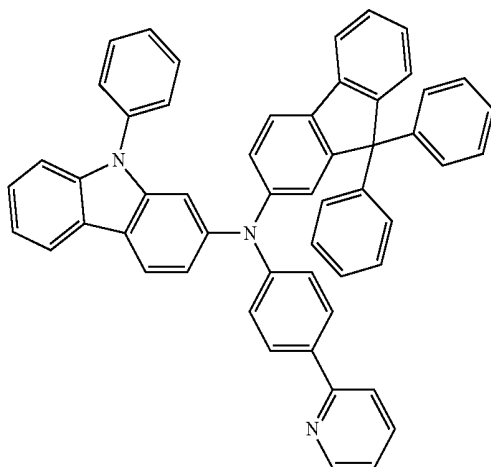
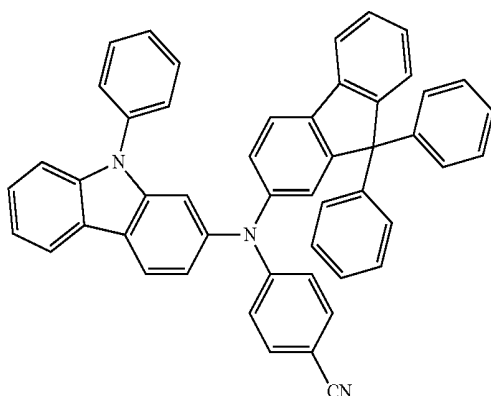
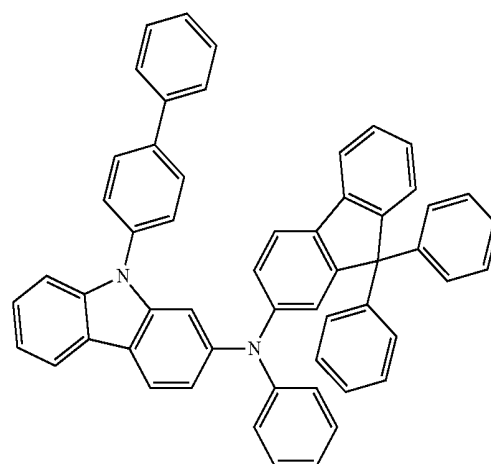
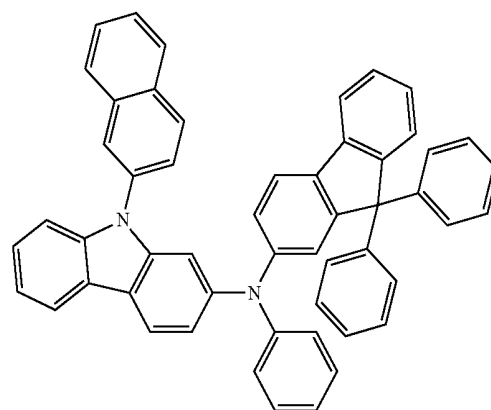
45

50

55

60

65



8

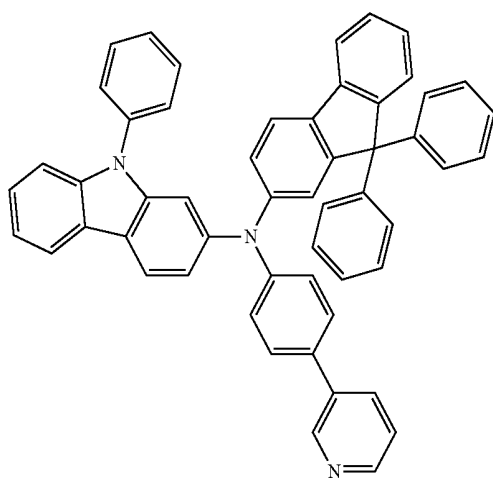
9

10

11

91

-continued



12

92

-continued

5

15

10

15

20

25

30

35

40

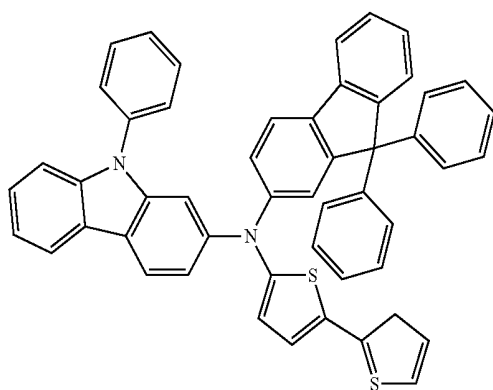
45

50

55

60

65



13

16

13

30

35

40

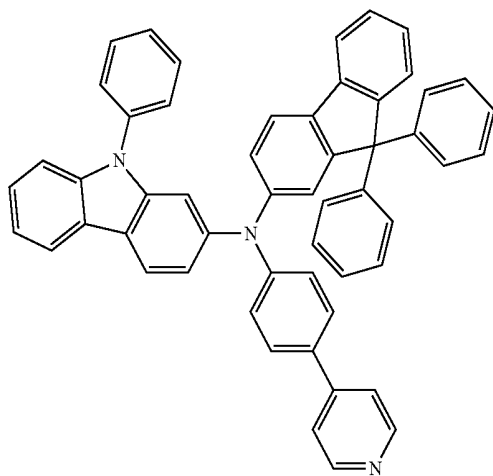
45

50

55

60

65



14

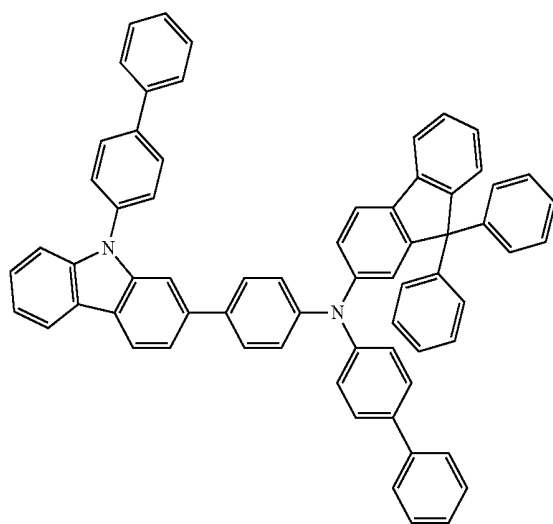
17

50

55

60

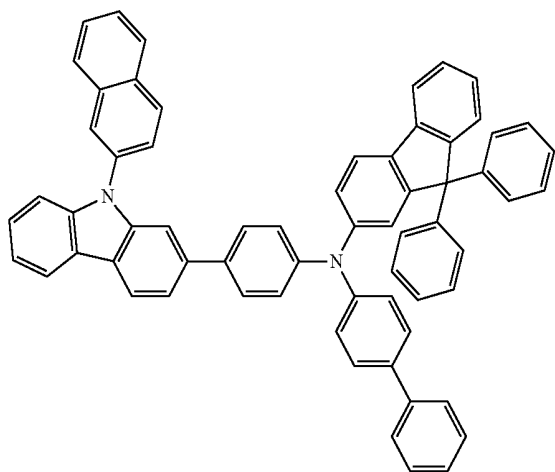
65



95

-continued

24

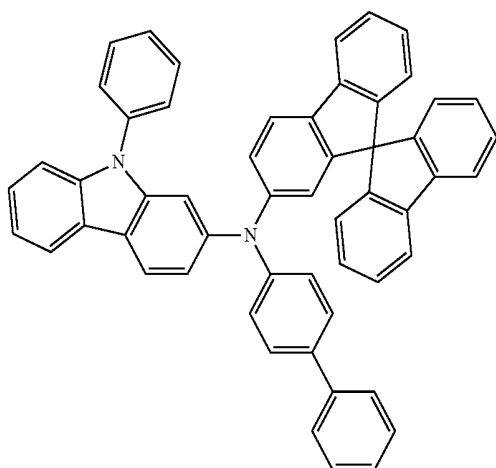


5

10

15

20



25

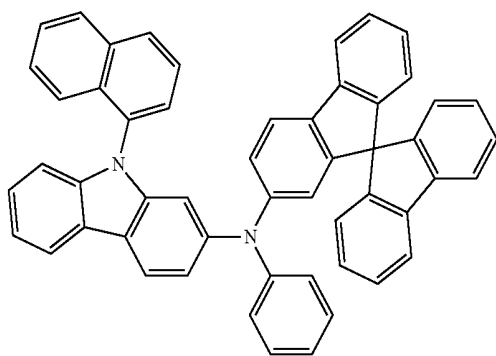
30

35

40

45

50



26

55

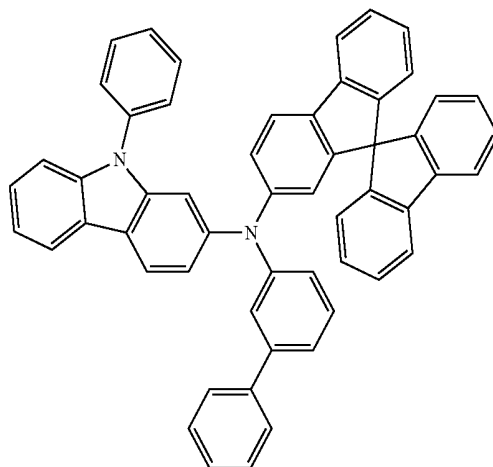
60

65

96

-continued

27

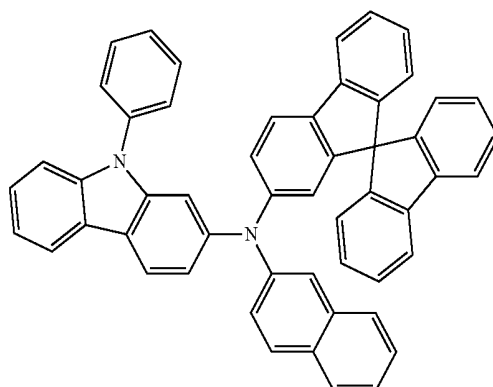


5

10

15

20

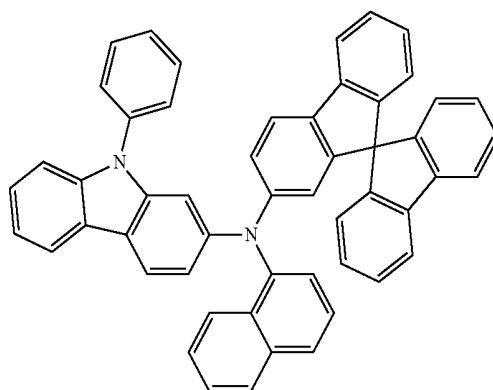


25

25

30

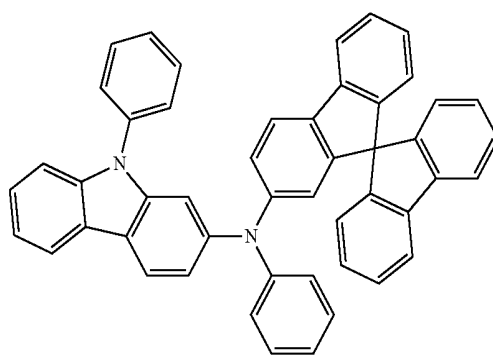
35



40

45

50



26

55

60

65

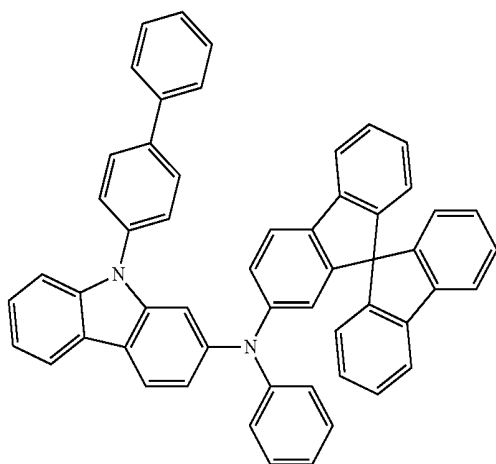
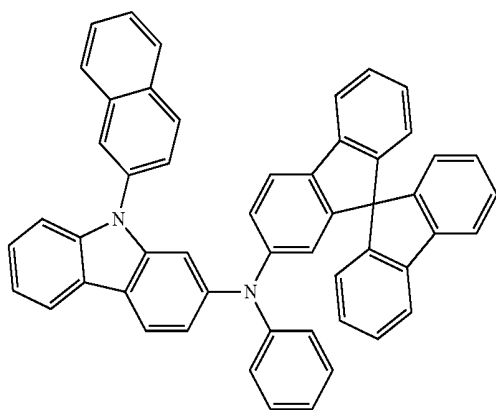
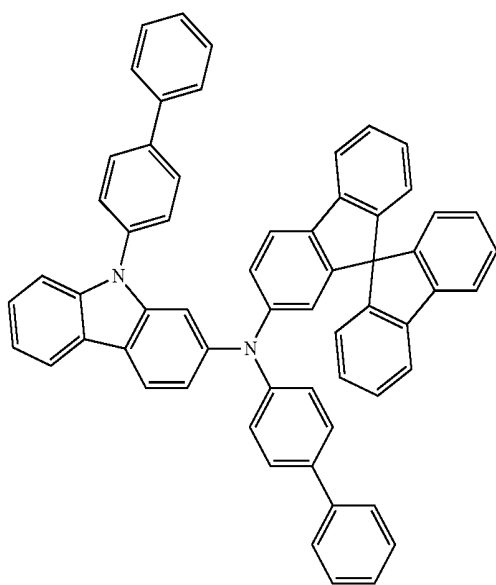
28

29

30

97

-continued



98

-continued

31

5

10

15

20

25

32

30

35

40

45

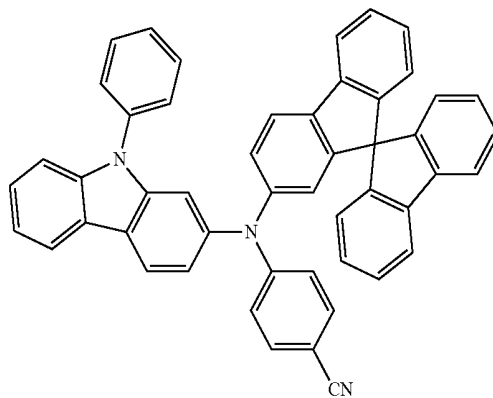
33 50

55

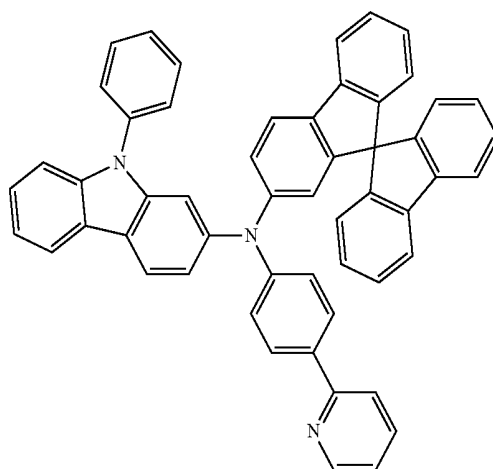
60

65

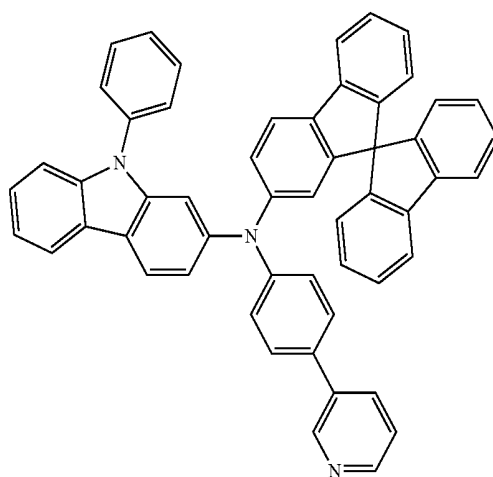
34



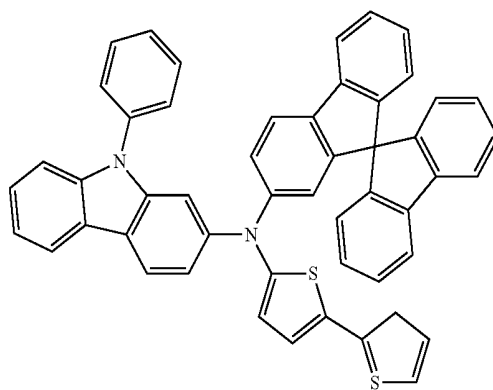
35



36

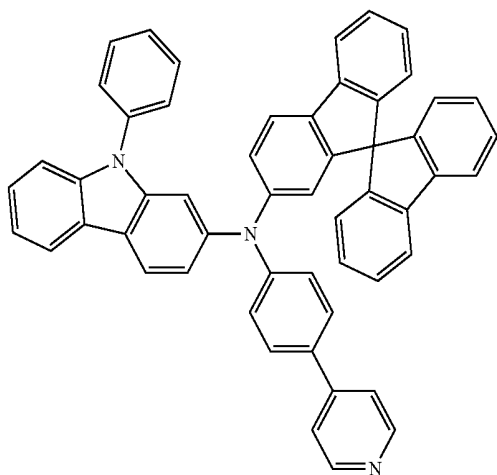


37



99

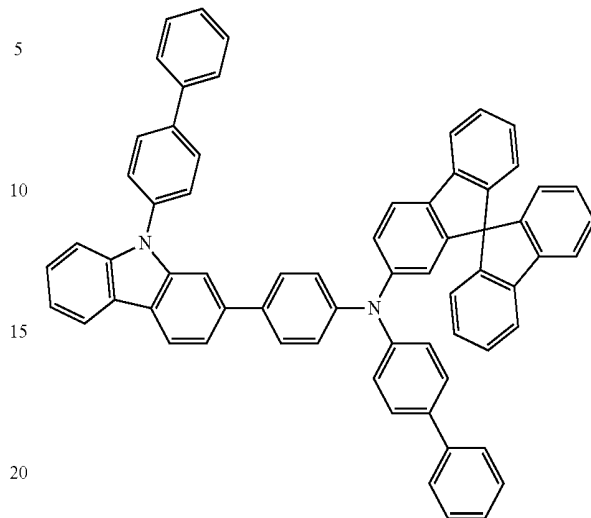
-continued



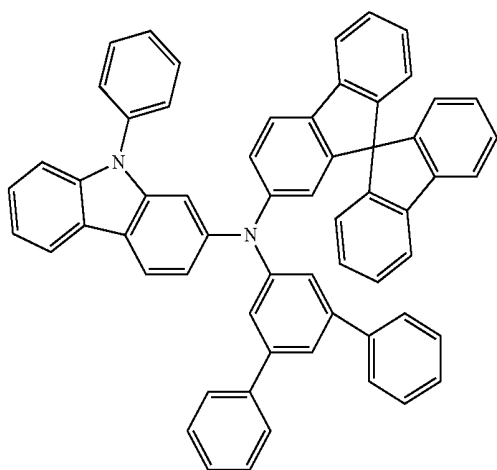
38

100

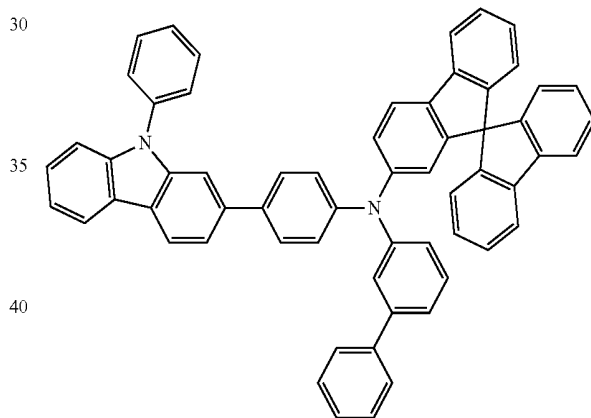
-continued



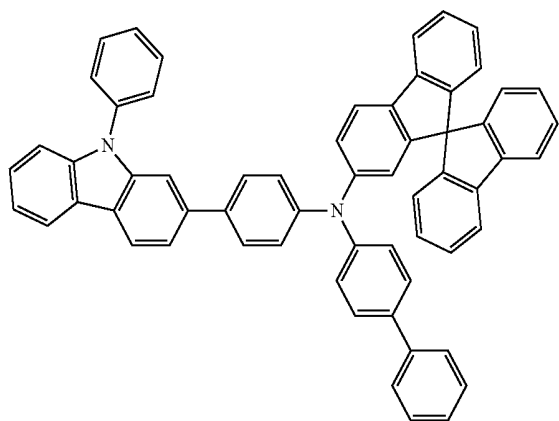
41



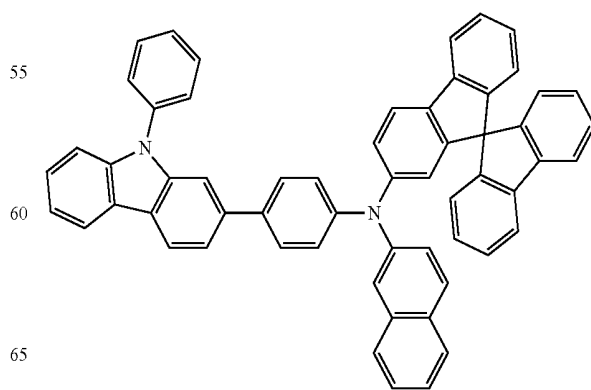
39



42



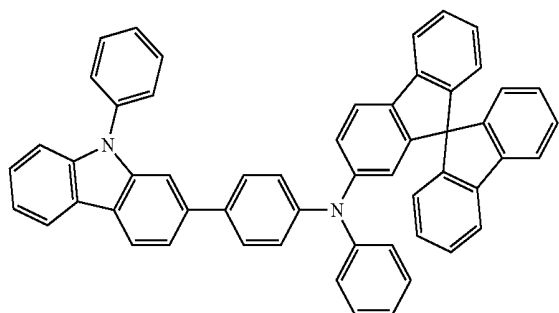
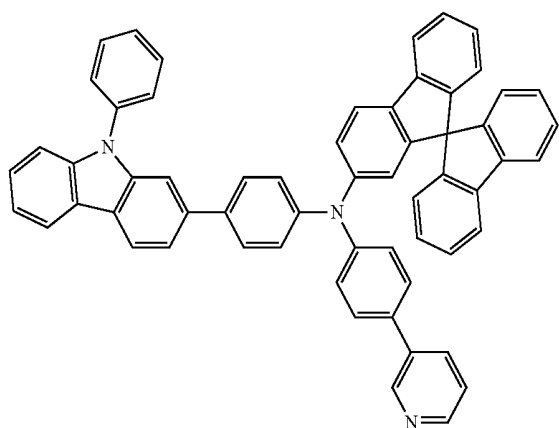
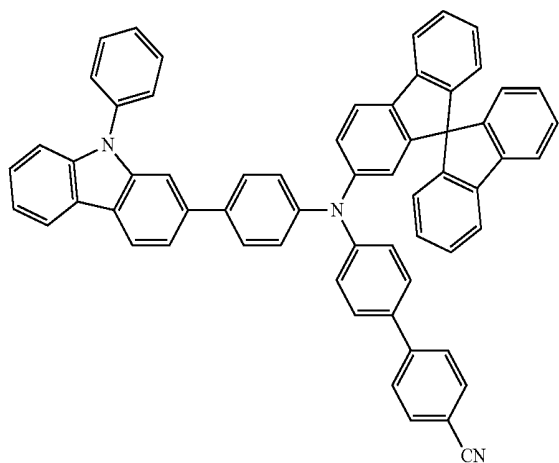
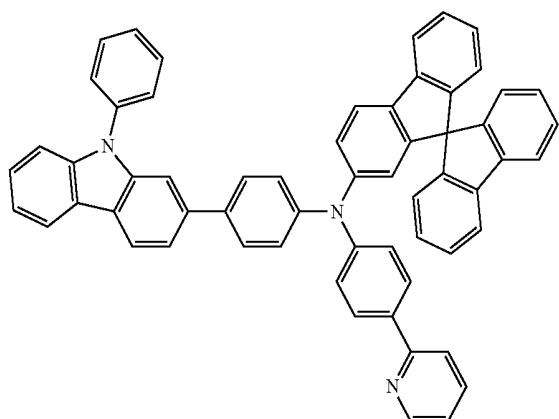
40 50



43

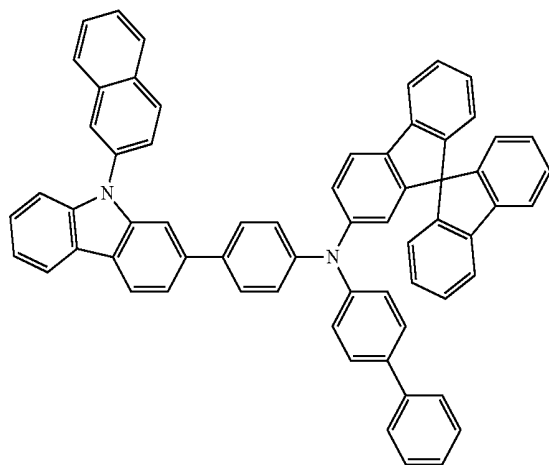
101

-continued



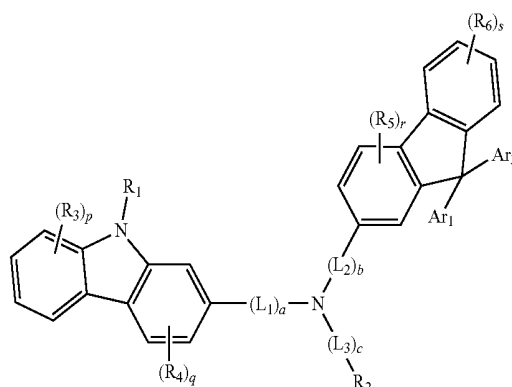
102

-continued



16. An organic light-emitting device comprising: a first electrode; a second electrode disposed opposite to the first electrode; and an organic layer disposed between the first electrode and the second electrode, wherein the organic layer comprises at least one of the compounds represented by Formula 1 below:

<Formula 1>



wherein, in Formula 1,

Ar₁ and Ar₂ are each independently a substituted or unsubstituted C₆-C₃₀ aryl group, and Ar₁ and Ar₂ are optionally linked to each other via a single bond;

L₁ to L₃ are each independently a substituted or unsubstituted C₃-C₁₀ cycloalkylene group, a substituted or unsubstituted C₂-C₁₀ heterocycloalkylene group, a substituted or unsubstituted C₃-C₁₀ cycloalkenylene group, a substituted or unsubstituted C₂-C₁₀ heterocycloalkenylene group, a substituted or unsubstituted C₆-C₃₀ arylene group, or a substituted or unsubstituted C₂-C₆₀ hetero arylene group;

a, b, and c are each independently an integer from 0 to 5;

R₁ to R₆ are each independently a hydrogen atom, a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a substituted or unsubstituted C₁-C₆₀ alkyl group, a substituted or unsubstituted C₂-C₆₀ alkenyl group, a substituted or

103

unsubstituted C₂-C₆₀ alkynyl group, a substituted or unsubstituted C₁-C₆₀ alkoxy group, a substituted or unsubstituted C₃-C₆₀ cycloalkyl group, a substituted or unsubstituted C₃-C₆₀ cycloalkenyl group, a substituted or unsubstituted C₃-C₆₀ heterocycloalkyl group, a substituted or unsubstituted C₃-C₆₀ heterocycloalkenyl group, a substituted or unsubstituted C₆-C₆₀ aryl group, a substituted or unsubstituted C₆-C₆₀ aryloxy group, a substituted or unsubstituted C₆-C₆₀ arylthio group, a substituted or unsubstituted C₂-C₆₀ heteroaryl group, —N(Q₁)(Q₂), or —Si(Q₃)(Q₄)(Q₅), wherein Q₁ to Q₅ are each independently a hydrogen atom, a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a substituted or unsubstituted C₁-C₆₀ alkyl group, a substituted or unsubstituted C₂-C₆₀ alkenyl group, a substituted or unsubstituted C₂-C₆₀ alkynyl group, a substituted or unsubstituted C₁-C₆₀ alkoxy group, a substituted or unsubstituted C₃-C₆₀ cycloalkyl group, a substituted or unsubstituted C₃-C₆₀ cycloalkenyl group, a substituted or unsubstituted C₃-C₆₀ heterocycloalkyl group, a substituted or unsubstituted C₃-C₆₀ heterocycloalkenyl group, a substituted or unsubstituted C₆-C₆₀ aryl group, a substituted or unsubstituted C₆-C₆₀ aryloxy group, a substituted or unsubstituted C₆-C₆₀ arylthio group, or a substituted or unsubstituted C₂-C₆₀ heteroaryl group;

104

p and s are each independently an integer from 1 to 4; and q and r are each independently an integer from 1 to 3.

17. The organic light-emitting device of claim 16, wherein the organic layer comprises at least one of a hole injection layer, a hole transport layer, a functional layer having both hole injection and hole transport capabilities, a buffer layer, an electron blocking layer, an emission layer, a hole blocking layer, an electron transport layer, an electron injection layer, and a functional layer having both electron injection and electron transport capabilities.

18. The organic light-emitting device of claim 17, wherein the organic layer comprises at least one of a hole injection layer, a hole transport layer, and a functional layer having both hole injection and hole transport capabilities, and the amine-based compound is in the at least one of the hole injection layer, the hole transport layer, and the functional layer having both hole injection and hole transport capabilities.

19. The organic light-emitting device of claim 18, wherein at least one of the hole injection layer, the hole transport layer, and the functional layer having both hole injection and hole transport capabilities further comprises a charge-generating material.

20. The organic light-emitting device of claim 17, wherein the organic layer comprises the emission layer; the emission layer comprises a host and a dopant; and the dopant comprises an organic metal compound including at least one of Ir, Pt, Os, Ti, Zr, Hf, Eu, Tb, and Tm.

* * * * *

专利名称(译)	胺类化合物和包括其的有机发光器件		
公开(公告)号	US9455409	公开(公告)日	2016-09-27
申请号	US13/959273	申请日	2013-08-05
[标]申请(专利权)人(译)	三星显示有限公司		
申请(专利权)人(译)	三星DISPLAY CO. , LTD.		
当前申请(专利权)人(译)	三星DISPLAY CO. , LTD.		
[标]发明人	LEE JI YOUN KWAK YOON HYUN PARK BUM WOO LEE SUN YOUNG CHOI JONG WON CHOI WHA IL KIM SO YEON		
发明人	LEE, JI-YOUN KWAK, YOON-HYUN PARK, BUM-WOO LEE, SUN-YOUNG CHOI, JONG-WON CHOI, WHA-IL KIM, SO-YEON		
IPC分类号	H01L51/50 C07D401/12 H01L51/00 C07D409/14 C07D209/88		
CPC分类号	H01L51/006 C07D209/88 C07D401/12 C07D409/14 H01L51/0061 H01L51/0067 H01L51/0072 H01L51/0081 H01L51/0085 H01L51/0087 H01L51/5056 H05B33/14		
审查员(译)	CLARK , GREGORY		
优先权	1020120120612 2012-10-29 KR		
其他公开文献	US20140117329A1		
外部链接	Espacenet USPTO		

摘要(译)

提供一种基于胺的化合物和有机发光装置包括基于胺的化合物。

<Formula 1>

